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ILLUSTRATED

2016 SPECIAL EDITION: BEST BLADES OF THE YEAR

BUYER'S GUIDE



180+

ULTIMATE

KNIVES & TOOLS

TACTICAL • EDC • HUNTING • SURVIVAL
GADGETS • ACCESSORIES • AND MORE!



knivesillustrated.com



01
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Engaged Media Inc.

8 TOP NEW SHARPENERS



SHARPENING TIPS

HOW TO
FIND THE
RIGHT GRIND
ANGLE P.94



Made for Heroes, Then and Now.

Our truest re-creation of the famous commando knife
carried by the First Special Service Force in World War II.



“This isn’t just another
reproduction, but a real V-42”.

– Major John L. Plaster (ret.)
U.S. Army Special Forces Hall of Fame inductee
Author of *Secret Commandos*

#21994
(Includes Leather Sheath)

American Walnut
display (#21943)
Sold Separately

V-42



wrcase.com

Extreme Situations require an Extreme Blade!

The SXB, or Skullcrusher's X-treme Blade, was designed by EJ Snyder. He is an extreme survivalist, a decorated Army Combat Vet, and a 3 time Naked and Afraid participant. He had one major goal: build a tool to aid in surviving the toughest challenges the world has to offer. His life experiences ultimately led him to design such a knife. Every part of its design was carefully thought out from the tip to the Skullcrusher on the pommel. Whether on the battlefield or in the harshest terrain, this beast will get you through any tough situation.

#TOPSKnives

TOPSKNIVES SXB

Skullcrusher's X-treme Blade

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USA

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CONTENTS

8 FOLDING

A certain combination of form, fit and function are a prerequisite for any good folding blade, and something to keep in mind when determining the appropriate folding knife to serve you in the onslaught of varying potential functions. Check out 67 of the latest and greatest folding blades this year.

28 FIXED

Don't let the cover fool you. These blades might look pretty but they're built for utility use. Sturdiness created through the tang of these blades allows heavy-handed use, be it self-defense, roughing the elements, or cutting into game. These blades are built for any number of applications.

40 BUSHCRAFT

For as long as man has braved the wilderness, bushcrafting is a skill that has been around. Missing the comforts of home? When you have a solid bushcraft knife in the wild, along with a little know-how, you'll not only survive in the wild, you'll flourish.

46 HUNTING

Avoid wasting meat and unintentionally perforating the hide of your game. When it comes to processing game, any blade will do, but the right knife can help to insure that your dressing is clean. Hunting knives have made life easier for years, utilizing blade shapes that help prevent accidental cuts or punctures, while promoting simplified processing for more efficient use of energy in the field.

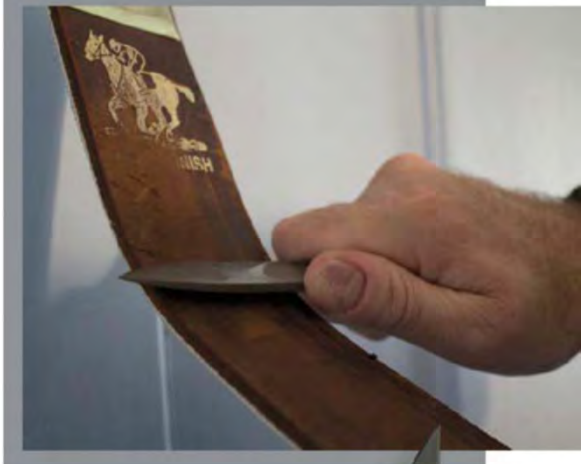
54 SURVIVAL

Surviving any situation means having the means to overcome any environment or scenario. Since catastrophe is unpredictable and you won't know what that scenario is until it happens, it's imperative that you have a good knife, as it allows you to conquer even the most daunting of tasks. Versatility is the name of the game in the world of survival knives.

BONUS FEATURE

94 SHARPENING GUIDE

How to find the right grind angle



[46]



[28]



[40]



[8]



[54]



FIDDLEBACK FORGE PRODUCTION KNIVES

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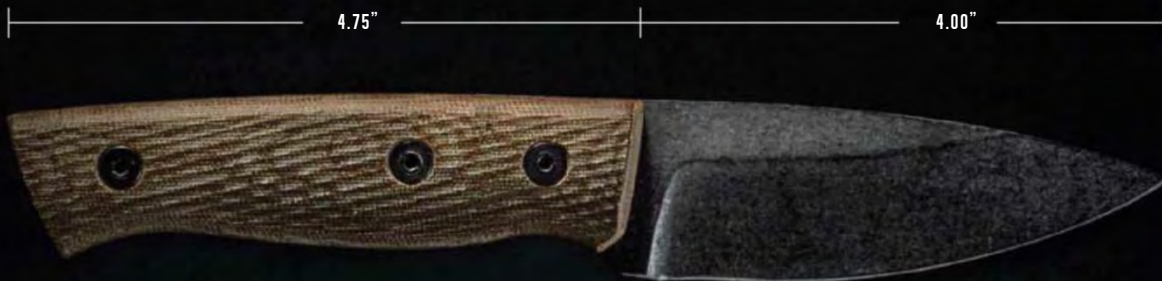
RUNT

high-grade Crucible CPM S35VN
stainless steel with a tumbled finish



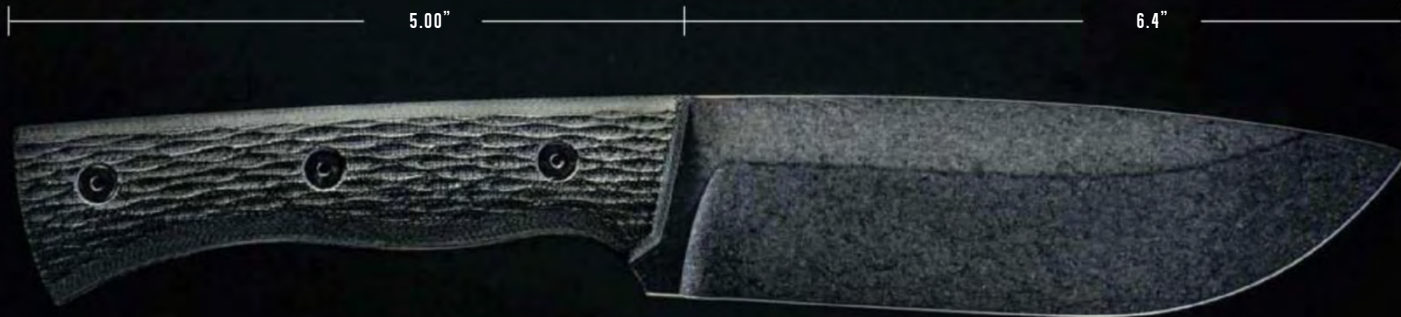
HIKING BUDDY

high-grade Crucible CPM S35VN
stainless steel with a tumbled finish



BUSHFINGER

high-grade Crucible CPM S35VN
stainless steel with a tumbled finish



CAMP KNIFE

high-grade Crucible CPM 3V
stainless steel with a tumbled finish



Knives

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64 EDC

You have your folding blades you use once in a while, and then you have your everyday carry. Sleek, classy and functional, an EDC allows you to have a knife on your person without notice until the moment you need it. While providing the function and utility of most other knives, an EDC will make your cutting chores look good, adding a level of class and sophistication to a typically utilitarian task.

74 TOMAHAWKS

This tool has existed for hundreds of years; to this day the efficient blade remains a staple tool in the arsenal of outdoor enthusiasts. Smaller than an axe and lighter than a hatchet, the tomahawk offers the multi-use of a blade for slicing, chopping, hammering and even self-defense.

86 MULTI-TOOLS

Leave the tool belt at home and never worry about missing the right tool at the right time again. Multi-tools have become increasingly advanced, offering expanded utility in very small packages. With so many varieties to choose from, there's no doubt you'll find the multi-tool to fit your various needs.

100 SHARPENERS

Never get caught with a dull blade. No matter how many incredible blades you own, the saying always rings true – a knife is only as good as its edge. If you own even one knife, it is imperative to maintain the edge, promoting safe cutting and the longevity of your blade. Our guide offers a variety of knife sharpeners to consider – from small field sharpeners to full-blown home/professional sharpening systems.

108 GADGETS

Function, style and convenience find their harmony in these little gizmos. A bottle opener and a brass knuckle and a blade: a money clip with a retractable knife – gadgets come in all shapes, each one easy to carry and useful in a variety of situations. Enjoy the efficiency of multi-tool comfort in a smaller, sleeker package.

CARVIN' JACK COLLECTION™

Made in the USA for over 25 years, Flexcut carving knives offer maximum performance. The Carvin' Jack Collection™ of woodcarving jack knives feature high-carbon steel blades that are hand-sharpened to a razor finish and really hold an edge. **All products are unconditionally guaranteed or your money back.**

Detail Jack®

Specifications

Blade Steel: 1095 HC
Blade Length/ Type:
1 ½ inch Detail Knife
Closed Length: 4 ¼ inches
Handle Material: 6061
Anodized aluminum,
Brass rivet fasteners
Blade Lock: Liner
Weight: 2.2 oz
MSRP: \$40.95



Whittlin' Jack®

Specifications

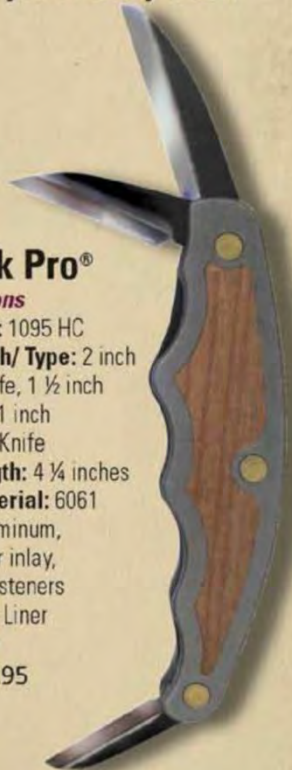
Blade Steel: 1095 HC
Blade Length/ Type: 1 ½
inch Detail Knife & 2 inch
Roughing Knife
Closed Length: 4 ¼ inches
Handle Material: 6061
Anodized aluminum,
Walnut veneer inlay,
Brass rivet fasteners
Weight: 3 oz
MSRP: \$53.95



Tri-Jack Pro®

Specifications

Blade Steel: 1095 HC
Blade Length/ Type: 2 inch
Roughing Knife, 1 ½ inch
Detail Knife, 1 inch
Mini-Cutting Knife
Closed Length: 4 ¼ inches
Handle Material: 6061
Anodized aluminum,
Cherry veneer inlay,
Brass rivet fasteners
Blade Lock: Liner
Weight: 4 oz
MSRP: \$91.95



Pocket Jack®

Specifications

Blade Steel:
1095 HC
Blade Length/ Type: 1 ½
inch Detail Knife, Straight
Gouge, Gouge Scorp,
and V-Scorp
Closed Length: 4 ¼ inches
Handle Material: 6061
Anodized aluminum,
Brass rivet fasteners
Blade Lock: Clip
Weight: 3 oz
MSRP: \$88.95



Carvin' Jack®

Specifications

Blade Steel: 1095 HC
Blade Length/ Type:
1 ½ inch Detail Knife,
Straight Gouge, Gouge
Scorp, V-Scorp, Hook Knife, and Chisel
Closed Length: 4 ¼ inches
Handle Material: 6061 Anodized
aluminum, Bubinga veneer inlay,
Brass rivet fasteners
Blade Lock: Clip
Includes: Leather Sheath w/ belt clip,
Sharpening SlipStrop, and Gold Polishing
Compound
Weight: 3.5 oz
MSRP: \$152.95



Flexcut Knife Strop™

An 8" x 2" leather stropping surface,
designed for stropping and keep-
ing your knife blades razor sharp.
Includes a 1 ounce bar of Flexcut
Gold Polishing Compound.
MSRP: \$14.95



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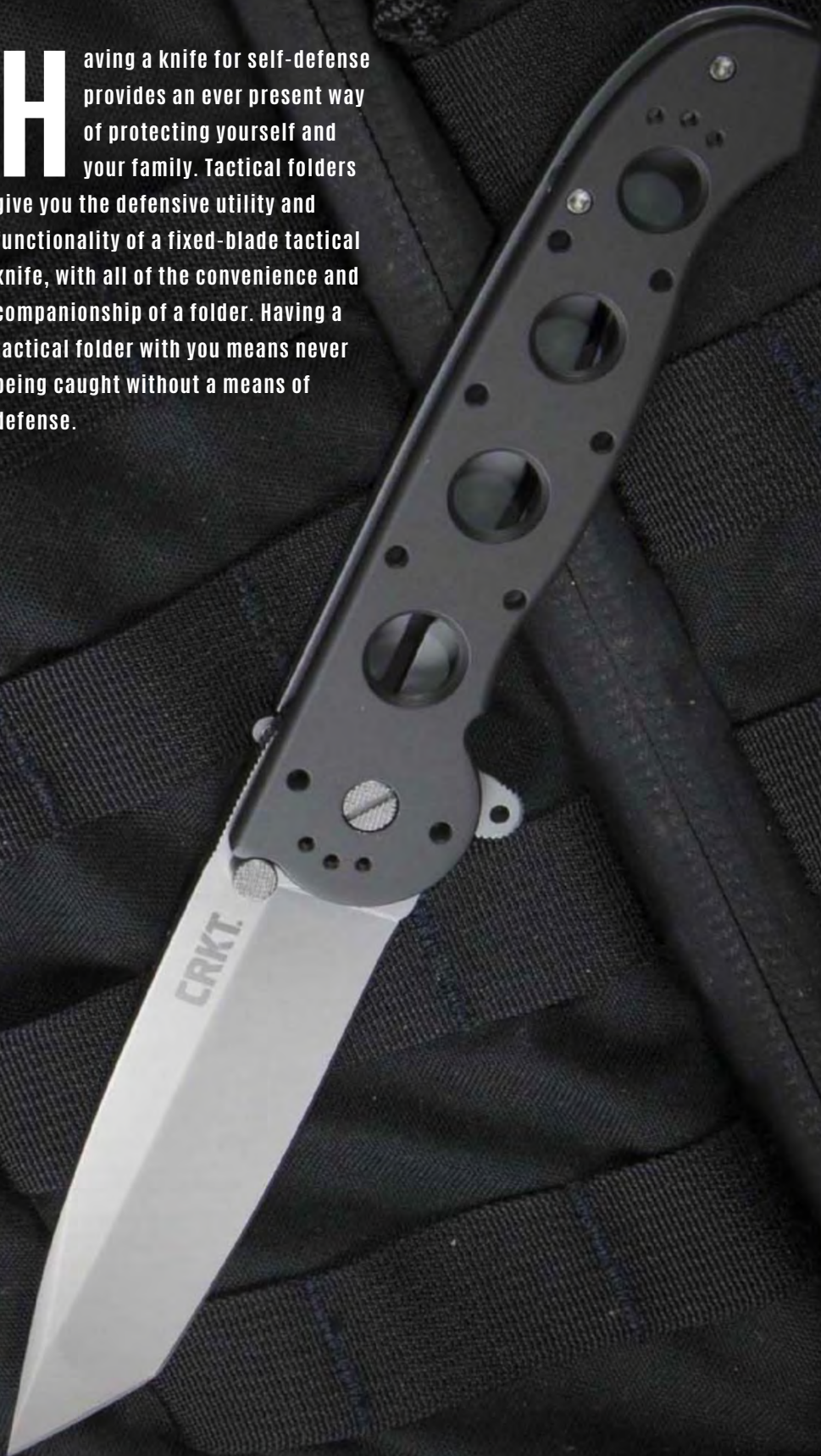
1-800-524-9077 or visit us online: flexcut.com

Made in the USA for over 25 years



FOLDING

Having a knife for self-defense provides an ever present way of protecting yourself and your family. Tactical folders give you the defensive utility and functionality of a fixed-blade tactical knife, with all of the convenience and companionship of a folder. Having a tactical folder with you means never being caught without a means of defense.



FOLDING

5.11 TACTICAL

[1] DTP

11"
 10"
 9"
 OVERALL LENGTH: 6.5 inches
 BLADE LENGTH: 2.85 inches
 BLADE MATERIAL: AUS-8
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Textured injection-molded FRN
 WEIGHT: NA
 MSRP: \$43
 511tactical.com

COAST

[4] DX338 DOUBLE LOCK FOLDER

OVERALL LENGTH: 8.3 inches
 BLADE LENGTH: 3.5 inches
 BLADE MATERIAL: 7CR17 stainless steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Nylon
 WEIGHT: 3.7 ounces
 MSRP: \$20
 CoastPortland.com

COAST

[2] DX356 DOUBLE LOCK FOLDER

8"
 7"
 6"
 5"
 OVERALL LENGTH: 8.125 inches
 BLADE LENGTH: 3.5 inches
 BLADE MATERIAL: 9CR17MOV stainless steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: G10
 WEIGHT: 5.2 ounces
 MSRP: \$40
 CoastPortland.com

COAST

[3] DX311 DOUBLE LOCK FOLDER

4"
 3"
 2"
 1"
 0"
 OVERALL LENGTH: 7.75 inches
 BLADE LENGTH: 3.5 inches
 BLADE MATERIAL: 7CR17 stainless steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Aluminum
 WEIGHT: 3.2 ounces
 MSRP: \$18
 CoastPortland.com



[1]

[2]

[3]

[4]

ZAC BROWN'S SOUTHERN GRIND

[5] CUSTOM BAD MONKEY

OVERALL LENGTH: 9.25 inches
 BLADE LENGTH: 4 inches
 BLADE MATERIAL: 14C-28N
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Textured ghost jade, G10
 WEIGHT: 5 ounces
 MSRP: \$260
 SouthernGrind.com

ZAC BROWN'S SOUTHERN GRIND

[6] EMERSON BAD MONKEY

OVERALL LENGTH: 9.125 inches
 BLADE LENGTH: 3.875 inches
 BLADE MATERIAL: Cerakote black 14C28N (sandvic)
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Twill-weave textured carbon fiber
 WEIGHT: 4.97 ounces
 MSRP: \$260
 SouthernGrind.com

KLECKER KNIVES

[7] CORDOVAN

OVERALL LENGTH: 8.56 inches
 BLADE LENGTH: 3.63 inches
 BLADE MATERIAL: 12C27 SS
 BLADE THICKNESS: 0.111 inches
 HANDLE MATERIAL: 2Cr13 stainless steel, G10
 WEIGHT: 5.8 ounces
 MSRP: \$115
 KleckerKnives.com

KNIVES OF ALASKA

[8] STRIKE-FORCE AUTOMATIC

OVERALL LENGTH: 8 inches
 BLADE LENGTH: 3 inches
 BLADE MATERIAL: 17-4 stainless spring steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: G10
 WEIGHT: 3.1 ounces
 MSRP: \$140
 KnivesOfAlaska.com



[5]

[6]

[7]

[8]

11"

10"

9"

8"

7"

6"

5"

4"

3"

2"

1"

0"

FOLDING

EMERSON

[9] ROADHOUSE

11"
 10"
 9"
 8"
 7"
 6"
 5"
 4"
 3"
 2"
 1"
 0"

OVERALL LENGTH: 8.9 inches
 BLADE LENGTH: 3.8 inches
 BLADE MATERIAL: 154CM premium blade steel
 BLADE THICKNESS: 0.125 inches
 HANDLE MATERIAL: G10, glass laminate
 WEIGHT: NA
 MSRP: \$253
 EmersonKnives.com



[9]

EMERSON

[10] COMMANDER

OVERALL LENGTH: 8.75 inches
 BLADE LENGTH: 3.75 inches
 BLADE MATERIAL: 154CM premium blade steel
 BLADE THICKNESS: 0.125 inches
 HANDLE MATERIAL: Black G10 epoxy, glass Laminate
 WEIGHT: NA
 MSRP: \$250
 EmersonKnives.com



[10]

EMERSON

[11] CQC-8

OVERALL LENGTH: 9.3 inches
 BLADE LENGTH: 3.9 inches
 BLADE MATERIAL: 154CM premium blade steel
 BLADE THICKNESS: 0.125 inches
 HANDLE MATERIAL: G10, glass laminate
 WEIGHT: 4.6 ounces
 MSRP: \$259
 EmersonKnives.com



[11]

EMERSON

[12] CQC-15

OVERALL LENGTH: 8.9 inches
 BLADE LENGTH: 3.9 inches
 BLADE MATERIAL: 154CM premium blade steel
 BLADE THICKNESS: 0.125 inches
 HANDLE MATERIAL: G10, glass laminate
 WEIGHT: 4.8 ounces
 MSRP: \$250
 EmersonKnives.com



[12]

KATZ KNIVES

**[13] BLACK KAT 900
DROP-POINT KRATON**

OVERALL LENGTH: 8.75 inches
 BLADE LENGTH: 3.75 inches
 BLADE MATERIAL: XT-70 steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Kraton
 WEIGHT: 5 ounces
 MSRP: \$112
 KatzKnives.com

KATZ KNIVES

**[14] KAGEMUSHA
DAMASCUS**

OVERALL LENGTH: 8 inches
 BLADE LENGTH: 3.5 inches
 BLADE MATERIAL: Damascus
 BLADE THICKNESS: 0.125 inches
 HANDLE MATERIAL: Circassian
 walnut
 WEIGHT: 4 ounces
 MSRP: \$920
 KatzKnives.com

KATZ KNIVES

**[15] KAGEMUSHA
CHERRYWOOD**

OVERALL LENGTH: 8 inches
 BLADE LENGTH: 3.5 inches
 BLADE MATERIAL: XT-80
 stainless steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Cherrywood
 WEIGHT: 4 ounces
 MSRP: \$222
 KatzKnives.com

KATZ KNIVES

**[16] PHANTOM
TACTICAL BLONDE
ASHWOOD**

OVERALL LENGTH: 8 inches
 BLADE LENGTH: 3.5 inches
 BLADE MATERIAL: XL-80
 stainless steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Blonde
 ashwood
 WEIGHT: 4 ounces
 MSRP: \$220
 KatzKnives.com



[13]

[14]

[15]

[16]

FOLDING

KUTMASTER

[17] ROCK-IT

11"
 10"
 9"
 8"
 7"
 6"
 5"
 4"
 3"
 2"
 1"
 0"

OVERALL LENGTH: 8 inches
 BLADE LENGTH: 3.5 inches
 BLADE THICKNESS: 0.11 inches
 BLADE MATERIAL: 420 stainless steel
 HANDLE MATERIAL: Glass-reinforced nylon
 WEIGHT: 5 ounces
 MSRP: \$80
 KutMaster.com

COLD STEEL

[18] SWIFT I

OVERALL LENGTH: 8.625 inches
 BLADE LENGTH: 4 inches
 BLADE MATERIAL: Carpenter CTS XHP alloy, high-satin polish steel
 BLADE THICKNESS: 0.14 inches
 HANDLE MATERIAL: G10
 WEIGHT: 4.6 ounces
 MSRP: \$225
 ColdSteel.com

COLD STEEL

[19] ULTIMATE HUNTER

OVERALL LENGTH: 8.5 inches
 BLADE LENGTH: 3.5 inches
 BLADE MATERIAL: Carpenter CTS XHP alloy
 BLADE THICKNESS: 0.14 inches
 HANDLE MATERIAL: G10
 WEIGHT: 4.9 ounces
 MSRP: \$190
 ColdSteel.com

COLD STEEL

[20] TIGER CLAW PLAIN EDGE

OVERALL LENGTH: 9 inches
 BLADE LENGTH: 3 inches
 BLADE MATERIAL: Carpenter CTS XHP alloy steel
 BLADE THICKNESS: 0.14 inches
 HANDLE MATERIAL: G10
 WEIGHT: 5.1 ounces
 MSRP: \$200
 ColdSteel.com



[17]

[18]

[19]

[20]

BROWNING

[21] VORTEX, BIRD & TROUT

OVERALL LENGTH: 7.75
 BLADE LENGTH: 3.5 inches
 BLADE MATERIAL: 440 stainless steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: G10
 WEIGHT: 3 ounces
 MSRP: \$33
 Browning.com

BROWNING

[22] UNLEASHED ASSISTED OPEN KNIFE

OVERALL LENGTH: 7.875 inches
 BLADE LENGTH: 3.375 inches
 BLADE MATERIAL: 440 stainless steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: G10
 WEIGHT: 5 ounces
 MSRP: \$33
 Browning.com

BROWNING

[23] DAMASCUS FOLDER, MAMMOTH TOOTH

OVERALL LENGTH: 7.25 inches
 BLADE LENGTH: 3 inches
 BLADE MATERIAL: Damascus
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Mammoth tooth
 WEIGHT: 6 ounces
 MSRP: \$555
 Browning.com

CHRIS REEVE KNIVES

[24] INKOSI

OVERALL LENGTH: 6.625 inches
 BLADE LENGTH: 2.75 inches
 BLADE MATERIAL: CPM S35VN steel
 BLADE THICKNESS: 0.128 inches
 HANDLE MATERIAL: 6Al4V titanium
 WEIGHT: 3.1 ounces
 MSRP: \$375
 ChrisReeve.com

11"
10"
9"
8"
7"
6"
5"
4"
3"
2"
1"
0"



[21] [22] [23] [24]

FOLDING

BENCHMADE

**[25] HK 14808
TURMOIL**

11"

OVERALL LENGTH: 4.6 inches (closed), 8.1 inches (opened)
 BLADE LENGTH: 3.5 inches
 BLADE MATERIAL: D2 in satin or black coated
 BLADE THICKNESS: 0.10 inches
 HANDLE MATERIAL: Aluminum
 WEIGHT: 3.4 ounces
 MSRP: Starting at \$300
 Benchmade.com

CAMILLUS

[28] HEAT

OVERALL LENGTH: 8 inches
 BLADE LENGTH: 3.25 inches
 BLADE MATERIAL: Japanese AUS-8 steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Glass-filled nylon w/ stainless steel accents
 WEIGHT: 4 ounces
 MSRP: \$55
 CamillusKnives.com

BENCHMADE

[26] PAGAN

7"

OVERALL LENGTH: 8.95 inches
 BLADE LENGTH: 3.95 inches
 BLADE MATERIAL: 154CM steel
 BLADE THICKNESS: 0.1 inches
 HANDLE MATERIAL: 6061-T6 aluminum
 WEIGHT: 5 ounces
 MSRP: Starting from \$420
 Benchmade.com

AL MAR KNIVES

[27] S.E.R.T.

3"

OVERALL LENGTH: 8.5 inches
 BLADE LENGTH: 3.3 inches
 BLADE MATERIAL: S30V
 BLADE THICKNESS: 0.1 inches
 HANDLE MATERIAL: 6061 aluminum hard anodized scales
 WEIGHT: 4 ounces
 MSRP: \$240
 AlMarkKnives.com



[25] [26] [27] [28]

MICROTECH KNIVES

[29] ULTRATECH II

OVERALL LENGTH: 8.48 inches
 BLADE LENGTH: 3.4 inches
 BLADE MATERIAL: Bohler ELMAX
 BLADE THICKNESS: 0.13 inches
 HANDLE MATERIAL: 6061-T6
 WEIGHT: 3.2 ounces
 MSRP: Starting from \$241
 MicrotechKnives.com

MICROTECH KNIVES

[30] L.U.D.T
 STANDARD

OVERALL LENGTH: 8 inches
 BLADE LENGTH: 3.375 inches
 BLADE MATERIAL: S30V
 BLADE THICKNESS: 0.104 inches
 HANDLE MATERIAL: Aluminum
 WEIGHT: 3.4 ounces
 MSRP: \$350
 MicrotechKnives.com

SOG

[31] ZOOM

OVERALL LENGTH: 8.2 inches
 BLADE LENGTH: 3.6 inches
 BLADE MATERIAL: S30V
 stainless steel
 BLADE THICKNESS: 0.10 inches
 HANDLE MATERIAL: Aluminum
 w/carbon fiber
 WEIGHT: 4.2 ounces
 MSRP: NA
 SOGKnives.com

SOG

[32] BLADELIGHT
 FOLDING MINI

OVERALL LENGTH: 7 inches
 BLADE LENGTH: 3 inches
 BLADE THICKNESS: 0.08 inches
 BLADE MATERIAL: 8Cr13MoV
 HANDLE MATERIAL: Glass-
 reinforced nylon and
 aluminum
 WEIGHT: 3.4 ounces
 MSRP: Starting at \$64
 SOGKnives.com



[29] [30] [31] [32]

11"
10"
9"
8"
7"
6"
5"
4"
3"
2"
1"
0"

FOLDING

BEAR & SON

[33] IV26D EXECUTIVE LOCKBACK

11"

OVERALL LENGTH: 3 inches (closed)

BLADE LENGTH: 2.25 inches

10"

BLADE MATERIAL: Damascus

BLADE THICKNESS: NA

HANDLE MATERIAL: Mastodon ivory

WEIGHT: 1.8 ounces

9"

MSRP: \$145

BearAndSonCutlery.com

BUCK KNIVES

[36] 898 IMPACT

OVERALL LENGTH: 4.6 inches

(closed)

BLADE LENGTH: 3.1 inches

BLADE THICKNESS: 0.12 inches

BLADE MATERIAL: S30V

HANDLE MATERIAL: Anodized 6061

T-6 aluminum with grip texture

WEIGHT: 4.1 ounces

MSRP: \$220

BuckKnives.com

BEAR & SON

[34] G13

8"

OVERALL LENGTH: 7.75 inches (open)

4.5 inches (closed)

7"

BLADE LENGTH: 3 inches

BLADE MATERIAL: 440 stainless steel

BLADE THICKNESS: NA

HANDLE MATERIAL: G10

6"

WEIGHT: 2.1 ounces

MSRP: \$50

BearAndSonCutlery.com

5"

BEAR & SON

[35] BEAR OPS AC-350

4"

OVERALL LENGTH: 5 inches (closed)

BLADE LENGTH: 3.5 inches

BLADE MATERIAL: CPM-S30V

BLADE THICKNESS: NA

HANDLE MATERIAL: G10

WEIGHT: 5.1 ounces

MSRP: \$190

BearAndSonCutlery.com

2"

1"

0"



[33] [34] [35] [36]

CRKT

[37] M16-04S CLASSIC (BY KIT CARSON)

OVERALL LENGTH: 9.31 inches
 BLADE LENGTH: 3.9 inches
 BLADE MATERIAL: AUS-8 stainless steel
 BLADE THICKNESS: 0.14 inches
 HANDLE MATERIAL: 6061 aluminum
 WEIGHT: 5.5 ounces
 MSRP: \$100
 CRKT.com

CRKT

[38] M16-03S (BY KIT CARSON)

OVERALL LENGTH: 8.25 inches
 BLADE LENGTH: 3.46 inches
 BLADE MATERIAL: AUS-8 stainless steel
 BLADE THICKNESS: 0.14 inches
 HANDLE MATERIAL: Aluminum
 WEIGHT: 3.3 ounces
 MSRP: \$90
 CRKT.com

CRKT

[39] NORTHCLIFFE

OVERALL LENGTH: 7.6 inches (open),
 4.35 inches (closed)
 BLADE LENGTH: 3 inches
 BLADE MATERIAL: 8Cr13MoV
 BLADE THICKNESS: 0.11 inches
 HANDLE MATERIAL: Ebony wood
 handle inlay
 WEIGHT: 3.3 ounces
 MSRP: \$50
 CRKT.com

CRKT

[40] TORREYA (BY STEVE JERRIGAN)

OVERALL LENGTH: 8.38 inches
 BLADE LENGTH: 3.6 inches
 BLADE MATERIAL: 7Cr17MOV
 stainless steel
 BLADE THICKNESS: 0.11 inches
 HANDLE MATERIAL: Brown resin-
 infused fiber
 WEIGHT: 5.09 ounces
 MSRP: \$70
 CRKT.com



[37] [38] [39] [40]

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FOLDING

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SPYDERCO

[41] RUBICON CLIPIT

OVERALL LENGTH: 4.3 inches (closed)
 BLADE LENGTH: 3 inches
 BLADE MATERIAL: CPM S30V
 BLADE THICKNESS: 0.14 inches
 HANDLE MATERIAL: Carbon fiber with textured G10 spacer
 WEIGHT: 4.2 ounces
 MSRP: \$500
 Spyderco.com

SPYDERCO

[44] BREND/PIRELA MAMBA

OVERALL LENGTH: 5.48 inches (closed)
 9.25 inches (opened)
 BLADE LENGTH: 3.77 inches
 BLADE MATERIAL: S30V
 BLADE THICKNESS: .177 inches
 HANDLE MATERIAL: Carbon Fiber
 WEIGHT: 6.5 ounces
 MSRP: \$540
 Spyderco.com

SPYDERCO

[42] ROADIE

OVERALL LENGTH: 3 inches (closed)
 BLADE LENGTH: 2.1 inches
 BLADE MATERIAL: N6890Co
 BLADE THICKNESS: 0.1 inches
 HANDLE MATERIAL: FRN
 WEIGHT: 1 ounce
 MSRP: \$80
 Spyderco.com

SPYDERCO

[43] SPY-DK

OVERALL LENGTH: 6.3 inches
 BLADE LENGTH: 2.7 inches
 BLADE MATERIAL: N69Co
 BLADE THICKNESS: 0.112 inches
 HANDLE MATERIAL: Injection-molded, fiberglass-reinforced nylon
 WEIGHT: 2 ounces
 MSRP: \$80
 Spyderco.com



[41] [42] [43] [44]

SPYDERCO

[45] TATANKA CLIPIT

OVERALL LENGTH: 11.6 inches
 BLADE LENGTH: 5.1 inches
 BLADE MATERIAL: VG-10
 BLADE THICKNESS: 0.157 inches
 HANDLE MATERIAL: G10
 WEIGHT: 9.5 ounces
 MSRP: \$320
 Spyderco.com

BÖKER

[47] BÖKER PLUS GRIPLOC

OVERALL LENGTH: 7.5 inches
 BLADE LENGTH: 3.3 inches
 BLADE MATERIAL: AUS-8
 BLADE THICKNESS: 0.1 inches
 HANDLE MATERIAL: Aluminum
 WEIGHT: 2.9 ounces
 MSRP: \$110
 Boker.de/us

BÖKER

[48] STINGRAY VG-10

OVERALL LENGTH: 9.6 inches (open)
 BLADE LENGTH: 4.1 inches
 BLADE MATERIAL: VG-10
 BLADE THICKNESS: 0.16 inches
 HANDLE MATERIAL: Titanium
 WEIGHT: 5.4 ounces
 MSRP: \$249
 Boker.de/us

SPYDERCO

[46] SCHEMPF BOWIE

OVERALL LENGTH: 4.7 inches
 BLADE LENGTH: 3.7 inches
 BLADE MATERIAL: CPM S30V
 BLADE THICKNESS: 0.1 inches
 HANDLE MATERIAL: Carbon fiber,
 G10, brass
 WEIGHT: 4.6 ounces
 MSRP: \$300
 Spyderco.com



[45]

[46]

[47]

[48]

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FOLDING

GERBER

[49] DECREE

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OVERALL LENGTH: 8.7 inches (open), 5.1 inches (closed)
 BLADE LENGTH: 3.7 inches
 BLADE MATERIAL: S30V
 BLADE THICKNESS: 0.10 inches
 HANDLE MATERIAL: Rubber over-molded glass-filled nylon
 WEIGHT: 4.8 ounces
 MSRP: \$109
 GerberGear.com

GERBER

[50] EDICT

OVERALL LENGTH: 8.5 inches (open), 5.1 inches (closed)
 BLADE LENGTH: 3.75 inches
 BLADE MATERIAL: 154CM
 BLADE THICKNESS: 0.10 inches
 HANDLE MATERIAL: Glass-filled nylon
 WEIGHT: 3.75 ounces
 MSRP: \$80
 GerberGear.com

HAVALON

[51] TITAN (BY JIM SHOCKEY)

OVERALL LENGTH: 8 inches
 BLADE LENGTH: 7.75 inches
 BLADE MATERIAL: AUS-8
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Polymer
 WEIGHT: NA
 MSRP: \$70
 Havalon.com

ZERO TOLERANCE

[52] 0801

OVERALL LENGTH: 8.2 inches (open), 4.7 inches (closed)
 BLADE LENGTH: 3.5 inches
 BLADE MATERIAL: ELMAX
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Titanium
 WEIGHT: 5.8 ounces
 MSRP: \$240
 ZI.KaiUSALtd.com



[49]

[50]

[51]

[52]

GREAT AMERICAN TOOL COMPANY

**[53] BATTLEHOG
(SPEARPOINT)**

OVERALL LENGTH: 7 inches
 BLADE LENGTH: 3 inches
 BLADE MATERIAL: 9Cr13MoV
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Textured G10
 WEIGHT: NA
 MSRP: \$50
 TimberlineKnives.com

KERSHAW

**[54] AMPLITUDE
2.5**

OVERALL LENGTH: 6 inches
 (open), 3.5 inches (closed)
 BLADE LENGTH: 2.5 inches
 BLADE MATERIAL: 8Cr13MoV
 BLADE THICKNESS: 0.09 inches
 HANDLE MATERIAL: 410
 titanium carbo-nitride
 coating
 WEIGHT: 2.6 ounces
 MSRP: \$40
 Kershaw.KaiUSALtd.com

KERSHAW

[55] GAMBER

OVERALL LENGTH: 4.2 inches
 (closed)
 BLADE LENGTH: 3 inches
 BLADE MATERIAL: S30V,
 stonewash finish
 BLADE THICKNESS: 0.12 inches
 HANDLE MATERIAL: 6061-T6
 anodized aluminum, Trac-Tec
 inserts
 WEIGHT: 3.8 ounces
 MSRP: \$140
 Kershaw.KaiUSALtd.com

KERSHAW

[56] LINK

OVERALL LENGTH: 7.6 inches
 BLADE LENGTH: 3.25 inches
 BLADE MATERIAL: 420HC steel,
 black-oxide blackwash finish
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Machined
 aluminum
 WEIGHT: 4.8 ounces
 MSRP: \$70
 Kershaw.KaiUSALtd.com

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[53] [54] [55] [56]

FOLDING

STEEL WILL

[57] GEKKO 1500

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 10"
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OVERALL LENGTH: 8.98 inches
 BLADE LENGTH: 3.94 inches
 BLADE MATERIAL: N690Co steel
 BLADE THICKNESS: 0.14 inches
 HANDLE MATERIAL: Micarta
 WEIGHT: 6.45 ounces
 MSRP: \$230
 SteelWillKnives.com



[57]

FREEMAN OUTDOOR GEAR

[58] 451 BUTTON LOCK FLIPPER FOLDER

OVERALL LENGTH: 8.5 inches
 BLADE LENGTH: 3.75 inches
 BLADE MATERIAL: D2 Steel
 BLADE THICKNESS: 0.156 inches
 HANDLE MATERIAL: 6061 Aluminum
 WEIGHT: 5.5 ounces
 MSRP: \$200
 FreemanOutdoorGear.com



[58]

POHL FORCE USA

[59] FOXTROT THREE

OVERALL LENGTH: 10.2 inches (open)
 BLADE LENGTH: 4.4 inches
 BLADE MATERIAL: Niolox tool steel
 BLADE THICKNESS: 0.196 inches
 HANDLE MATERIAL: G10
 WEIGHT: 7.8 ounces
 MSRP: Starting from \$410
 PohlForceUSA.com



[59]

QUEEN CUTLERY

[60] STOCKMAN

OVERALL LENGTH: 5.875 inches
 (open), 3.25 (closed)
 BLADE LENGTH: 2.625 inches
 BLADE MATERIAL: D2
 BLADE THICKNESS: 0.08 inches
 HANDLE MATERIAL: Genuine
 feathered buffalo horn
 WEIGHT: 1.95 ounces
 MSRP: NA
 QueenCutlery.com

QUEEN CUTLERY

[61] WHITTILER

OVERALL LENGTH: 3.75 (closed)
 BLADE LENGTH: 2.625 inches
 BLADE MATERIAL: D2
 BLADE THICKNESS: 0.13 inches
 HANDLE MATERIAL: Genuine
 feathered buffalo horn
 WEIGHT: 1.87 ounces
 MSRP: NA
 QueenCutlery.com

CAS IBERIA

[62] HUSKY

OVERALL LENGTH: 9 inches
 BLADE LENGTH: 3.5 inches
 BLADE MATERIAL: Bohler N690Co
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Rayskin over
 a wooden core
 WEIGHT: 7 ounces
 MSRP: \$265
 CASiberia.com

HAND-TECH MADE

[63] TKXM

OVERALL LENGTH: 8.5 inches
 (open), 4.5 inches (closed)
 BLADE LENGTH: 4 inches
 BLADE MATERIAL: S90V
 BLADE THICKNESS: NA
 HANDLE MATERIAL: 3D-machined
 titanium ergonomic ETAC grip
 WEIGHT: 6.7 ounces
 MSRP: \$499
 HTMKnives.com



[60]

[61]

[62]

[63]

FOLDING

ZERO TOLERANCE

[64] 0452 CF

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OVERALL LENGTH: 9.3 inches
BLADE LENGTH: 4.1 inches
BLADE MATERIAL: S35VN
BLADE THICKNESS: 0.16 inches
HANDLE MATERIAL: Carbon fiber
titanium black stonewashed
WEIGHT: 4.6 ounces
MSRP: \$275
ZT.KaiUSALtd.com



[64]

ZERO TOLERANCE

[65] 0808

OVERALL LENGTH: 7.6 inches
BLADE LENGTH: 3.2 inches
BLADE MATERIAL: S35VN
BLADE THICKNESS: 0.16 inches
HANDLE MATERIAL: Titanium
hand-washed finish
WEIGHT: 4.3 ounces
MSRP: \$250
ZT.KaiUSALtd.com



[65]

ZERO TOLERANCE

[66] 0566BW

OVERALL LENGTH: 7.7 inches
(open), 4.5 inches (closed)
BLADE LENGTH: 3.25 inches
BLADE MATERIAL: ELMAX,
blackwash finish
BLADE THICKNESS: 0.12 inches
HANDLE MATERIAL: Textured
G10 front, stainless steel
blackwash back
WEIGHT: 5.3 ounces
MSRP: \$180
ZT.KaiUSALtd.com



[66]

ZERO TOLERANCE

[67] 0630

OVERALL LENGTH: 8.5 inches (open),
4.9 inches (closed)
BLADE LENGTH: 3.6 inches
BLADE MATERIAL: S35VN
BLADE THICKNESS: NA
HANDLE MATERIAL: G10 front,
stonewashed titanium back
WEIGHT: 6.3 ounces
MSRP: \$250
ZT.KaiUSALtd.com



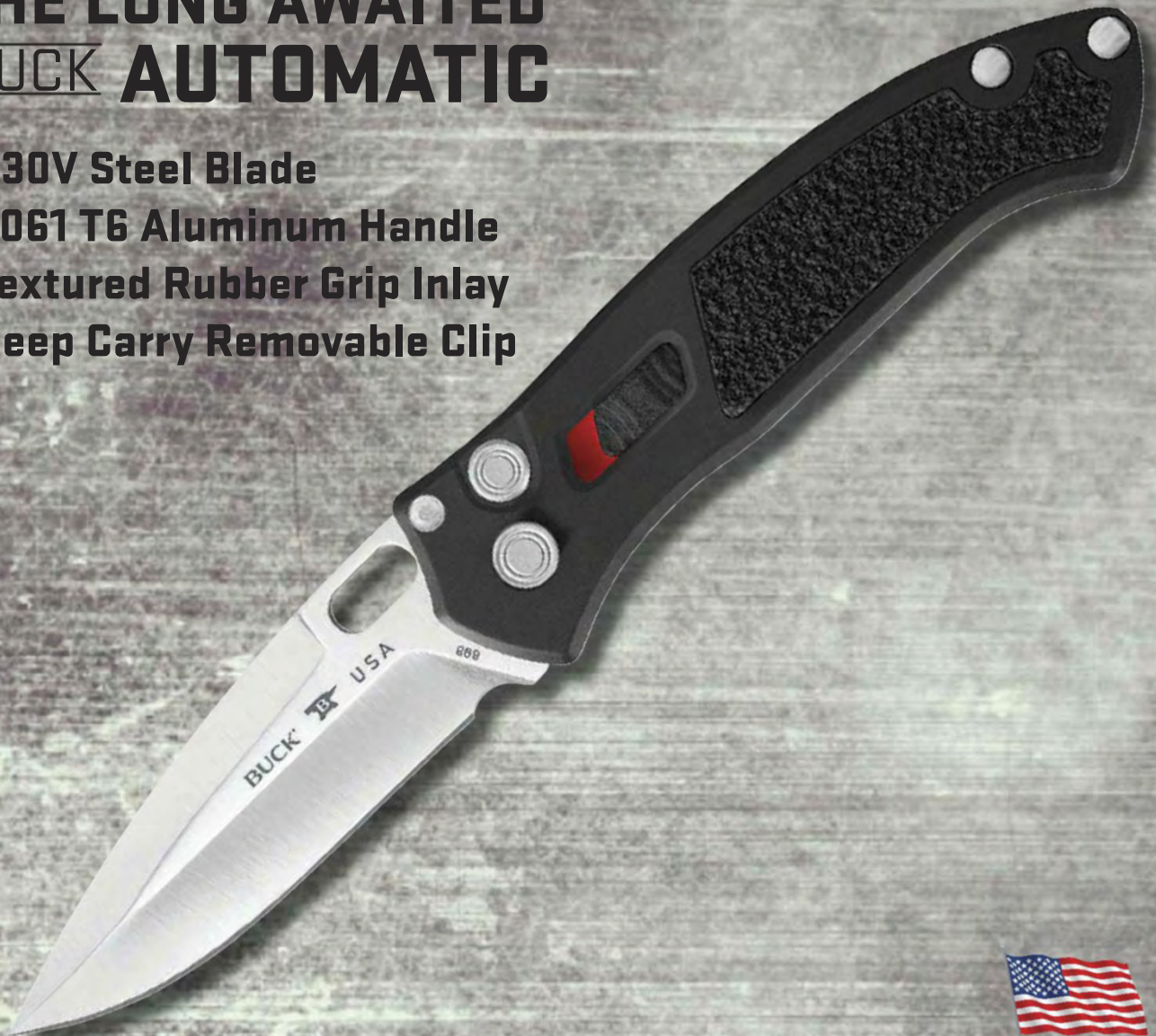
[67]



898 **IMPACT**

THE LONG AWAITED BUCK AUTOMATIC




- S30V Steel Blade
- 6061 T6 Aluminum Handle
- Textured Rubber Grip Inlay
- Deep Carry Removable Clip



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FIXED





Whether for self-defense or utility, a fixed-blade knife adds a level of safety and durability not realized by any other style. Coming in many shapes, sizes and profiles, you are sure to find the right fixed knife for any occasion. Never be caught in a life-or-death situation without your knife, it could be your last line of defense ... or your first line of survival.

FIXED

10"
9"
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KATZ KNIVES

[1] AVENGER STIPPLED KRATON

OVERALL LENGTH: 8.75 inches
BLADE LENGTH: 4.5 inches
BLADE MATERIAL: XT-70 stainless steel
BLADE THICKNESS: NA
HANDLE MATERIAL: Kraton
WEIGHT: 6.5 oz.
MSRP: \$223
KatzKnives.com

KATZ KNIVES

[2] WILD KAT 103 STIPPLED KRATON

OVERALL LENGTH: 9.38 inches
BLADE LENGTH: 4.63 inches
BLADE MATERIAL: XT-80 stainless steel
BLADE THICKNESS: NA
HANDLE MATERIAL: Kraton
WEIGHT: 11 ounces
MSRP: \$325
KatzKnives.com

KATZ KNIVES

[3] LION KING PREMIUM 302 STIPPLED KRATON

OVERALL LENGTH: 10.88 inches
BLADE LENGTH: 6.13 inches
BLADE MATERIAL: XT-80 stainless steel
BLADE THICKNESS: 0.197 inches
HANDLE MATERIAL: Kraton
WEIGHT: 11.5 ounces
MSRP: \$338
KatzKnives.com



[1]

[2]

[3]



[4]



[5]



[6]

COLD STEEL

[4] WARCRAFT TANTO

OVERALL LENGTH: 12.75 inches
 BLADE LENGTH: 7.5 inches
 BLADE MATERIAL: CPM 3-V high-carbon steel
 BLADE THICKNESS: 0.11 inches
 HANDLE MATERIAL: G10
 WEIGHT: 13 ounces
 MSRP: \$330
 ColdSteel.com

COLD STEEL

[5] AK-47 FIELD KNIFE

OVERALL LENGTH: 10.375 inches
 BLADE LENGTH: 5.2 inches
 BLADE MATERIAL: CPM 3-V high carbon with DLC coating steel
 BLADE THICKNESS: 0.11 inches
 HANDLE MATERIAL: G10
 WEIGHT: 11.1 ounces
 MSRP: \$285
 ColdSteel.com

CAMILIUS

[6] DAGR

OVERALL LENGTH: 10.5 inches
 BLADE LENGTH: 4.9 inches
 BLADE MATERIAL: 1095HC
 BLADE THICKNESS: 0.19 inches
 HANDLE MATERIAL: G10
 WEIGHT: 10.1 ounces
 MSRP: \$270
 CamillusKnives.com

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FIXED

9"

HOGUE KNIVES

[7] EX-F02

OVERALL LENGTH: 9 inches
BLADE LENGTH: 4.5 inches
BLADE MATERIAL: A2 tool steel
BLADE THICKNESS: NA
HANDLE MATERIAL:
Polymer/overmolded rubber
WEIGHT: 5.5 ounces
MSRP: \$150
HogueInc.com

8"

7"

6"

TOPS KNIVES

[8] C.A.T. 203

OVERALL LENGTH: 7.25 inches
BLADE LENGTH: 3.25 inches
BLADE MATERIAL: 1095 RC 56-58 steel
BLADE THICKNESS: 0.16 inches
HANDLE MATERIAL: Black linen
micarta
WEIGHT: 5.6 ounces
MSRP: \$115
TopsKnives.com

5"

4"

3"

TOPS KNIVES

[9] C.A.T. 200S-04

OVERALL LENGTH: 7.25 inches
BLADE LENGTH: 3.25 inches
BLADE MATERIAL: 1095 RC 56-58 steel
BLADE THICKNESS: 0.16 inches
HANDLE MATERIAL: Green canvas
micarta
WEIGHT: 5.6 ounces
MSRP: \$120
TopsKnives.com

2"

1"

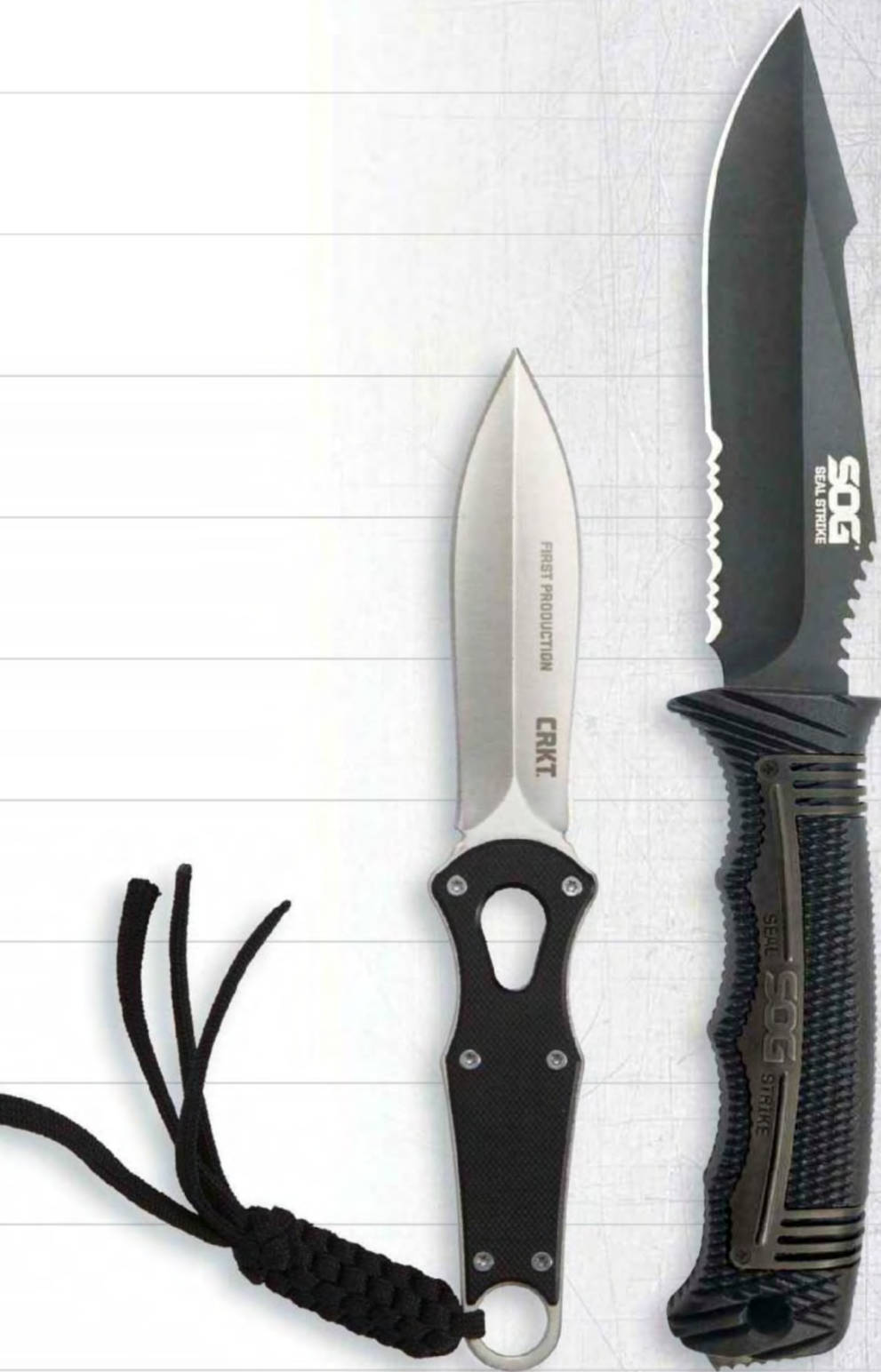
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[7]

[8]

[9]



CRKT

[10] STING 3B (BY A.G. RUSSELL)

OVERALL LENGTH: 7.19 inches
 BLADE LENGTH: 3.42 inches
 BLADE MATERIAL: 8CR13MOV steel
 BLADE THICKNESS: 0.09 inches
 HANDLE MATERIAL: G10
 WEIGHT: 1.8 ounces
 MSRP: \$60
 CRKT.com

SOG

[11] SEAL STRIKE

OVERALL LENGTH: 9.6 inches
 BLADE LENGTH: 4.9 inches
 BLADE MATERIAL: AUS-8
 BLADE THICKNESS: 0.16 inches
 HANDLE MATERIAL: Glass-reinforced nylon and stainless steel
 WEIGHT: 5.6 ounces
 MSRP: Starting at \$83
 SOGKnives.com

[10]

[11]

FIXED

9"

ZAC BROWN'S SOUTHERN GRIND

[12] THE RAT NECK KNIFE

OVERALL LENGTH: 4.875 inches

BLADE LENGTH: 2.25 inches

BLADE MATERIAL: 8670M high-carbon steel

BLADE THICKNESS: 0.135 inches

HANDLE MATERIAL: Skeletonized

WEIGHT: 1.5 ounces

MSRP: \$100

SouthernGrind.com

8"

7"

6"

GERBER

[13] GHOSTRIKE

OVERALL LENGTH: 6.9 inches

BLADE LENGTH: 3.3 inches

BLADE MATERIAL: 420HC steel

BLADE THICKNESS: NA

HANDLE MATERIAL: Rubber overmold

WEIGHT: 6 ounces

MSRP: \$83

GerberGear.com

5"

4"

3"

GERBER

[14] STRONGARM FIXED BLADE

OVERALL LENGTH: 9.8 inches

BLADE LENGTH: 4.8 inches

BLADE MATERIAL: 420HC

BLADE THICKNESS: NA

HANDLE MATERIAL: Glass-filled nylon with rubber overmold

WEIGHT: 7.2 ounces

MSRP: \$86

GerberGear.com

2"

1"

0"



[12]

[13]

[14]



[15]



[16]

MISSION KNIVES

[15] CSP-A2

OVERALL LENGTH: 10 inches
 BLADE LENGTH: 4.75 inches
 BLADE MATERIAL: A2 steel
 BLADE THICKNESS: 0.25 inches
 HANDLE MATERIAL: Glass-filled nylon
 WEIGHT: 11.3 ounces
 MSRP: \$250
 MissionKnives.com

KA-BAR

[16] BECKER CLEAR COAT COMPANION

OVERALL LENGTH: 10.5 inches
 BLADE LENGTH: 5.25 inches
 BLADE MATERIAL: 1095 Cro-Van steel
 BLADE THICKNESS: 0.25 inches
 HANDLE MATERIAL: Zytel
 WEIGHT: 16 ounces
 MSRP: \$131
 Kabar.com

FIXED

11"

BUCK KNIVES

[17] 119 BRAHMA

OVERALL LENGTH: 10.5 inches
 BLADE LENGTH: 6 inches
 BLADE MATERIAL: 420HC with black powder coating
 BLADE THICKNESS: 0.175 inches
 HANDLE MATERIAL: Stacked Leather with micarta spacers
 WEIGHT: 9.3 ounces
 MSRP: \$115
 BuckKnives.com

7"

BUCK KNIVES

[18] MATT WOULD GO (MWG)

OVERALL LENGTH: 9 inches
 BLADE LENGTH: 4 inches
 BLADE MATERIAL: 5160 coated steel
 BLADE THICKNESS: 0.165 inches
 HANDLE MATERIAL: Camo micarta
 WEIGHT: 6.3 ounces
 MSRP: \$245
 BuckKnives.com

5"

4"

KERSHAW

[19] SECRET AGENT

OVERALL LENGTH: 8.7 inches
 BLADE LENGTH: 4.4 inches
 BLADE MATERIAL: 8Cr13MoV w/black-oxide coating
 BLADE THICKNESS: 0.125 inches
 HANDLE MATERIAL: Rubberized co-molded
 WEIGHT: 3 ounces
 MSRP: \$40
 Kershaw.KaiUSALtd.com

1"

0"



[17]



[18]



[19]



.....
KRUDDO

[20] BLISS BLACK

OVERALL LENGTH: 10.25 inches
 BLADE LENGTH: 4.5 inches
 BLADE MATERIAL: 9Cr18Mo stainless steel
 BLADE THICKNESS: 0.190 inches
 HANDLE MATERIAL: G10
 WEIGHT: 5.4 ounces
 MSRP: \$95
 KrudoKnives.com

.....
KA-BAR

[21] EK MODEL 5

OVERALL LENGTH: 12.93 inches
 BLADE LENGTH: 6.87 inches
 BLADE MATERIAL: 1095 Cro-Van steel
 BLADE THICKNESS: 0.154 inches
 HANDLE MATERIAL: Glass-filled nylon
 WEIGHT: 11.2 ounces
 MSRP: \$125
 Kabar.com

[20]

[21]

FIXED

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BÖKER

**[22] APPLGATE 5.5
CENTURY EDITION
SPECIAL RUN**

OVERALL LENGTH: 10.6 inches
BLADE LENGTH: 5.5 inches
BLADE MATERIAL: 154CM
BLADE THICKNESS: 0.196 inches
HANDLE MATERIAL: Rosewood
WEIGHT: 8.5 ounces
MSRP: \$399
Boker.de/us

MICROTECH KNIVES

[23] ARBITER

OVERALL LENGTH: 14 inches
BLADE LENGTH: 9 inches
BLADE MATERIAL: Bohler ELMAX
BLADE THICKNESS: NA
HANDLE MATERIAL: G-10/FR4
composite
WEIGHT: 18 ounces
MSRP: Starting at \$400
MicrotechKnives.com [MI](#)



[22]



[23]



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CRKT.



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BUSHCRAFT

Bushcrafting is a skill that has been around since man first forged the wilderness. When you have a solid bushcraft knife in the wild, along with a little know-how, you can have virtually all the comforts you have at home.

BUSHCRAFT

BEHRING MADE

[1] UPLANDER

11⁷⁷ OVERALL LENGTH: 8.25 inches
 BLADE LENGTH: 3.5 inch
 BLADE MATERIAL: S7 Steel
 BLADE THICKNESS: NA
 10⁷⁷ HANDLE MATERIAL: Micarta or G10
 WEIGHT: NA
 MSRP: \$275
 BehringMade.com

SPYDERCO

[2] PROFICIENT

8⁷⁷ OVERALL LENGTH: 8.75 inches
 BLADE LENGTH: 4 inches
 BLADE MATERIAL: CPM S90V
 7⁷⁷ BLADE THICKNESS: NA
 HANDLE MATERIAL: Carbon fiber
 WEIGHT: 6.3 ounces
 MSRP: \$490
 6⁷⁷ Spyderco.com

BENCHMADE

[3] BUSHCRAFTER

5⁷⁷ OVERALL LENGTH: 9.2 inches
 4⁷⁷ BLADE LENGTH: 4.43 inches
 BLADE MATERIAL: S30V steel
 BLADE THICKNESS: 0.164 inches
 HANDLE MATERIAL: G10 handle scales,
 titanium tubing
 3⁷⁷ WEIGHT: 7.72 ounces
 MSRP: \$215
 Benchmade.com

DIAMOND BLADE

[4] HERITAGE

1⁷⁷ OVERALL LENGTH: 8 inches
 BLADE LENGTH: 3.25 inches
 BLADE MATERIAL: 440C stainless steel
 BLADE THICKNESS: 0.12 inches
 0⁷⁷ HANDLE MATERIAL: Stag
 WEIGHT: 4.2 ounces
 MSRP: \$450
 DiamondBladeKnives.com

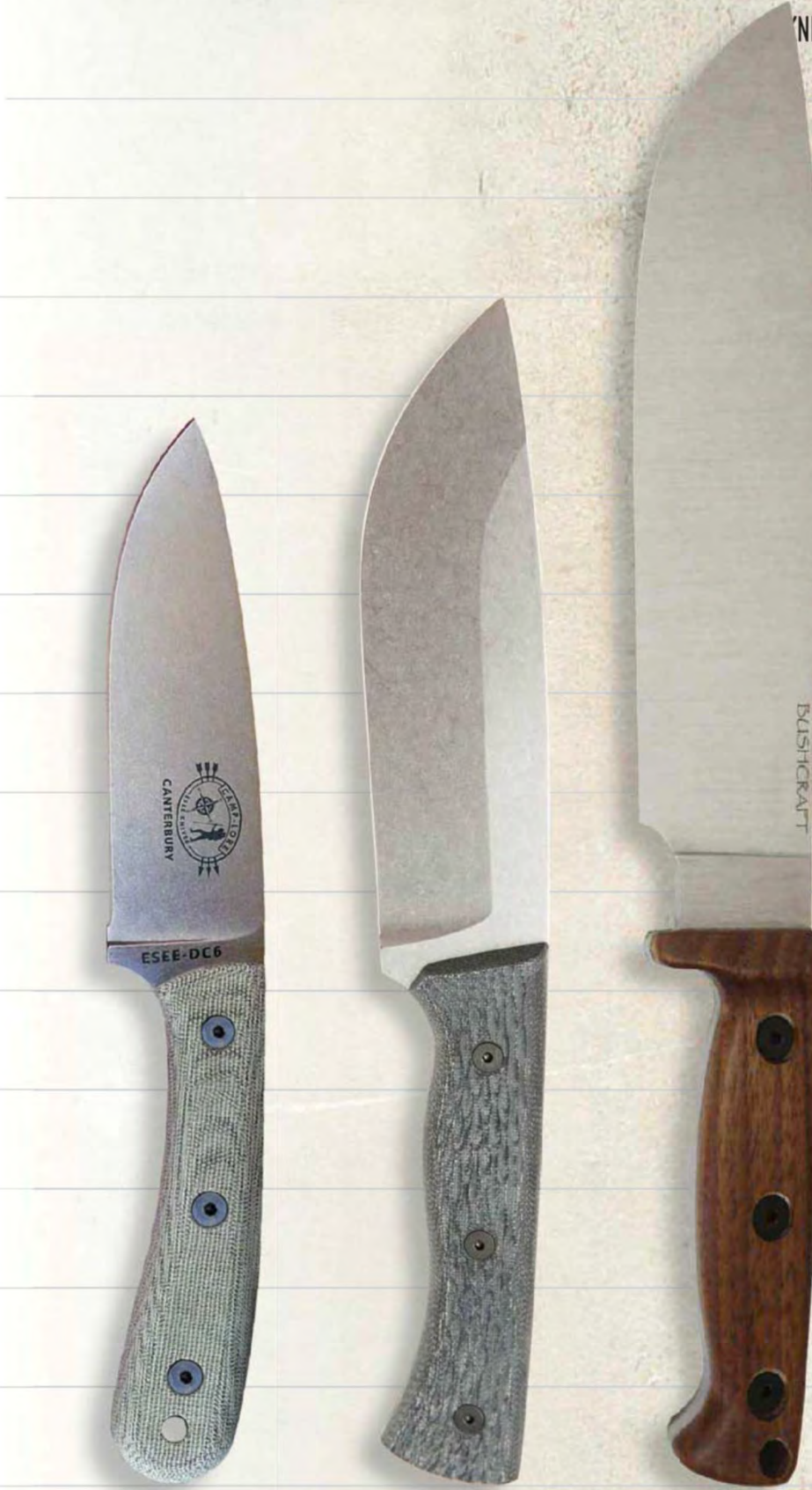


[1]

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ESEE KNIVES

**[5] CAMP-LORE
ESEE-DC6**

OVERALL LENGTH: 10.88 inches
BLADE LENGTH: 6 inches
BLADE MATERIAL: 1095 Steel
BLADE THICKNESS: 0.188 inches
HANDLE MATERIAL: Micarta
WEIGHT: 11 ounces
MSRP: NA
ESEEKnives.com

FIDDLEBACK FORGE

**[6] MID-TECH
CAMP KNIFE**

OVERALL LENGTH: 12 inches
BLADE LENGTH: 6.5 inches
BLADE MATERIAL: CPM 3V Steel
BLADE THICKNESS: 0.375 inches
HANDLE MATERIAL: Canvas micarta
WEIGHT: 14 ounces
MSRP: \$350
FiddlebackForge.com

ONTARIO KNIFE COMPANY

**[7] BUSHCRAFT
WOODSMAN**

OVERALL LENGTH: 15 inches
BLADE LENGTH: 9.1 inches
BLADE MATERIAL: 5160 steel
BLADE THICKNESS: 0.25 inches
HANDLE MATERIAL: American walnut
WEIGHT: NA
MSRP: \$163
OntarioKnife.com

[5]

[6]

[7]



BUSHCRAFT

KLECKER KNIVES

[8] ABIQUA HUNTER

11"
 10"
 9"
 OVERALL LENGTH: 8.9 inches
 BLADE LENGTH: 3.97 inches
 BLADE MATERIAL: 7Cr17 steel
 BLADE THICKNESS: 0.157 inches
 HANDLE MATERIAL: Glass-filled nylon
 WEIGHT: 7.6 ounces
 MSRP: \$129
 KleckerKnives.com

HELLE

[9] UTVAER

8"
 7"
 6"
 5"
 OVERALL LENGTH: 8.2 inches
 BLADE LENGTH: 3.9 inches
 BLADE MATERIAL: Sandvik 12C27 stainless steel
 BLADE THICKNESS: 0.12 inches
 HANDLE MATERIAL: Curly birch or vulcan fibre
 WEIGHT: 5.6 ounces
 MSRP: \$239
 Helle.no

HELLE

[10] DIDI GALGALU

4"
 3"
 2"
 1"
 OVERALL LENGTH: 9.79 inches
 BLADE LENGTH: 5.07 inches
 BLADE MATERIAL: Sandvik 12C27 stainless steel
 BLADE THICKNESS: 0.12 inches
 HANDLE MATERIAL: African Klaat or vulcan fibre
 WEIGHT: 4.9 ounces
 MSRP: \$249
 Helle.no

KNIVES OF ALASKA

[11] BUSH CAMP - STAG

0"
 OVERALL LENGTH: 10.5 inches
 BLADE LENGTH: 6 inches
 BLADE MATERIAL: D2
 BLADE THICKNESS: 0.14 inches
 HANDLE MATERIAL: Stag
 WEIGHT: NA
 MSRP: \$190
 KnivesOfAlaska.com



[8]

[9]

[10]

[11]



[12]



[13]



[14]

12"

KATZ KNIVES

[12] PRO HUNTER
CHERRYWOOD

11"

OVERALL LENGTH: 9 inches

BLADE LENGTH: 4.375 inches

BLADE MATERIAL: XT-80 stainless steel

BLADE THICKNESS: NA

HANDLE MATERIAL: Cherrywood

WEIGHT: 4.11 ounces

MSRP: \$300

KatzKnives.com

10"

9"

8"

KATZ KNIVES

[13] WILD KAT 103
WHITE MICARTA

7"

OVERALL LENGTH: 9.38 inches

BLADE LENGTH: 4.63 inches

BLADE MATERIAL: XT70 stainless steel

BLADE THICKNESS: NA

HANDLE MATERIAL: White micarta

WEIGHT: 11 ounces

MSRP: \$399

KatzKnives.com

6"

5"

4"

COLD STEEL

[14] BUSHMAN

3"

OVERALL LENGTH: 12.25 inches

BLADE LENGTH: 7 inches

BLADE MATERIAL: SK-5 high carbon steel

BLADE THICKNESS: 0.098 inches

HANDLE MATERIAL: Steel integral

WEIGHT: 10.1 ounces

MSRP: \$42

ColdSteel.com

2"

1"

0"

HUNTING

Although any knife can be used for game processing, the right knife helps insure that no meat is wasted and the hide is not accidentally perforated. Specialized hunting knives have been around for many years with blade shapes that help prevent unintentional cuts and punctures, while promoting simplified processing for decreased fatigue in the field.





HUNTING

10"

TOPS KNIVES

9"

[1] BACKWOODS SKINNER

OVERALL LENGTH: 6.75 inches
BLADE LENGTH: 3 inches
BLADE MATERIAL: 1095 RC 56-58 steel
BLADE THICKNESS: 0.19 inches
HANDLE MATERIAL: Green canvas micarta
WEIGHT: 5.4 ounces
MSRP: \$175
TopsKnives.com

8"

7"

6"

TOPS KNIVES

5"

[2] KODIAK JAC 2

OVERALL LENGTH: 8.37 inches
BLADE LENGTH: 4.25 inches
BLADE MATERIAL: 1095 RC 56-58 steel
BLADE THICKNESS: .19 inches
HANDLE MATERIAL: Green canvas micarta
WEIGHT: 7.3 ounces
MSRP: \$180
TopsKnives.com

4"

3"

2"

1"

0"



[1]

[2]



[3]



[4]



[5]

10"

PUMA KNIFE COMPANY USA

[3] BUFFALO HUNTER

OVERALL LENGTH: 10 inches
 BLADE LENGTH: 5.7 inches
 BLADE MATERIAL: 440A
 BLADE THICKNESS: 0.2 inches
 HANDLE MATERIAL: Micarta
 WEIGHT: 7.7 ounces
 MSRP: \$28
 PumaKnifeCompanyUSA.com

9"

8"

7"

PUMA KNIFE COMPANY USA

[4] SGB MULE DEER HUNTER

OVERALL LENGTH: 7.5 inches
 BLADE LENGTH: 3.5 inches
 BLADE MATERIAL: 440A
 BLADE THICKNESS: 0.2 inches
 HANDLE MATERIAL: Stag
 WEIGHT: 5.1 ounces
 MSRP: \$57
 PumaKnifeCompanyUSA.com

6"

5"

4"

PUMA KNIFE COMPANY USA

[5] SGB DEADWOOD CANYON

OVERALL LENGTH: 8 inches
 BLADE LENGTH: 3.8 inches
 BLADE MATERIAL: 440A
 BLADE THICKNESS: 0.1 inches
 HANDLE MATERIAL: White bone
 WEIGHT: 4.6 ounces
 MSRP: \$35
 PumaKnifeCompanyUSA.com

3"

2"

1"

0"

HUNTING

10"

GERBER

[6] GATOR PREMIUM FIXED GUT HOOK

9"

OVERALL LENGTH: 9 inches
 BLADE LENGTH: 4 inches
 BLADE MATERIAL: CPM-330V steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Glass-filled
 nylon w/ rubber overmold
 WEIGHT: 8 ounces
 MSRP: \$146
 GerberGear.com

8"

7"

BROWNING

[7] STORM FRONT

6"

OVERALL LENGTH: 9 inches
 BLADE LENGTH: 4.5 inches
 BLADE MATERIAL: Damascus
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Genuine stag
 WEIGHT: 4.8 ounces
 MSRP: \$333
 *Includes top-grain leather sheath
 Browning.com

5"

4"

PUMA KNIFE COMPANY USA

[8] FRONTIER

3"

OVERALL LENGTH: 8 inches
 BLADE LENGTH: 3.3 inches
 BLADE MATERIAL: 440A
 BLADE THICKNESS: 0.15 inches
 HANDLE MATERIAL: Stag
 WEIGHT: 6 ounces
 MSRP: \$120
 *Includes leather sheath
 PumaKnifeCompanyUSA.com

2"

1"

0"



[6]

[7]

[8]

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HUNTING

10"

BENCHMADE

9"

[9] 15003 SADDLE MOUNTAIN SKINNER

OVERALL LENGTH: 8.7 inches
BLADE LENGTH: 4.2 inches
BLADE MATERIAL: S30V
BLADE THICKNESS: 0.14 inches
HANDLE MATERIAL: Dymondwood
WEIGHT: 4.7 ounces
MSRP: \$165
Benchmade.com

8"

7"

BÖKER

6"

[10] ARBOLITO ESCULTA STAG

OVERALL LENGTH: 11.5 inches
BLADE LENGTH: 5.75 inches
BLADE MATERIAL: N695
BLADE THICKNESS: 0.2 inches
HANDLE MATERIAL: Stag
WEIGHT: 13.2 ounces
MSRP: \$229
*includes leather sheath
Boker.de/us

5"

4"

BÖKER

3"

[11] CLASSIC SMALL HUNTER

OVERALL LENGTH: 6.75 inches
BLADE LENGTH: 2.5 inches
BLADE MATERIAL: N690
BLADE THICKNESS: 0.1 inches
HANDLE MATERIAL: Micarta
WEIGHT: 3.1 ounces
MSRP: \$210
Boker.de/us

2"

1"

0"



[9]

[10]

[11]

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SURVIVAL

21"

20"

CAT

[1] TRAIL BLAZER

19"

OVERALL LENGTH: 21 inches

18"

BLADE LENGTH: 13 inches

BLADE MATERIAL: 420 stainless steel

BLADE THICKNESS: 0.125 inches

17"

HANDLE MATERIAL: Wrapped in paracord

WEIGHT: 9.5 ounces

16"

MSRP: \$32

KutMaster.com

15"

MILLER BOTHERS BLADES

14"

[2] MBB JUNGLE SWORD

13"

OVERALL LENGTH: 24 inches

BLADE LENGTH: 16 inches

BLADE MATERIAL: 7-Wear PM, CPM 3V, 5160

12"

BLADE THICKNESS: 0.18 inches

HANDLE MATERIAL: G-10 FR4

11"

WEIGHT: 11 ounces

MSRP: Starting at \$600

MillerBrosBlades.com

10"

9"

8"

7"

6"

5"

4"

3"

2"

1"

0"





15"
14"
13"
12"
11"
10"
9"
8"
7"
6"
5"
4"
3"
2"
1"
0"

TOPS KNIVES

[3] SKULLCRUSHER'S XTREME BLADE

OVERALL LENGTH: 15.75 inches
 BLADE LENGTH: 9.38 inches
 BLADE MATERIAL: 1095 RC 56-58 steel
 BLADE THICKNESS: 0.25 inches
 HANDLE MATERIAL: Black linen micarta
 WEIGHT: 26 ounces
 MSRP: \$240
 TopsKnives.com

ZAC BROWN'S SOUTHERN GRIND

[4] JACKAL KNIFE

OVERALL LENGTH: 9.25 inches
 BLADE LENGTH: 4.75 inches
 BLADE MATERIAL: 8670M high-carbon steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: 3D-milled solid G10
 WEIGHT: 9.5 ounces
 MSRP: \$230
 SouthernGrind.com

KA-BAR

[5] MARK I

OVERALL LENGTH: 9.375 inches
 BLADE LENGTH: 5.125 inches
 BLADE MATERIAL: 095 Cro-Van steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Leather
 WEIGHT: 8 ounces
 MSRP: \$108
 Kabar.com

[3]

[4]

[5]

SURVIVAL

14"
13"
12"
11"
10"
9"
8"
7"
6"
5"
4"
3"
2"
1"
0"

ZAC BROWN'S SOUTHERN GRIND
[6] GRANDDADDY FIXED
BLADE MACHETE

OVERALL LENGTH: 16.875 inches
BLADE LENGTH: 11.125 inches
BLADE MATERIAL: 8670M high-carbon steel
BLADE THICKNESS: NA
HANDLE MATERIAL: Black micarta
WEIGHT: 15 ounces
MSRP: \$150
SouthernGrind.com

CAS IBERIA
[7] GURKHA KUKRI

OVERALL LENGTH: 13.75 inches
BLADE LENGTH: 8.25 inches
BLADE MATERIAL: DNH7HC
BLADE THICKNESS: 0.24 inches (at guard)
HANDLE MATERIAL: Palisander wood
WEIGHT: 18.5 ounces
MSRP: \$415
*Leather sheath included
CASiberia.com



[6]



[7]



[8]

[9]

[10]

KUTMASTER

[8] THE POTBELLY

OVERALL LENGTH: 13 inches
 BLADE LENGTH: 6.5 inches
 BLADE MATERIAL: 420 stainless steel, black oxidized blade
 BLADE THICKNESS: 0.125 inches
 HANDLE MATERIAL: Green paracord wrapped handle
 WEIGHT: 14.5 ounces
 MSRP: \$35
 KutMaster.com

RMJ TACTICAL

[9] KUKRI

OVERALL LENGTH: 15.5 inches
 BLADE LENGTH: 10 inches
 BLADE MATERIAL: 80CrV2 carbon
 BLADE THICKNESS: NA
 HANDLE MATERIAL: G10 FR4
 WEIGHT: 11 ounces
 MSRP: NA
 RMJTactical.com

BENCHMADE

[10] JUNGLE BOLO

OVERALL LENGTH: 13.5 inches
 BLADE LENGTH: 9 inches
 BLADE MATERIAL: 1095 spring steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Rubberized santoprene
 WEIGHT: 11.7 ounces
 MSRP: \$125
 Benchmade.com

16"
15"
14"
13"
12"
11"
10"
9"
8"
7"
6"
5"
4"
3"
2"
1"
0"

SURVIVAL

KUTMASTER

[11] WILDFIRE CAMOUFLAGE RESCUE KNIFE

9"

OVERALL LENGTH: 4.5 inches
 BLADE LENGTH: 3.5 inches
 BLADE MATERIAL: 420 stainless steel, black-oxidized blade
 BLADE THICKNESS: 0.125 inches
 HANDLE MATERIAL: Stainless steel
 WEIGHT: 4 ounces
 MSRP: \$24
 KutMaster.com

8"

7"

6"

TOPS KNIVES

[12] MINI SCANDI SURVIVAL MSK-SURV

5"

OVERALL LENGTH: 6.13 inches
 BLADE LENGTH: 3 inches
 BLADE MATERIAL: 1095 RC 56-58 steel
 BLADE THICKNESS: 0.13 INCHES
 HANDLE MATERIAL: Black linen micarta
 WEIGHT: 2.3 ounces
 MSRP: \$95
 TopsKnives.com

4"

3"

2"

1"

0"

ESEE KNIVES

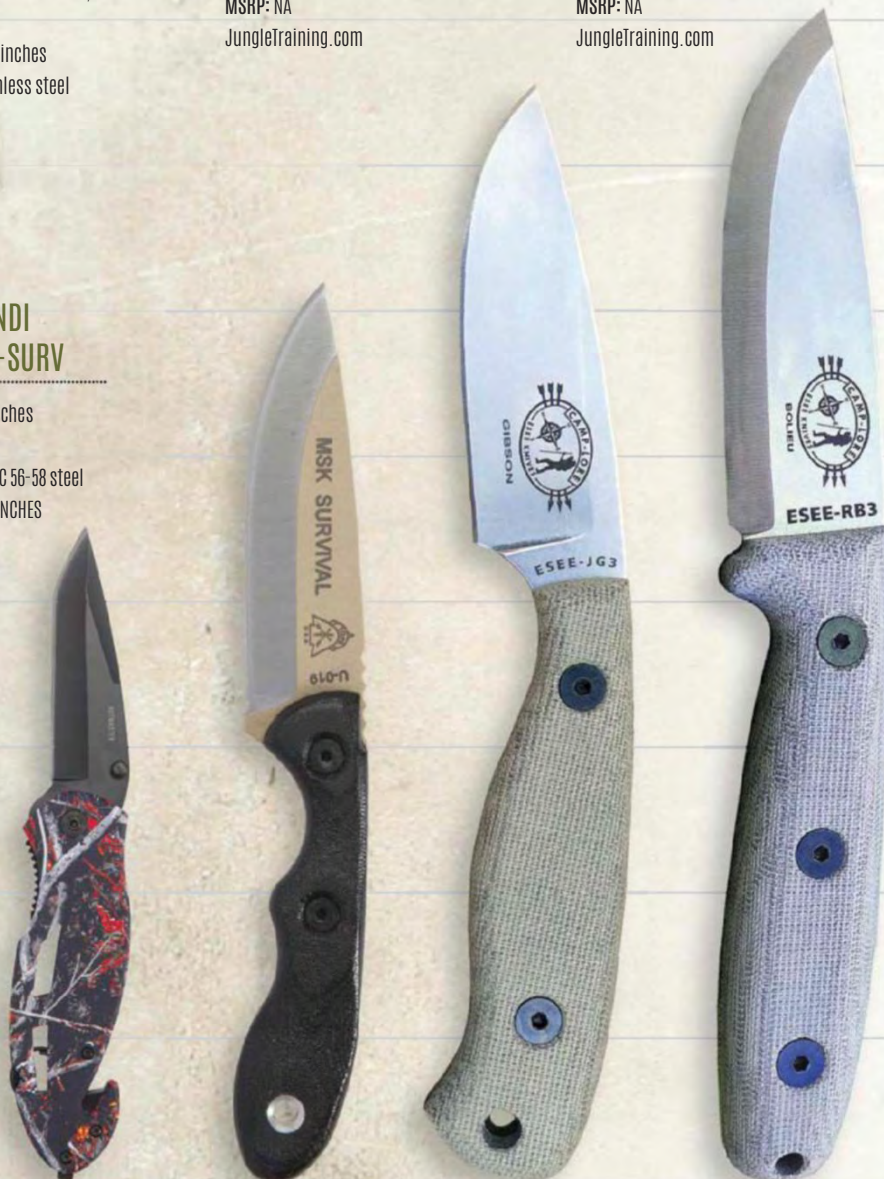
[13] JG3

OVERALL LENGTH: 7.6 inches
 BLADE LENGTH: 3 inches
 BLADE THICKNESS: 0.125 inches
 BLADE MATERIAL: 1095HC
 HANDLE MATERIAL: Micarta
 WEIGHT: 4.5 ounces
 MSRP: NA
 JungleTraining.com

ESEE KNIVES

[14] RB3

OVERALL LENGTH: 8.1 inches
 BLADE LENGTH: 3 inches
 BLADE THICKNESS: 0.125 inches
 BLADE MATERIAL: 1095HC
 HANDLE MATERIAL: Micarta
 WEIGHT: 6 ounces
 MSRP: NA
 JungleTraining.com



[11] [12] [13] [14]



[15]



[16]



[17]

10"
9"
8"
7"
6"
5"
4"
3"
2"
1"
0"

MORAKNIV

[15] PRO C

OVERALL LENGTH: 8.25 inches
 BLADE LENGTH: 3.6 inches
 BLADE THICKNESS: 0.1 inches
 BLADE MATERIAL: Carbon
 HANDLE MATERIAL: TPE rubber
 WEIGHT: 4 ounces
 MSRP: \$14
 MoraKniv.com

BUCK KNIVES

[16] SELKIRK

OVERALL LENGTH: 9.5 inches
 BLADE LENGTH: 4.6 inches
 BLADE MATERIAL: 420HC
 BLADE THICKNESS: 0.135 inches
 HANDLE MATERIAL: CNC contoured micarta with steel bolsters
 WEIGHT: 7.6 ounces
 MSRP: \$85
 BuckKnives.com

KILIMANJARO GEAR

[17] SHIRA SURVIVAL

OVERALL LENGTH: 10 inches
 BLADE LENGTH: 4.7 inches
 BLADE MATERIAL: 8Cr13MoV
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Rubberized overlay
 WEIGHT: 6.9 ounces
 MSRP: \$70
 KilimanjaroGear.com

SURVIVAL

12"

KATZ KNIVES

11" **[18] ALLEY KAT 8008
DAMASCUS**

OVERALL LENGTH: 13 inches
BLADE LENGTH: 8 inches
BLADE MATERIAL: Damascus
BLADE THICKNESS: NA
HANDLE MATERIAL: White micarta
WEIGHT: 11 ounces
MSRP: \$1,480
KatzKnives.com

8"

KATZ KNIVES

7" **[19] ALLEY KAT 8008
KRATON**

OVERALL LENGTH: 13 inches
BLADE LENGTH: 8 inches
BLADE MATERIAL: X170 stainless
steel
BLADE THICKNESS: 0.25 inches
HANDLE MATERIAL: Kraton
WEIGHT: 11 ounces
MSRP: \$330
KatzKnives.com

4"

ONTARIO KNIFE COMPANY

3" **[20] CHIMERA
FIGHTER**

OVERALL LENGTH: 13.625 inches
BLADE LENGTH: 8.25 inches
BLADE MATERIAL: 1095 carbon
steel
BLADE THICKNESS: 0.2 inches
HANDLE MATERIAL: Kraton
WEIGHT: 4 ounces
MSRP: \$128
OntarioKnife.com

0"



[18]

[19]

[20]

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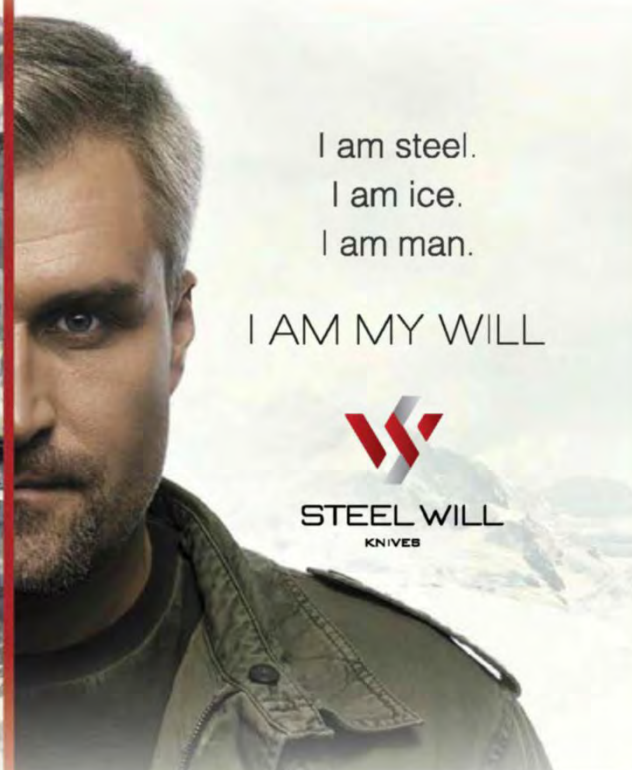
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EDC



COAST

[1] LX320 LINER-LOCK FOLDER

OVERALL LENGTH: 7 inches
BLADE LENGTH: 3 inches
BLADE MATERIAL: 7CR17 stainless steel
BLADE THICKNESS: NA
HANDLE MATERIAL: Nylon
WEIGHT: 2.6 ounces
MSRP: \$16
CoastPortland.com

COAST

[2] TX360 DOUBLE LOCK FOLDER

OVERALL LENGTH: 7.9 inches
BLADE LENGTH: 3.3 inches
BLADE MATERIAL: 9CR18MOV stainless steel
BLADE THICKNESS: NA
HANDLE MATERIAL: Nylon
WEIGHT: 3.4 ounces
MSRP: \$48
CoastPortland.com

COLD STEEL

[3] FINN WOLF

OVERALL LENGTH: 7.875 inches
BLADE LENGTH: 3.5 inches
BLADE MATERIAL: Japanese AUS-8 stainless steel
BLADE THICKNESS: 0.11 inches
HANDLE MATERIAL: OD Green Griv-Ex
WEIGHT: 3.4 ounces
MSRP: \$60
ColdSteel.com



[1]



[2]



[3]



[4]



[5]



[6]

BENCHMADE

[4] TI MONOLOCK

OVERALL LENGTH: 8.57 inches
 BLADE LENGTH: 3.7 inches
 BLADE MATERIAL: M390 steel
 BLADE THICKNESS: 0.12 inches
 HANDLE MATERIAL: Titanium
 WEIGHT: 3.43 ounces
 MSRP: \$300 (satin blade)
 Benchmade.com

GERBER

[5] 39 SERIES MICARTA

OVERALL LENGTH: 7.6 inches
 BLADE LENGTH: 3.3 inches
 BLADE MATERIAL: CPM-S30V steel
 BLADE THICKNESS: 0.10 inches
 HANDLE MATERIAL: Machined black micarta
 WEIGHT: 3.8 ounces
 MSRP: \$170
 GerberGear.com

KUTMASTER

[6] MUDDY GIRL CAMOUFLAGE EZ OPEN BODY LOCK

OVERALL LENGTH: 6 inches
 BLADE LENGTH: 3 inches
 BLADE MATERIAL: 420 stainless steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Stainless steel
 WEIGHT: 2.75 ounces
 MSRP: \$23
 KutMaster.com

EDC

1:1 ACTUAL SIZE

SPYDERCO

[7] CHAPARRAL STEPPED TITANIUM

OVERALL LENGTH: 3.6 inches (closed)
 BLADE LENGTH: 2.8 inches
 BLADE MATERIAL: CTS XHP
 BLADE THICKNESS: 0.1 inches
 HANDLE MATERIAL: Titanium
 WEIGHT: 2.7 ounces
 MSRP: \$565
 Spyderco.com

ZAC BROWN'S SOUTHERN GRIND

[8] SPIDER MONKEY

OVERALL LENGTH: 7.43 inches
 BLADE LENGTH: 3.25 inches
 BLADE MATERIAL: S35VN steel
 BLADE THICKNESS: 0.13 inches
 HANDLE MATERIAL: Carbon fiber
 WEIGHT: 3.2 ounces
 MSRP: \$230
 SouthernGrind.com

KERSHAW

[9] LAUNCH 3

OVERALL LENGTH: 7.8 inches
 BLADE LENGTH: 3.4 inches
 BLADE MATERIAL: CPM154 steel, DLC coating
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Anodized aluminum
 WEIGHT: 3.4 ounces
 MSRP: \$160
 Kershaw.KaiUSALtd.com



[7]

[8]

[9]

ZERO TOLERANCE

[10] 0900

OVERALL LENGTH: 6.6 inches
 BLADE LENGTH: 2.7 inches
 BLADE MATERIAL: S35VN steel, stonewashed finish
 BLADE THICKNESS: 0.16 inches
 HANDLE MATERIAL: Titanium, stonewashed finish
 WEIGHT: 4.3 ounces
 MSRP: \$240
 ZT.KaiUSALtd.com



[10]

BROWNING

[11] MINNOW

OVERALL LENGTH: 4.75 inches
 BLADE LENGTH: 2 inches
 BLADE MATERIAL: 440A
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Aluminum
 WEIGHT: NA
 MSRP: \$17
 Browning.com



[11]

KUTMASTER/CRUSH

[12] 91-LT1700CP

OVERALL LENGTH: 4.25 inches
 BLADE LENGTH: 3.125 inches
 BLADE MATERIAL: 420 finish satin
 BLADE THICKNESS: NA
 HANDLE MATERIAL: G10
 WEIGHT: 6 ounces
 MSRP: \$21
 KutMaster.com



[12]

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EDC

1:1 ACTUAL SIZE

CRKT

[13] M16-02S CLASSIC (BY KIT CARSON)

OVERALL LENGTH: 7.38 inches

BLADE LENGTH: 3.11 inches

BLADE MATERIAL: AUS-8 stainless steel

BLADE THICKNESS: 0.12 inches

HANDLE MATERIAL: 6061 aluminum

WEIGHT: 3.2 ounces

MSRP: \$90

CRKT.com

BENCHMADE

[14] VALET

OVERALL LENGTH: 6.725 inches

BLADE LENGTH: 3 inches

BLADE MATERIAL: M390 steel

BLADE THICKNESS: 0.099 inches

HANDLE MATERIAL: G10

WEIGHT: 2.19 ounces

MSRP: \$285

Benchmade.com

ONTARIO KNIFE COMPANY

[15] UTILITAC 1-A

OVERALL LENGTH: 7.1 inches

BLADE LENGTH: 3 inches

BLADE MATERIAL: AUS-8

BLADE THICKNESS: NA

HANDLE MATERIAL: G10

WEIGHT: NA

MSRP: Starting at \$76

OntarioKnife.com



[13]

[14]

[15]



[16]



[17]



[18]

CAMILLUS

[16] SEVENS

OVERALL LENGTH: 7 inches
 BLADE LENGTH: 2.75 inches
 BLADE MATERIAL: Japanese
 AUS-8 steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: G10
 WEIGHT: 4 ounces
 MSRP: \$46
 CamillusKnives.com

CAMILLUS

[17] SIZZLE

OVERALL LENGTH: 6.5 inches
 BLADE LENGTH: 2.75 inches
 BLADE MATERIAL: Japanese
 AUS-8 steel
 BLADE THICKNESS: NA
 HANDLE MATERIAL: Glass-filled
 nylon w/ stainless steel accents
 WEIGHT: 3.2 ounces
 MSRP: \$45
 CamillusKnives.com

STEEL WILL

[18] CENSOR 1320

OVERALL LENGTH: 7.68
 BLADE LENGTH: 3.54 inches
 BLADE MATERIAL: AUS-8 steel
 BLADE THICKNESS: 0.16 inches
 HANDLE MATERIAL: Nylon
 WEIGHT: 5.29 ounces
 MSRP: \$60
 SteelWillKnives.com

EDC

1:1 ACTUAL SIZE

BÖKER

[19] BÖKER PLUS URBAN TRAPPER CARBON

OVERALL LENGTH: 7.7 inches
 BLADE LENGTH: 3.4 inches
 BLADE MATERIAL: VG-10
 BLADE THICKNESS: 0.1 inches
 HANDLE MATERIAL: Carbon fiber
 WEIGHT: 1.8 ounces
 MSRP: \$132
 Boker.de/us

BÖKER

[20] BÖKER PLUS URBAN SURVIVAL L.E.

OVERALL LENGTH: 5.9 inches
 BLADE LENGTH: 4.4 inches
 BLADE MATERIAL: 440C
 BLADE THICKNESS: 0.09 inches
 HANDLE MATERIAL: Aluminum
 WEIGHT: 1.2 ounces
 MSRP: \$72
 Boker.de/us

KLECKER KNIVES

[21] CORDOVAN LITE

OVERALL LENGTH: 6.81 inches
 BLADE LENGTH: 2.9 inches
 BLADE MATERIAL: 12C27 stainless steel
 BLADE THICKNESS: 0.093 inches
 HANDLE MATERIAL: 2Cr13 stainless steel, G10
 WEIGHT: 3 ounces
 MSRP: \$95
 KleckerKnives.com

KLECKER KNIVES

[22] SLICE

OVERALL LENGTH: 8.12 inches
 BLADE LENGTH: 3.4 inches
 BLADE MATERIAL: 12C27 stainless steel
 BLADE THICKNESS: 0.123 inches
 HANDLE MATERIAL: 2Cr13 stainless steel, plated blue
 WEIGHT: 4.4 ounces
 MSRP: \$135
 KleckerKnives.com





[22]

Colonial Knife

nearly 9 decades of family cutlery manufacturing experience, to become one of the most interesting stories in the history of the American Cutlery Industry, view the art, history and culture at

www.colonialknifeusa.com

Model 104
orange, blade is 1 1/2"-inches



Model 104
pink, blade is 1 1/2"-inches



Model 110
blade length is 2 3/4"-inches in length



MOSSY OAK.

All made in America

Colonial Knife

Est. 1926

Toll Free **866-421-6500**



COLONIAL™
KNIFE CORP.
A Division of CKC, Inc. U.S.A.



The Inkosi



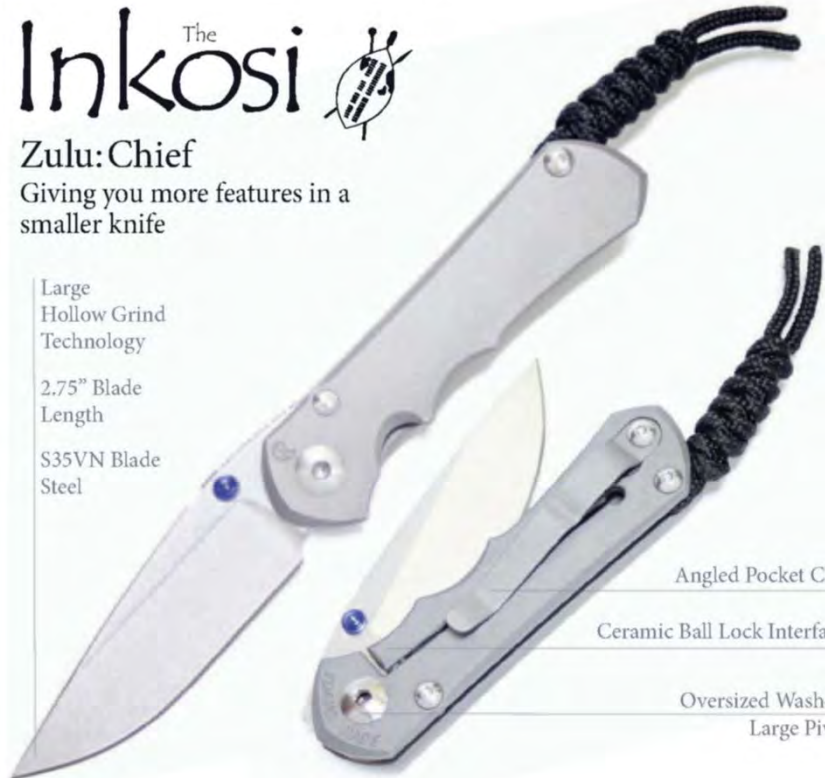
Zulu: Chief

Giving you more features in a smaller knife

Large
Hollow Grind
Technology

2.75" Blade
Length

S35VN Blade
Steel



Angled Pocket Clip

Ceramic Ball Lock Interface

Oversized Washers
Large Pivot

chrisreeve.com

TOMAHAWKS

Enduring as one of the most versatile combat tools in history, the 'Hawk has stood the test of time, performing in battle and camp for many years. It delivers in traditional use, such as chopping, while some modern designs can be utilized for prying, breaching and even breaking glass. The 'Hawk is a dependable lightweight and multifunction tool, and it's always ready to perform.

TOMAHAWKS

16"
15"
14"
13"
12"
11"
10"
9"
8"
7"
6"
5"
4"
3"
2"
1"
0"

KERSHAW

[1] SIEGE

OVERALL LENGTH: 16 inches
EDGE LENGTH: 4 inches
HEAD MATERIAL: 3Cr13 steel w/black-oxide coating
HEAD THICKNESS: NA
HANDLE MATERIAL: Integral with riveted glass-filled nylon scales, K-Texture grip
WEIGHT: 31.8 ounces
MSRP: \$80
Kershaw.KaiUSALtd.com

BROWNING

[2] SHOCK N' AWESOME TOMAHAWK

OVERALL LENGTH: 13 inches
EDGE LENGTH: 2.62 inches
HEAD MATERIAL: High-carbon 1055 tool steel
HEAD THICKNESS: NA
HANDLE MATERIAL: Integral with G10
WEIGHT: 26.5 ounces
MSRP: \$133
Browning.com

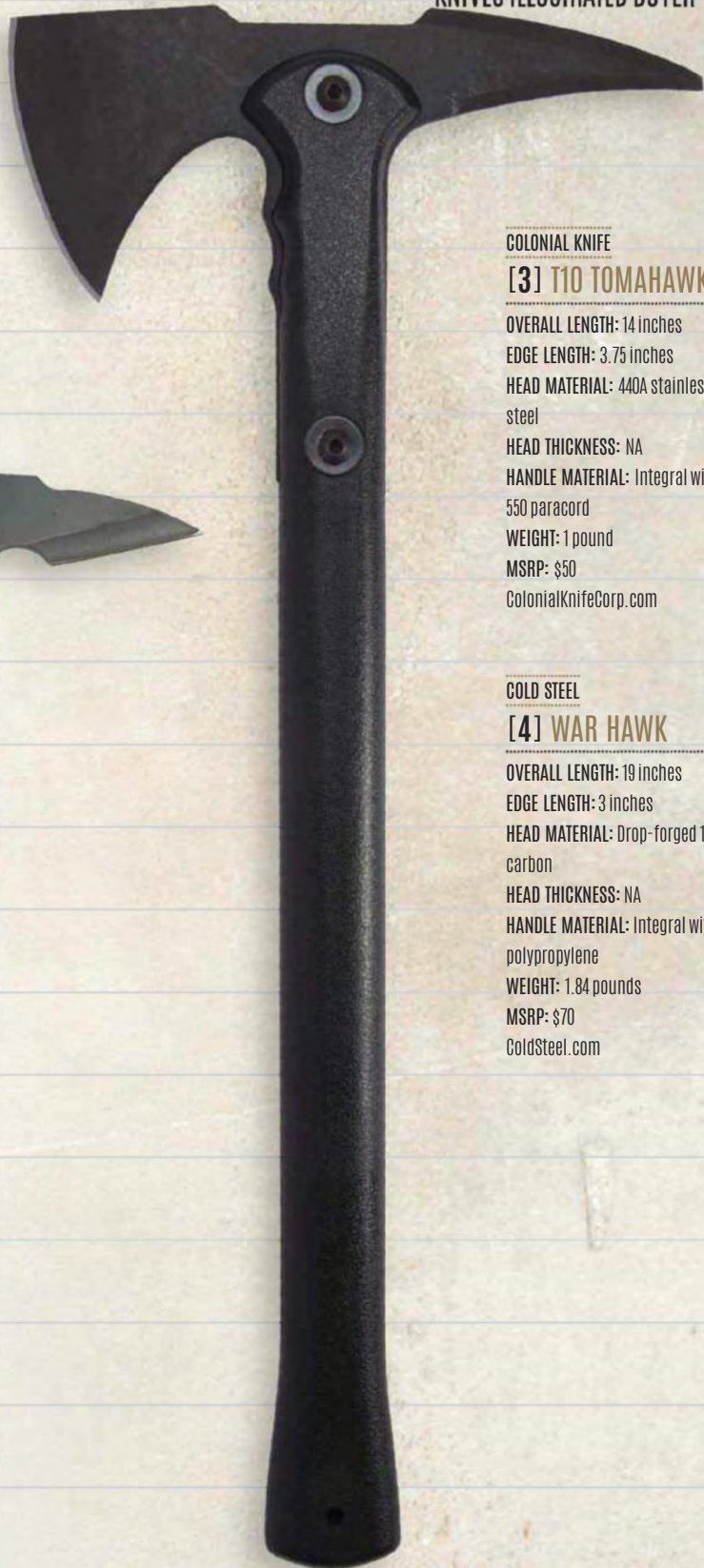


[1]

[2]



[3]



[4]

COLONIAL KNIFE

[3] T10 TOMAHAWK

OVERALL LENGTH: 14 inches
 EDGE LENGTH: 3.75 inches
 HEAD MATERIAL: 440A stainless steel
 HEAD THICKNESS: NA
 HANDLE MATERIAL: Integral with 550 paracord
 WEIGHT: 1 pound
 MSRP: \$50
 ColonialKnifeCorp.com

COLD STEEL

[4] WAR HAWK

OVERALL LENGTH: 19 inches
 EDGE LENGTH: 3 inches
 HEAD MATERIAL: Drop-forged 1055 carbon
 HEAD THICKNESS: NA
 HANDLE MATERIAL: Integral with polypropylene
 WEIGHT: 1.84 pounds
 MSRP: \$70
 ColdSteel.com

18"
 17"
 16"
 15"
 14"
 13"
 12"
 11"
 10"
 9"
 8"
 7"
 6"
 5"
 4"
 3"
 2"
 1"
 0"

TOMAHAWKS

16"

HOGUE

15"

[5] EX-T01 TOMAHAWK

OVERALL LENGTH: 14.12 inches

EDGE LENGTH: NA

HEAD MATERIAL: S-7 steel

HEAD THICKNESS: NA

14"

HANDLE MATERIAL: Integral
with G10

13"

WEIGHT: 15.2 ounces

MSRP: \$300

HogueInc.com

12"

11"

SOG

10"

[6] SURVIVAL HAWK

OVERALL LENGTH: 12.1 inch

EDGE LENGTH: 3 inches

HEAD MATERIAL: 2CR

HEAD THICKNESS: NA

9"

HANDLE MATERIAL: Integral
with glass-reinforced nylon

8"

WEIGHT: 1.21 pounds

MSRP: \$64

SOGKnives.com

7"

6"

5"

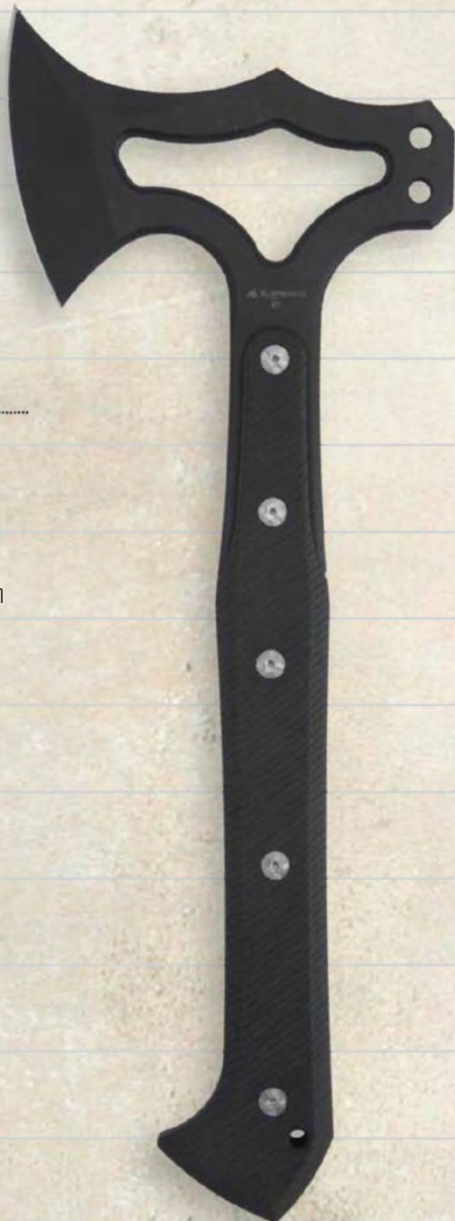
4"

3"

2"

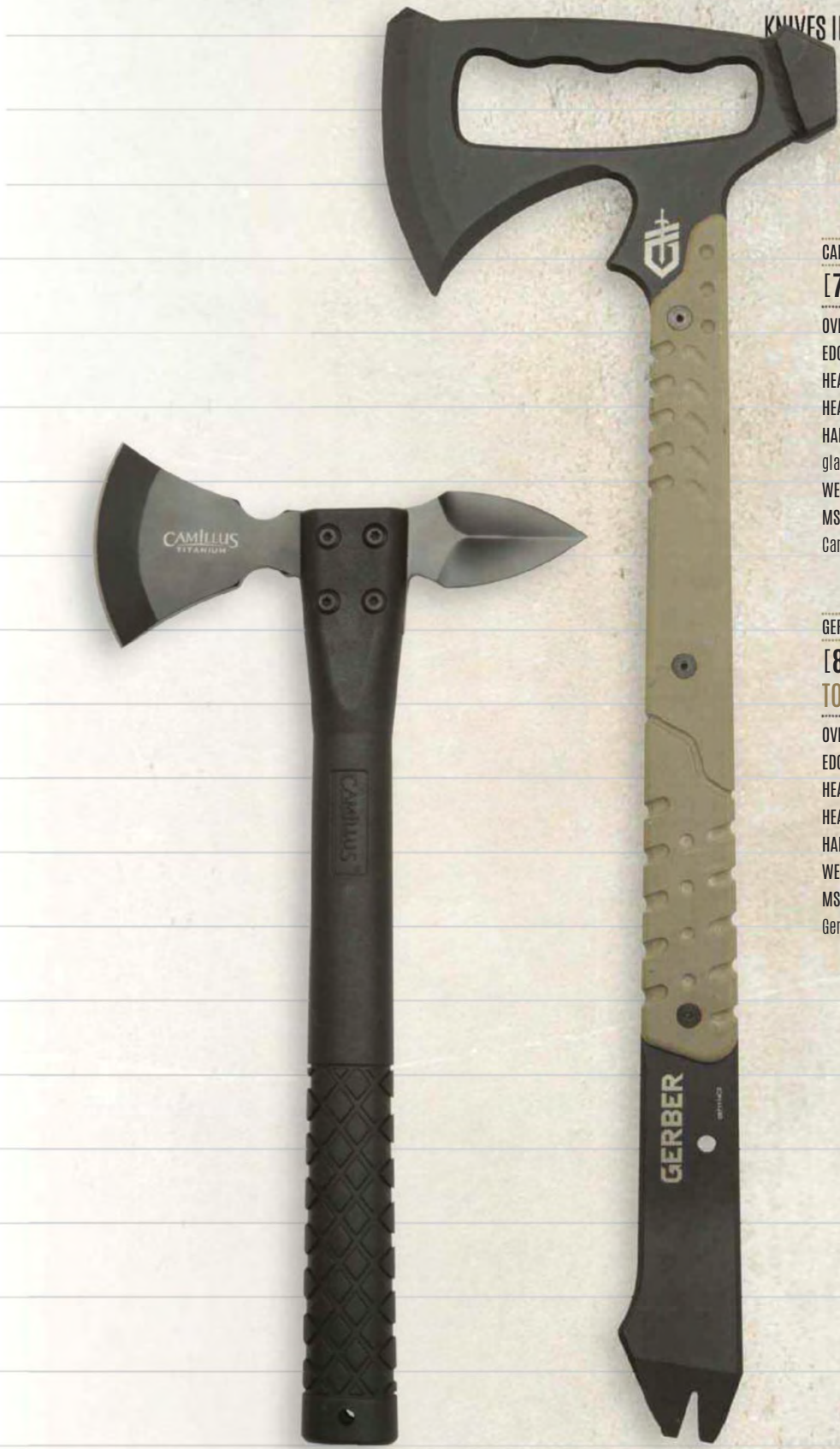
1"

0"



[5]

[6]



18"
17"
16"
15"
14"
13"
12"
11"
10"
9"
8"
7"
6"
5"
4"
3"
2"
1"
0"

CAMILLUS

[7] RAVENOUS

OVERALL LENGTH: 13.5 inches

EDGE LENGTH: 2.75 inches

HEAD MATERIAL: Titanium

HEAD THICKNESS: NA

HANDLE MATERIAL: Integral with glass-filled nylon fiber

WEIGHT: 12.6 ounces

MSRP: \$35

CamillusKnives.com

GERBER

[8] DOWNRANGE TOMAHAWK

OVERALL LENGTH: 19.27 inches

EDGE LENGTH: NA

HEAD MATERIAL: 420HC

HEAD THICKNESS: NA

HANDLE MATERIAL: Integral with G10

WEIGHT: 1.9 pounds

MSRP: \$385

GerberGear.com

[7]

[8]



TOMAHAWKS

16"

KERSHAW

[9] TINDER

OVERALL LENGTH: 10.3 inches

EDGE LENGTH: 3.3 inches

HEAD MATERIAL: 3Cr513

HEAD THICKNESS: NA

HANDLE MATERIAL: Integral with

glass-filled nylon scales

WEIGHT: 15.2 ounces

MSRP: \$45

Kershaw.KaiUSALtd.com

15"

14"

13"

12"

11"

BÖKER

[10] MAGNUM CARNIVORE

OVERALL LENGTH: 14.25 inches

EDGE LENGTH: 2.5 inches

HEAD MATERIAL: SK5 high-carbon

steel

HEAD THICKNESS: NA

HANDLE MATERIAL: Integral

with G10

WEIGHT: 37.0 ounces

MSRP: \$180

Boker.de/us

10"

9"

8"

7"

6"

5"

4"

3"

2"

1"

0"



[9]

[10]



[11]

[12]

SOG

[11] FASTHAWK SATIN

OVERALL LENGTH: 12.5 inch

EDGE LENGTH: 2 inches

HEAD MATERIAL: 420 stainless steel

HEAD THICKNESS: NA

HANDLE MATERIAL: Integral with glass-filled nylon fiber

WEIGHT: 1.2 pounds

MSRP: \$50

SOGKnives.com

OUTLAND EQUIPMENT

[12] MULTI-MISSION AXE 1501

OVERALL LENGTH: 15 or 19 inches

EDGE LENGTH: 3.9 inches (both)

HEAD MATERIAL: S-7 steel

HEAD THICKNESS: NA

HANDLE MATERIAL: Integral with G10

WEIGHT: 2.5 or 2.9 pounds

MSRP: Starting at \$465

OutlandEquipment.com

TOMAHAWKS

16"

CAMILLUS

[13] SIN

15"

OVERALL LENGTH: 15 inches

EDGE LENGTH: 4 inches

14"

HEAD MATERIAL: Titanium-bonded stainless steel

HEAD THICKNESS: NA

13"

HANDLE MATERIAL: Integral with glass-filled nylon fiber

WEIGHT: NA

12"

MSRP: \$58

CamillusKnives.com

11"

SCHRADE

10"

[14] TACTICAL HATCHET

9"

OVERALL LENGTH: 12.8 inch

EDGE LENGTH: 3.1 inches

8"

HEAD MATERIAL: Powder-coated SK5 high-carbon stainless steel

7"

HEAD THICKNESS: NA

HANDLE MATERIAL: Integral with glass-reinforced nylon

6"

WEIGHT: 1.56 pounds

MSRP: \$107

TaylorBrandsLLC.com

5"

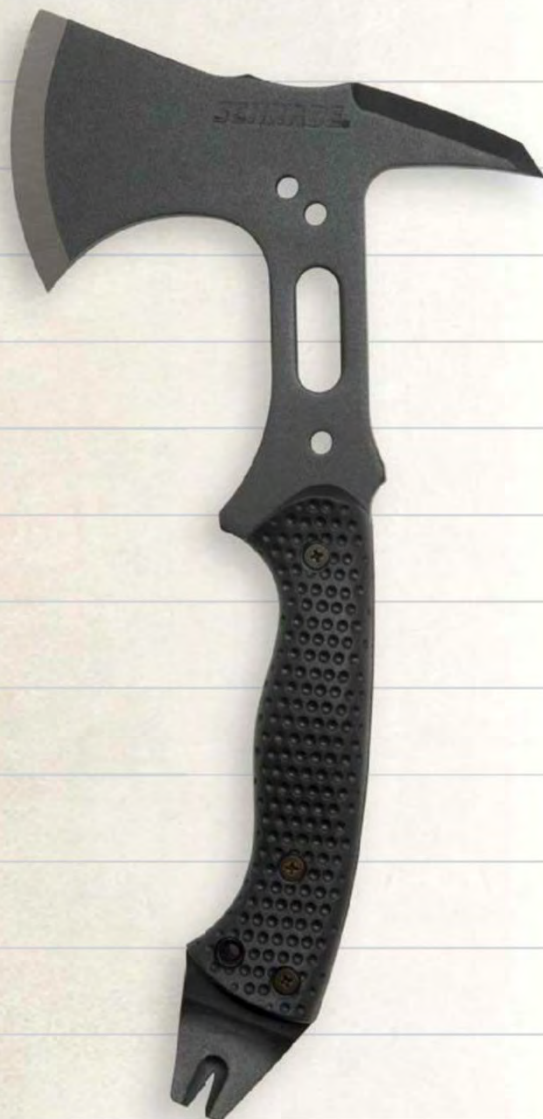
4"

3"

2"

1"

0"



[13]

[14]



[15]

[16]

CRKT

[15] KANGEE T-HAWK

OVERALL LENGTH: 13.75 inches

EDGE LENGTH: 2.93 inches

HEAD MATERIAL: SK5 carbon steel

HEAD THICKNESS: 0.23 inches

HANDLE MATERIAL: Tennessee

Hickory

WEIGHT: 3.6 pounds

MSRP: \$185

CRKT.com

CRKT

[16] CHOGAN T-HAWK

OVERALL LENGTH: 19.13 inches

EDGE LENGTH: 4.21 inches

HEAD MATERIAL: 1055 carbon steel

HEAD THICKNESS: 0.52 inches

HANDLE MATERIAL: Tennessee

Hickory

WEIGHT: 2.9 pounds

MSRP: \$70

CRKT.com 

JANTZ SUPPLY

GLUES & FILLERS



Bond porous and non-porous materials including; wood, metal, carbon fiber and other composites and plastics with this selection of high quality CA glues. **HOT STUFF ORIGINAL** is a thin CA glue with water-like viscosity (3cps). Cure time is three to five seconds between tightly fitting, non-porous parts. **SUPERT GAP FILLER** is a medium gap filling glue with a viscosity similar to syrup (200-300 cps). Cures within 10-25 seconds giving you additional positioning time. **SPECIAL T GAP FILLER** is a thick gap filling glue with a viscosity similar to honey (1150-1500 cps). **NCF QUICK ACCELERATOR** will decrease cure time with only a light mist applied from 8-12 inches away. **SUPER SOLVENT** used to debond and dissolve CA glue from your hands and other surfaces.

CAT.#	DESCRIPTION	SIZE	PRICE
SC101	Hot Stuff Original	2 oz	12.95
SC102	Hot Stuff Original	4 oz	24.59
SC103	Super T Medium	2 oz	12.95
SC104	Special T Thick	2 oz	13.45
SC105	Quick Accelerator	6 oz	15.95
SC106	Solvent Debonder	2 oz	10.95

West System Adhesives



WEST SYSTEM EPOXY cures to a high-strength plastic solid at room temperatures. Designed specifically to bond to a wide range of materials including fiberglass, many metals, wood, fabrics, foam and other composite materials. The 206 slow-cure hardener has a working time of 90 to 110 minutes at 70°F with a minimum cure temperature of 60°F. Cure time for maximum strength is 1-4 days. **G-FLEX EPOXY** are toughened, resilient two-part epoxies engineered for superior grip to metals, plastics, glass, masonry, fiberglass, and difficult to bond woods. G-Flex makes bonds that absorb the stresses of expansion, contraction, shock and vibration. Initial cure in 3-4 hours with workable cure in 7-10 hours. **G5 EPOXY** is an easy to use, fast curing epoxy system for quick repairs, tooling and general bonding. Bonds to wood, fiberglass, and metal. 1:1 mixture. Cures in 3-5 minutes.

CAT.#	DESCRIPTION	PRICE
WE105A	1 qt #105 Resin	39.71
WE206A	.44 pt #206 Slow Hardener	20.50
WE6508	G/Flex Liquid 4 oz.	22.49
WE6558	G/Flex Pre-Thickened 4.5 oz.	24.65
WE8654	G5 Minute Adhesive	21.48

HANDLE EXOTICS

Jantz searches diligently for the highest quality and most unique materials. As we procure products from around the world, we offer them on our website at knifemaking.com. You may also call for assistance in choosing your special piece.



DESERT IRONWOOD

We have the largest selection of ironwood burl available. Ironwood is one of the hardest, rarest and most stable wood on earth. It will not shrink or move. This naturally stable wood is easy to work. Scales are matched sets, each piece measures 3/8" x 1 1/2" x 5" long. Blocks are 1 1/8" x 1 1/2" x 5" long. Sizes are approximate.



CAT.#	DESCRIPTION	PRICE
EW170	High Contrast Scales	16.00
EW270	High Contrast Block	21.00
EW172	Exhibition Burl Scales	35.00
EW272	Exhibition Burl Block	40.00
EW173	Presentation Burl Scales	40.00
EW273	Presentation Burl Block	45.00

WEEKEND PROJECT OUTDOORSMAN SERIES

Perfect for any camping or hunting trip. The non-glare bead blasted finish blends nicely with the sharp grind lines and edges. An easy knifemaking project for the beginner, looks fabulous, yet can be completed in a few hours. Kit includes 3/16" pins, blade and profiled and drilled dymondwood handle material.



Overall 9", blade 4" x 1" & 1/8" thick.

CAT.#	DESCRIPTION	PRICE
SS63209	Kit with Silver-Black	24.95
SS63225	Kit with Rosewood	24.95
SS63249	Kit with Black Ink Cocobolo	24.95
KT102	Leather Sheath	14.50



Overall 9-1/8", blade 4" x 1" & 1/8" thick.

CAT.#	DESCRIPTION	PRICE
SS63309	Kit with Silver-Black	24.95
SS63325	Kit with Rosewood	24.95
SS63349	Kit with Black Ink Cocobolo	24.95
KT102	Leather Sheath	14.50



Overall 9 1/2", blade 4 3/4" x 1 1/2" & 1/8" thick.

CAT.#	DESCRIPTION	PRICE
SS63909	Kit with Silver-Black	24.95
SS63925	Kit with Rosewood	24.95
SS63949	Kit with Black Ink Cocobolo	24.95
KT111	Leather Sheath	14.50



Overall 9 1/2", blade 4 3/4" x 1 1/2" & 1/8" thick.

CAT.#	DESCRIPTION	PRICE
SS63809	Kit with Silver-Black	24.95
SS63825	Kit with Rosewood	24.95
SS63849	Kit with Black Ink Cocobolo	24.95
KT111	Leather Sheath	14.50



Overall 9-5/8", blade 2-5/8" wide at cutting edge, 3/16" thick.

CAT.#	DESCRIPTION	PRICE
SS63109	Kit with Silver-Black	29.95
SS63125	Kit with Rosewood	29.95
SS63149	Kit with Black Ink Cocobolo	29.95
KT631	Leather Sheath	12.95

KNIFEMAKING.COM

LOCKBACK FOLDERS KEEN-EDGE CUTLERY MOSAIC PINS™

Own or gift a "One Of A Kind" folding knife that you have created yourself. Our folder sets are complete with blades, bolsters, liners and pins as described (Please note handle material is NOT supplied).

Whitetail



Overall length is 6 5/8" when opened, 3 3/4" closed, 2 1/2" blade length. Nickel silver bolster, brass liner and pins. Requires drill bits #TD8, #TD40 and #TD50.

CAT.#	DESCRIPTION	PRICE
SS776	Whitetail	39.95

Lynx



Opens to a full 7 1/8", measures 4 1/8" closed. Blade edge is 2 3/4". Nickel silver bolster, brass liner and pins. Requires drill bits #TD47 and #TD50.

CAT.#	DESCRIPTION	PRICE
SS771	Lynx	34.95

Blackhawk



Overall length of 6" opened, 3 5/8" closed. Blade is 2 1/2" long. Nickel silver bolster, brass liner and pins. Requires drill bits #TD47 and #TD50.

CAT.#	DESCRIPTION	PRICE
SS773	Blackhawk	34.95

Elk



Clip point lockback opens to 8 1/4" overall, 4 3/4" closed, blade edge is 3 1/4". Nickel silver bolster and stainless steel liner, brass tubing and pins. Requires drill bits #TD8, #TD31, #TD40 & #TD50.

CAT.#	DESCRIPTION	PRICE
SS779	Elk	49.95

Walnut & Walnut Burl



Good contrast and grain. Color will vary from light to deep dark brown in each piece. Blocks are 1" x 1 1/2" x 5" long. Scales are matched sets, each piece measures 3/8" x 1 1/2" x 5" long. Sizes are approximate.

CAT.#	DESCRIPTION	PRICE
EW116	Walnut Scale Set	4.95
EW216	Walnut Block	4.50
EW117	Walnut Burl Scale Set	12.95
EW217	Walnut Burl Block	12.50
EW119	Supreme Walnut Scale Set	19.95
EW219	Supreme Walnut Block	19.50

Premium quality cutlery blades were designed especially with the professional Chef in mind. Made from super tough 8A stainless steel, flat ground to a Keen-Edge that stays sharp. Used as chef blades, cooks blades, paring knives, and steak blades. This set is perfect for any kitchen or camp. (Please note handle material and rivets are NOT supplied).

Chef's Blade



Light, well balanced, beautifully shaped, designed to be used often, this super tough and flexible blade has a Keen-Edge flat ground from 8A stainless. 12 1/2" overall with a full 8 3/4" cutting edge. Tang holes are 5/32" for 5/16" cutlery rivets or use 5/32" or smaller pins.

CAT.#	DESCRIPTION	PRICE
SS107	8 3/4" Chef's Blade	18.95

Cook's Blade



One of the most used knives in the kitchen or camp is the cook's blade. Perfect for small chopping jobs, paring, cutting, slicing, a perfect all around camp knife. 10 1/2" overall with a 6" cutting edge, .078" thick blade is nicely tapered to the tip of the blade. Super tough 8A flat ground Keen-Edge stays sharp. 5/32" rivet holes for use with 5/16" cutlery rivets or 5/32" or smaller pins.

CAT.#	DESCRIPTION	PRICE
SS106	6" Cook's Blade	16.95

Steak Blade



Perfect size for a steak or paring knife. Super tough 8A stainless blade is 7 1/2" overall, 3 1/2" cutting edge, .058" thick. A must for every kitchen and camp. Three tang holes are sized for 3/16" cutlery rivets or 1/8" or smaller pins.

CAT.#	DESCRIPTION	PRICE
SS108	Steak Blade	10.95

Santoku Blade



The Japanese style Santoku Keen-Edge blade is perfect for cutting, chopping, slicing and dicing. Super tough 8A stainless blade. 10-3/4" overall, 6" blade, .070 thickness. Tang holes are 5/32" for 5/16" cutlery rivets or pins.

CAT.#	DESCRIPTION	PRICE
SS110	Santoku Blade	18.95

Paw Prints™

New for 2015, Jantz introduces our line of Paw Prints™ Mosaic Pins™. The perfect pin to complement any hunting knife or a special project for the dog lover in your life. Use as rivets or to pin guards. Or replace your thong hole with Paw Prints™ for stand out contrast. Pins available in 3 3/4" lengths also.



Paw Prints™ Mosaic Pins™ on Tan G10 with scrimshaw design. Custom knife designed and built by Jose Gpe. Ruiz Garcia, Mexico.



3/16" x 12"	1/4" x 12"	1/4" x 12"
Doberman	Shepherd	Lab
#MP380 \$22.95	#MP455 \$44.95	#MP480 \$44.95

1/8" Diameter x 12" Length



Black Eyed Suzy	Sun Beam	Wild Rose
#MP810 \$14.95	#MP860 \$18.95	#MP880 \$18.95

5/32" Diameter x 12" Length



Golden Ring	Cats Eye	Diamond Crystal
#MP510 \$22.95	#MP520 \$22.95	#MP530 \$22.95

3/16" Diameter x 12" Length



Morning Star	Lucky Clover	Ferris Wheel
#MP300 \$22.95	#MP310 \$22.95	#MP340 \$29.95

7/32" Diameter x 12" Length



Starburst	Wind Tunnel	Northern Star
#MP700 \$39.95	#MP730 \$39.95	#MP785 \$39.95

1/4" Diameter x 12" Length



Circle of Light	Four of a Kind	Meteorite
#MP405 \$44.95	#MP410 \$44.95	#MP440 \$44.95

JANTZ 1-800-351-8900

DOWNLOAD OUR NEW ONLINE CATALOG AT WWW.KNIFEMAKING.COM



With the advent of multi-tools, you no longer need to carry a small tool belt or risk being without the right tool at the right time. Thanks to sophisticated engineering practices, multi-tools have become increasingly advanced, offering expanded utility in very small packages. Given the multitude of multi-tools available, there's definitely a variety to fit your needs.

MULTI-TOOL

MULTI-TOOL

MULTITASKER TOOLS

[1] SERIES3 MULTITASKER

OVERALL LENGTH: 4.1 inches (folded)

BLADE MATERIAL: D2 tool steel

BLADE LENGTH: 3 inches

HANDLE MATERIAL: G10

WEIGHT: 13 ounces

FEATURES:

- CNC machined pliers
- Dual-lug M4 castle nut spanner wrench
- Screwdriver
- 1/4-inch magnetic bit driver with M16A2 FSP adjuster

MSRP: \$180

MultiTaskerTools.com

LEATHERMAN

[2] TREAD

OVERALL LENGTH: 1.2 inches (band width), 8.56 inches (circumference)

BLADE MATERIAL: 17-4 stainless steel

HANDLE MATERIAL: NA

WEIGHT: 5.9 ounces

FEATURES:

- Saw
- Hammer
- 1/4-inch box wrench
- Carabiner
- Safety whistle

MSRP: \$165

Leatherman.com





[3]

GERBER

[3] MP1

OVERALL LENGTH: 6.94 inches (open)

BLADE MATERIAL: 6150 carbon-steel jaws;

420 high-carbon-steel blades

BLADE LENGTH: NA

HANDLE MATERIAL: Textured G10

WEIGHT: 8 ounces

FEATURES:

- Pry bar
- Diagonal cutters
- Magnetic bit driver with #2 Phillips driver
- Spring loaded pliers

MSRP: \$132

GerberGear.com

LEATHERMAN

[4] SIGNAL

OVERALL LENGTH: 4.5 inches (closed)

BLADE MATERIAL: 420HC stainless steel

BLADE LENGTH: 2.73 inches

HANDLE MATERIAL: DLC coating

WEIGHT: 7.5 ounces

FEATURES:

- Diamond-coated sharpener
- 420HC combo knife
- Bit driver
- Carbide glass breaker
- Pick/Sim card tool

MSRP: \$100

Leatherman.com



[4]

MULTI-TOOL



[5]

CAMILLUS

[5] TREKUS PRO

OVERALL LENGTH: 7.25 inches (open)

BLADE MATERIAL: Titanium-bonded stainless steel

BLADE LENGTH: 2.75 inches

HANDLE MATERIAL: Titanium-bonded stainless steel

WEIGHT: 7.2 ounces

FEATURES:

- Screwdriver
- Awl
- Flashlight
- Removable firestarter

MSRP: \$40

CamillusKnives.com



[6]

LEATHERMAN

[6] CHARGE ALX

OVERALL LENGTH: 4 inches (closed)

BLADE MATERIAL: 420HC stainless steel

BLADE LENGTH: 2.9 inches

HANDLE MATERIAL: 6061-T6 hard-anodized aluminum

WEIGHT: 8.3 ounces

FEATURES:

- Needlenose pliers
- Crimper
- 8-inch ruler
- Large-bit driver

MSRP: \$150

Leatherman.com



[7]

COAST

[7] LED140 MULTI TOOL

OVERALL LENGTH: 3.85 inches (closed)

BLADE MATERIAL: 3CR13 steel

BLADE LENGTH: 1.75 inches

WEIGHT: 10.1 ounces

FEATURES:

- Spring-loaded pliers with wire cutter
- Built-in LED
- Scissors
- Saw blade

MSRP: \$40

CoastPortland.com



[8]

COAST

[8] LED130 MICRO TOOL

OVERALL LENGTH: 3 inches (closed)

BLADE MATERIAL: 3CR13 steel

BLADE LENGTH: 2 inches

WEIGHT: 4.3 ounces

FEATURES:

- Spring-loaded pliers with wire cutter
- Built-in LED
- Saw blade
- Wire stripper

MSRP: \$20

CoastPortland.com

MULTI-TOOL

VICTORINOX

[9] RANGERGRIP 74

OVERALL LENGTH: 5.11 inches (closed)

BLADE MATERIAL: Stainless steel

BLADE LENGTH: 3.9 inches

HANDLE MATERIAL: Cedar polished with rubber grips

WEIGHT: NA

FEATURES:

- Needle-nose pliers
- Wire cutters
- Nut wrench
- Screwdriver

MSRP: \$104

SwissArmy.com



VICTORINOX

[10] EVO GRIP S101

OVERALL LENGTH: 3.35 inches (closed)

BLADE MATERIAL: Stainless steel

BLADE LENGTH: 2.5 inches

HANDLE MATERIAL: Cellidor with rubber grips

WEIGHT: 3.1 ounces

FEATURES:

- Corkscrew
- Small blade
- Tweezers
- Toothpick

MSRP: \$56

SwissArmy.com





VICTORINOX
[11] EVOGRIP S18

OVERALL LENGTH: 3.3 inches (closed)

BLADE MATERIAL: Stainless steel

BLADE LENGTH: 2.5 inches

HANDLE MATERIAL: Cellidor Polished with Rubber Grips

WEIGHT: 3.1 ounces

FEATURES:

- 2.75-inch double-cut wood saw
- Wire stripper
- Serrated-edge scissors
- Reamer

MSRP: \$60

SwissArmy.com



VICTORINOX
[12] EVOWOOD 14

OVERALL LENGTH: 3.3 inches (closed)

BLADE MATERIAL: Stainless steel

BLADE LENGTH: 2.5 inches

HANDLE MATERIAL: Repurposed walnut

WEIGHT: 2.6 ounces

FEATURES:

- Serrated-edge scissors
- Corkscrew
- Reamer
- Screwdriver

MSRP: \$67

SwissArmy.com

KEEPING IT SHARP

BY JOSHUA SWANAGON

Photos by Joshua Swanagon and Tanner Swanagon

[Y] our knife is one of the most important tools you may ever take for granted.

Your blade is always on you and you most likely pull it out for more tasks than you even realize.

But all the work you put your knife through can start to take a toll on your edge and if you aren't regularly maintaining it, you're running a risk every time you use it.

I have had it said to me by some that they prefer a dull knife, because a sharp knife is scarier. However, a dull knife is actually far more dangerous. For one, you have to work

harder to make a cut, which means that when you finally get through your subject matter, you're using such force that your knife continues to move at a rate you can't control, and you may end up cutting yourself or someone near you. Also, if you're cutting a smooth, wet or curved surface, there is more chance of a dull knife slipping. Finally, if you cut yourself with a dull knife, there can be significant tissue damage whereas with a sharp knife, there's likely to be little to no tissue damage; the cut may potentially be deeper, but with clean edges, will heal much better.

Keeping your knife sharp is essential for safety reasons, as well as for ease of workflow.

A PRIMER IN Knife Sharpening



THINKSTOCK

KEEPING IT SHARP

GRIND ANGLES

Before starting your sharpening project it's important to understand the basics of the different edge-bevel angles and their purposes.

Not all knives are built alike – they have different purposes and the angle of the edge grind (edge bevel) is very important to its purpose. Basically, a narrower angle, like 15 to 22 degrees, provides a very keen edge for superior slicing. A broader angle, like 27 to 30 degrees, is typical for a heavy-duty, large “chopper” for more robust jobs.

Typically, a good bushcraft knife will have a grind of about 22 to 27 degrees, providing a good medium for more robust camp chores, while also providing a keener edge for food processing and other slicing chores. Unless you plan to reprofile the edge on your knife, this information is just a quick overview to help you understand that the angle of your edge bevel serves a purpose, and the importance of paying attention to the angle while sharpening. It's advantageous to maintain a constant grind throughout the process for a great functioning edge and less frustration.

FINDING THE FACTORY GRIND ANGLE

If you are using a stone, it isn't vital that you know the exact angle value of the grind on your knife, but it is important to get a feel for it, so you can maintain the proper angle throughout. If you are using a sharpening system, the angle value is a little more important so you can be sure to set the guides properly each time you sharpen your knife.

To find the factory angle simply take a permanent marker and color just the edge of your knife (for aesthetic purposes, try not to get off the edge shoulder). If using a sharpening system, set the guides at the closest angle you feel is correct and then run it through once with a finer grit stone or belt.

If the entire marking is gone then you have the correct angle, but if only half of the marking is gone (lower or upper) then you need to adjust your guides accordingly until the entire marking is removed evenly.

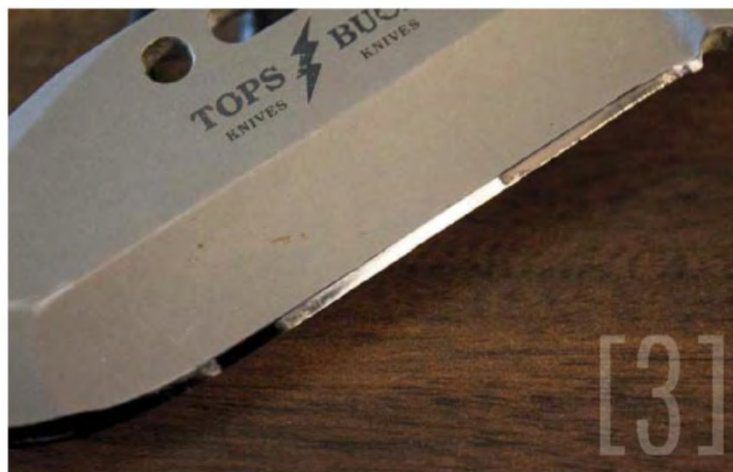
If you are hand sharpening with a stone or diamond plate, use your thumb or middle finger as a guide for the correct angle by setting your fingers on the sharpening surface and laying the side of the blade on your middle finger to act as an angle guide. (I prefer my middle finger because it gives me a better hold on my stone with a natural position.) As with sharpening systems, if on your first pass the entire marking is removed then you have the correct angle and can continue. If not, then make the necessary adjustments to your angle until it is correct. Hand sharpening is a skill that takes a lot of practice and patience, but can also provide a great source of pride and relaxation.



[1] You can tell from the wear on the marker that this grind is too shallow.



[2] The high wear on the marker indicates that this grind is too deep.



[3] When the marker is completely and evenly removed, you have found the correct angle.

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KEEPING IT SHARP

[4] Use your thumb or middle finger as an angle guide when hand sharpening.

[5] Stopping after sharpening helps to establish a keen edge and is also good to lengthen the life of your edge between sharpenings.



COMMON STEELS AND WHAT TO EXPECT

Not every steel is the same and understanding what to expect from each one will help to prevent a lot of frustration. Although there are a lot of steels out there, this is a quick overview of some of the more common knife steels. Heat-treating will play a big role in this as well, but if you have a good knife from a reputable maker it should have been properly heat-treated and should perform as expected.

HIGH CARBON

You will find that a lot of bushcraft and field knives are made of high-carbon steels such as D-2 (semi stainless), 1095 or 5160 because they take heat treating well, hold an edge well and are easier to sharpen and maintain in the field.

STAINLESS STEEL

Stainless steels such as 440C, AUS-8, 154CM and S30V are desired for their aesthetics and corrosion resistance and are used for activities where the knife will be exposed to water, especially salt water, regularly and for extended periods of time; this includes activities such as diving, canoeing or rafting.

Stainless-steel blades hold a decent edge but are more difficult to sharpen and are not field-maintenance friendly. As a side note regarding 440 stainless steel: if the blade is only marked with "440" then it is probably 440A or 440B which are inferior steels in knives: make sure it is clearly marked "440C."

DIFFERENT TYPES OF SHARPENERS

Just as there are many different knives, there are also many different types of sharpeners and sharpening systems. In short, you can select from these categories: Natural sharpeners such as Arkansas Whetstones, India Oil Stones, Norton Waterstones, Japanese Waterstones, ceramics; Diamond sharpening stones; and sharpening systems such as the Ken Onion Work Sharp, Wicked Edge, Smith, Lansky, and so on. Please see the Sharpeners guide (page 100) for details on some specific sharpeners and sharpening systems.

SHARPENING

Once you have established the angle of your grind, use your angle guide (whether it is built into your sharpener or you are using your finger) to place your knife on the sharpener at the correct angle and glide the edge across the surface of your sharpener in a forward motion (some like to use a circular motion, but it depends on what works best for

you), while being very careful to maintain the angle you've established.

Depending on how dull or nicked your edge is, you may want to start with a course stone and do three to five passes, then check the edge to ensure that your grind is consistent.

After you have established your edge, move to a medium-grit stone(s) and begin to refine the edge. As with the initial step, make sure to check it every three to five passes to ensure that you are maintaining the proper angle.

The final step is to hone the edge with a fine-grit stone, ceramic or strop to get a very keen edge. This will also help to remove any burrs or curls and bring your edge to a razor sharp, and in many cases, polished finish.

Sharpening your knife can take a lot of patience, especially depending on the steel, so take your time; it won't be sharp after only a few passes.

A KEEN EDGE

Keeping a sharp blade is not only crucial for the safe use of your knife, but it also makes every day knife use much easier.

Sharpening can be a very relaxing hobby and can help to instill a great sense of pride in your knife or knife collection. As with everything, continued practice and research of advanced techniques will increase your ability to bring your knife to a very keen, polished finish. To ensure that you get the best results, make sure that you sharpen your knife in stages, from course-grit to fine-grit stones/diamond sharpeners/ceramics/belts.

A sharp knife will increase your confidence in its use, while the ability to sharpen it yourself will increase your comfort in using it regularly, without having to worry about dulling it out. Stay sharp, my friends. **RI**



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KNIFE SHARPENERS

BY JOSHUA SWANAGON



[1] SELF RELIANCE OUTFITTERS TWO SIDED DIAMOND PLATE

With a medium surface of 600 grit and a fine surface of 1800 grit, the Self Reliance Outfitters Two Sided Diamond Plate sharpener has been one of my go-to sharpeners. Having used it to reprofile a knife in the Amazon jungle I was convinced that it is the right sharpener for the field. At only 4-inches long, 1 1/4-inches wide and less than 1/16-inch thick and coming with the provided plastic sleeve, the Two Sided Diamond Plate Sharpener makes its home easily in your pocket or pack without even being noticed.

FEATURES:

TYPE: Diamond plate sharpener

MEDIUM SURFACE: 600 grit

FINE SURFACE: 1800 grit

LENGTH: 4 inches

WIDTH: 1 1/4 inches

THICKNESS: 1/16 inch

MSRP: \$19

SelfRelianceOutfitters.com



1:1
ACTUAL
SIZE

[1]

[2]



[2] KEN ONION EDITION WORK SHARP

If you're looking to take your sharpening to the next level, then the Ken Onion Edition Work Sharp is for you. It comes with five belts, ranging from P120 extra-coarse to 6000 extra-fine, and you can take any knife from dull to a razor sharp, polished finish in a very short time. It has adjustable angle guides on each side, from 15 degrees to 30 degrees for maximum versatility. Being a belt-sharpening system also means that it will provide a robust, convex edge every time.

FEATURES:

MOTOR: 120VAC / 1.5 Amp

POWER SWITCH: Variable Speed: On / Off / Momentary

DUTY CYCLE: 1 hour continuous

ABRASIVES INCLUDED: P120, X65, X22, X4, 6000

ABRASIVE SIZE: 3/4 x 12 inches

SHARPENING GUIDES: Adjustable, 15 to 30 degrees

ATTACHMENTS: Tool Grinding Attachment, Blade Grinding Attachment

COMES WITH: Instructional DVD, Quick Start Guide and User's Guide

MSRP: \$150

WorkSharpTools.com

[3]

[3] KEN ONION WORK SHARP BLADE GRINDING ATTACHMENT

If you are ready to step your game up and start customizing your knife sharpening, consider the Blade Grinding Attachment for the Ken Onion Edition Work Sharp grinder. With five belts, ranging from P120 to Micro Mesh P12,000, you can customize any knife you have with the grind you want. Its four pulleys allow you to fully adjust your angle from 10 to 35 degrees in 1-degree increments. With its simple tool-less attachment design, you'll be using it in no time.

MSRP: \$100

WorkSharpTools.com



KNIFE SHARPENERS



[4] WORK SHARP GUIDED SHARPENING SYSTEM

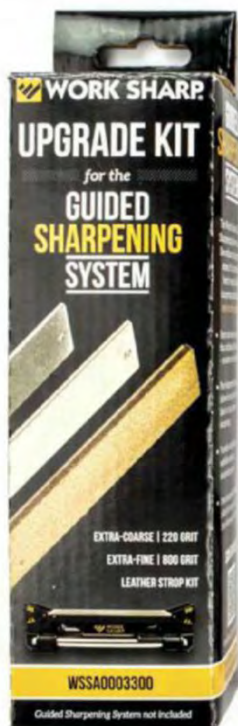
Like the benchstone profile we all grew up with but with a twist, the Work Sharp Guided Sharpening System provides a desktop solution while the innovative Pivot-Response System pivots with your movement allowing it to follow the natural curve of the blade. This provides a very natural and fatigue-free movement, providing the means to sharpen your knives much faster and much more precise than ever before.

FEATURES:

- ★ 6-inch coarse (320 grit) and fine (600 grit) diamond sharpening plates
- ★ 17- and 20-degree angle guides
- ★ Coarse and fine ceramic hone with built-in angle guides
- ★ 3 sizes of ceramic rods to sharpen serrations
- ★ Pivot-Response technology
- ★ Removable diamond plate holder for sharpening tools

MSRP: \$60

WorkSharpTools.com



[4]



[5] SMITH - 50591 - DIAMOND/ARKANSAS STONES PRECISION KNIFE SHARPENING SYSTEM

Packed in a zippered carrying case, the Smith Diamond/Arkansas Stones Precision Knife Sharpening System is small enough to fit into your travel bag or pack for a robust sharpening solution away from home. With four stages, including a 1,000-grit Arkansas stone for honing, and a medium triangular Arkansas stone for serrations, you are sure to get your knife to a nice keen edge in no time. The provided clamp with angle guides gives you flexibility for different angle grinds in the field.

FEATURES:

STONE SIZE: 1-inch wide for all

COARSE DIAMOND: 325 grit

FINE DIAMOND: 750 grit

FINE ARKANSAS: approx. 1,000 - 1,200 grit

TRIANGULAR: 1,500 grit

WEIGHT: 14.4 ounces

DIMENSIONS: 10.2 x 9.7 x 1.8 inches

MSRP: \$60

SmithProducts.com

[5]



KNIFE SHARPENERS

[6] LANSKY DIAMOND/CARBIDE TACTICAL SHARPENING ROD

Since it's one of your most important tools, the ability to keep your knife sharp in the field is pretty important, however, pack space is often limited. With the Lansky Diamond/Carbide Tactical Sharpening Rod you can have a sharpening solution with you wherever you go without having to sacrifice cherished pack space. With a 22.5-degree tungsten carbide sharpener in its end, you can quickly restore your blade while the diamond rod allows you more angle flexibility.

FEATURES:

Sharpening angles are pre-set at 22.5 degrees to achieve a 45-degree inclusive angle.

DIAMOND: 600 grit

DIMENSIONS: 9.5 x 5 x 1 inches

WEIGHT: 6.1 ounces

MSRP: \$20

Lansky.com

[6]

1:1 ACTUAL SIZE

[7] LANSKY 4-STONE DELUXE DIAMOND SYSTEM

For a compact, field sharpening system with four angle guides of 17, 20, 25 and 30 degrees, the Lansky 4-Stone Deluxe Diamond System is a great option. Traveling in a plastic case not much larger than the system itself, it can easily nestle into a small area of your pack and provide a four-step sharpening solution for keeping your knives perfectly honed in the field.

FEATURES:

- ★ Precision-engineered, multi-angle, flip-over knife clamp
- ★ Sharpening hones on color-coated, finger-grooved safety holders
- ★ One guide rod for each honing stone
- ★ Specially formulated honing oil
- ★ Extra long knife clamp screws
- ★ Custom molded storage/carrying case to hold all system components
- ★ Complete easy-to-follow multilingual instructions

MSRP: \$100

Lansky.com

[7]



KNIFE SHARPENERS

[8] WICKED EDGE FIELD AND SPORT SHARPENER

The Wicked Edge Field and Sport Sharpener is a robust system with finely incremented angle control. With its padded, hard-plastic carrying case, the Field and Sport Sharpener is easy to throw into the truck and travels with you to deer camp, so you can keep everyone's knives sharp for their intended chores. Its four stages are guaranteed to get a very keen edge, while its guides, adjustable in micro-increments and running on a ball joint system, will give you maximum control with minimal workload.

FEATURES:

- ★ 8 diamond stones, 2 each in 100, 200, 400, and 600 grit
- ★ Continuously variable angle adjustment from 13 to 35 degrees in 1-degree increments
- ★ Upgraded Pro-Pack II angle system with ball joints and micro-angle adjustments
- ★ Machined from aircraft-grade aluminum, stainless steel and space-age composite materials
- ★ Carrying case with custom foam inserts
- ★ Includes an Alignment Guide the Wicked Edge Depth Key for repeatable knife mounting

MSRP: \$299

WickedEdgeUSA.com



[9] DLT XL DOUBLE SIDED PADDLE STROP

Once you have established the edge you are looking for, stropping is the next step to hone a very keen edge and remove any kind of burrs or curls and the DLT XL Double Sided Paddle Strop is just the thing to help with that chore. Made in the United States out of the finest woods and highest quality vegetable-tanned leather, you can be sure your strop will last, while the two sides provide you with the ability to use two different compounds at the same time. 



[9]

FEATURES:

- FULL DIMENSIONS: 17 x 2 x 1 inches
- LEATHER DIMENSIONS: 12 x 2 inches
- WOOD: Northern-grown white ash
- LEATHER: Vegetable-tanned leather provided by Sharpshooter Sheath Systems
- MSRP: \$26
- DLTTrading.com

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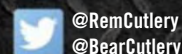
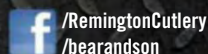
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GADGETS

Where knives and multi-tools have their place, the gadget, novelty hybrid of the two, finds a way to encompass favorable qualities of both metals within one happy medium. The gadgets of the knife world offer users a blade, a can or bottle opener and quite often, a brass knuckle, all in one condensed package, small enough to fit conveniently in your front pocket. You'll even find a few of these pocket tools shaped like a credit card, ready to slip into your wallet. Where multi-tools are too cumbersome to carry, these oddball pieces can often fill the void.



1:1 ACTUAL SIZE



[1]

MOOSE KNUCKLE DESIGNS

[1] SHEPPARD LITE

MATERIAL: 304 stainless steel

FEATURES:

- Prying end
- 0.25-inch hex hole
- 5 cascading hexes from 0.25 to 0.5 inches
- Lanyard hole
- Bottle opener

MSRP: \$45

MooseKnuckleDesigns.com

CAMILLUS

[2] HEATER

OVERALL LENGTH: 4.5 inches

BLADE LENGTH: 1.8 inches

BLADE THICKNESS: 0.12 inches

BLADE MATERIAL: 440 carbonitride titanium

HANDLE MATERIAL: Skeletal 440 carbonitride titanium

WEIGHT: 2.8 ounces

MSRP: \$20

CamillusKnives.com

[2]



GADGETS

1:1 ACTUAL SIZE

SOG

[3] SOG CASH CARD

OVERALL LENGTH: 3.45 inches (closed)

MATERIAL: Stainless steel

FEATURES:

- 0.08-inch thick, 2.75-inch long blade
- Money clip

WEIGHT: 2 ounces

MSRP: \$45

SOGKnives.com

[3]



BROWNING

[4] BUCKMARK SHARPENER

OVERALL LENGTH: 3.18 inches

MATERIAL: Anodized alloy

FEATURES:

- Lanyard hole
- 0.25-inch, high-carbon steel sharpener

MSRP: \$9

Browning.com



[4]

Eat'N Tool
9100K
LIONG MAH DESIGN



CRKT®



[5]

CRKT

[5] EAT'N TOOL

OVERALL LENGTH: 4 inches

MATERIAL: 3CR13 steel

FEATURES:

- Spoon
- Fork
- Bottle opener
- Screwdriver
- Wrench set

WEIGHT: 1.5 ounces

MSRP: \$8

CRKT.com

CRKT

[6] VIVA

OVERALL LENGTH: 3.99 inches

MATERIAL: 3CR13 steel

FEATURES:

- Pry bar
- Flathead screwdriver
- Bottle opener
- Multi-wrench

WEIGHT: 1.10 ounces

MSRP: \$10

CRKT.com

PATCHWORKS

[7] PATCHWORKS MASTERKEY

OVERALL LENGTH: 4 inches

MATERIAL: Steel

FEATURES:

- 4 hex wrenches
- 45-degree chiseled edge
- Bottle opener
- Screwdriver
- Paracord handle

MSRP: Starting at \$40

Masterkey.pw



[6]



[7]

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GADGETS

1:1 ACTUAL SIZE

REAL AVID

[8] REAL AVID GUN MICROTOOL

MATERIAL: Stainless steel

FEATURES:

- Keyring with strap
- Rotating pin punch
- Bottle opener
- Cutter
- 1-inch ruler
- Carabiner
- Comes in 3 versions: AR-15, Shotgun and 1911

MSRP: Starting at \$10
RealAvid.com

KRUDO

[9] KTC54 SMARTPHONE CASE

OVERALL LENGTH: Fits iPhone 5, iPhone5S, Samsung S5

CASE THICKNESS: 0.5 inches

BLADE MATERIAL: Stonewashed titanium

CASE MATERIAL: Anodized aluminum 6061 T6

WEIGHT: 5.5 ounces

MSRP: Starting from \$245

KrudoKnives.com

COYOTE MOUNTAIN OUTDOORS

[10] GRIFFIN POCKET TOOL

OVERALL LENGTH: 3 inches

FEATURES:

- 5.16-inch hex
- Bit driver
- Bottle opener
- Flathead screw driver
- Scoring tool
- 4 mm to 7 mm hex tools
- Pry tool

WEIGHT: 0.8 ounces

MSRP: \$25

CoyoteMtnOutdoors.com



TIMBERLINE

[11] SWISS BIANCO 1911

OVERALL LENGTH: 3.5 inches

MATERIAL: D2 tool steel

FEATURES:

- 1911 bushing wrench
- Screwdriver
- Push pin
- .25-inch bit driver

WEIGHT: 1.6 ounces

MSRP: \$35

Timbelineknives.com



[12]

GERBER

[12] ARTIFACT

OVERALL LENGTH: 4.8 inches

MATERIAL: Stainless steel coated in titanium nitride

FEATURES:

- EAB #11 hobby blade
- Cross driver
- Small flat driver
- Medium flat driver
- Bottle opener
- Wire stripper
- Pry bar
- Lanyard

WEIGHT: 1.5 ounces

MSRP: \$14

GerberGear.com



[10]



[11]

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HallMark Cutlery	53	Randall Made Knives	53		

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Follow knifemaker John Grimsmo as he makes his own knives with a PCNC 1100 on his web series, Knifemaking Tuesdays, at www.tormach.com/kmt.



Grimsmo Knives milling a fixed blade, called The Tor, on a Tormach PCNC 1100.

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