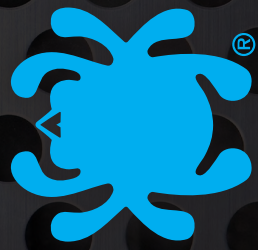


Spyderco®



2013
PRODUCT
GUIDE



SPYDERCO TRADITION

Tradition is usually about keeping things the same, but at Spyderco our strongest tradition is innovation—having the courage and creativity to do things differently. That's how Spyderco has been run since 1976 and it is one of the greatest factors in our continued success.

As we continue to grow and evolve, the next generation of the Spyderco family is assuming a role in determining our course and defining our goals for the future. We are firmly rooted in the tradition of nonconformist independent thought. This legacy is supported by the other key elements of our business philosophy, including tireless commitment to quality, unwavering loyalty to our customers, and uncompromising integrity in all we do.

Spyderco is poised to take us, and the products we produce, to new heights of innovation and performance. In doing so, it will honor and preserve the traditions that have enabled us to come this far, and have made us who we are. We are confident you'll see the Spyderco spirit reflected in our 2013 product line.

Thank you for your continued confidence and passion for our products.

Respectfully,
The Spyderco Crew

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CLIPITS



POLICE MODEL

Spyderco's iconic Police model was developed in the 1980's in response to demand from law enforcement officers for

a slim, easy-to-carry folder that offered serious cutting performance. An instant classic, it is still one of our most popular designs, with literally thousands in daily service around the globe.

The original Police model features solid stainless steel handles with a handsome satin finish and chamfered edges for maximum comfort during use. Available with your choice of a plain, SpyderEdge, or combination edge, its blade is hollow-ground from VG-10 stainless steel and features a classic swedge at the point. It now has a four-position hourglass clip that supports fully ambidextrous left- and right-side, tip-up or tip-down carry.

G07

POLICE MODEL



G07G

POLICE3

The G-10-handled Police Model combines the classic lines of the original design with a full-flat ground blade and the added grip security of textured black G-10 handle scales. Full-length stainless steel liners ensure extreme strength and a four-position pocket clip allows tip-up or tip-down carry on both the right and left sides. Combined with its sturdy back lock mechanism and a David Boye Dent, this makes the G-10 Police completely ambidextrous and ideal for left-handed users.

PRODUCT SPECS

POLICE MODEL
CLOSED 5.32in 135mm
OVERALL 9.47in 241mm
BLADE 4.15in 105mm
EDGE 3.76in 96mm
EDGE CONFIGURATION P, PS, S
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.47in 12mm
STEEL VG-10
WEIGHT 5.8oz 164g
GRIND Hollow
CLIP 4-position / Ambidextrous
ORIGIN Japan

POLICE3 G-10
CLOSED 5.56in 141mm
OVERALL 9.91in 252mm
BLADE 4.35in 110mm
EDGE 3.95in 100mm
EDGE CONFIGURATION P, S
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL VG-10
WEIGHT 4.9oz 139g
GRIND Full-flat
CLIP 4-position / Ambidextrous
ORIGIN Japan

ENDURA

In 1990, the Spyderco Endura took the cutlery world by storm by pioneering the concept of the lightweight clip-carry folder. Since then, it has been the gold standard by which all others of the breed are judged. The ideal synthesis of light weight, convenient carry, superior cutting performance and a broad choice of edge configurations and grinds, the Endura remains one of the most popular folding knives ever made. In its current form, it features a four-position clip, skeletonized stainless steel handle liners, a sturdy back lock mechanism, and David Boye Dent for extra security, making it completely ambidextrous and ideal for left-handed users.

Over the years, the basic Endura design has evolved into an entire family of variations to meet individual needs, tastes, and performance requirements. Lightweight Enduras with injection-molded fiberglass-reinforced-nylon (FRN) handles are available in a range of colors and blade grinds, edge configurations, and premium blade steels. Users whose needs include high-speed opening can opt for an Endura with an Emerson Opening feature that opens the blade as the knife is drawn. Blunted, red-handled Endura trainers are perfect for teaching youngsters about knife safety and for practicing personal-protection skills. And for those who prefer additional strength and heft, the Endura is available with solid stainless steel handles that are the perfect palette for engraving.

Regardless of your needs or personal preferences, there's an Endura that's right for you.

NEW!



C10GRE

ENDURA4 LIGHTWEIGHT ZDP-189

ZDP-189 is an ultra-high-carbon steel manufactured using powdered metal technology. Prized for its superior edge retention properties, it is only available on selected Spyderco models. The ZDP-189 Endura4 features a full-flat-ground blade and a British Racing Green FRN handle.

C10F

ENDURA4 LIGHTWEIGHT FLAT GROUND

ENDURA4 FULL-FLAT GROUND WITH COLORED HANDLE

Full-flat-ground Enduras offer superior edge geometry and a choice of handle colors to suit every taste (blue, green, brown, gray, purple, orange, and **NEW** for 2013 is a black version).



C10BK

ENDURA4 LIGHTWEIGHT

The Endura4 Lightweight is an evolved version of the classic lightweight model. Its saber-ground blade offers both strength and cutting performance and is available in three edge configurations. The lightweight FRN handle has skeletonized stainless steel liners and features molded Bi-Directional Texturing™ for a secure grip.

C10GYW ENDURA4 LIGHTWEIGHT EMERSON OPENER Invented by custom knifemaker Ernest Emerson, the Emerson Opener is a small integral hook on the back of a knife's blade that catches on the edge of the pocket as the knife is drawn. As the knife clears the pocket, the hook swiftly and safely opens the blade. Spyderco is proud to license this feature from its inventor and offer it on select models, including the Endura4.

C10BBK ENDURA4 LIGHTWEIGHT BLACK BLADE For environments where light discipline is a concern, the Endura4 lightweight is available with a non-reflective titanium carbonitride (TICN) coating.

C10FG ENDURA4 LIGHTWEIGHT FOLIAGE GREEN Foliage green is a gray-green shade that is a component color of many military camouflage patterns and a natural, low-profile complement to most colors. This version of the Endura4 pairs a foliage green handle with a combination edge saber-ground blade.

C10 ENDURA4 Some knife users prefer the heft and feel of a classic stainless steel handle. The stainless-handled Endura4 inspires confidence and provides an excellent canvas for aftermarket engraving or embellishment.

C10TR ENDURA4 LIGHTWEIGHT TRAINER Mechanically identical to its live-blade counterparts, the Endura4 trainer has a purpose-designed blunted blade that makes it a safe, yet very realistic tool for personal-defense training. It is also an excellent tool for teaching novice knife enthusiasts proper knife handling skills and etiquette.

PRODUCT SPECS

ENDURA4 LIGHTWEIGHT FLATGROUND

CLOSED 4.98in 126mm
OVERALL 8.78in 223mm
BLADE 3.80in 97mm
EDGE 3.44in 87mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL VG-10
WEIGHT 3.4oz 96g
GRIND Full-flat
CLIP 4-position / Ambidextrous
ORIGIN Japan

ENDURA4 LIGHTWEIGHT ZDP-189

CLOSED 4.98in 126mm
OVERALL 8.78in 223mm
BLADE 3.80in 97mm
EDGE 3.46in 88mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL ZDP-189
WEIGHT 3.3oz 94g
GRIND Full-flat
CLIP 4-position / Ambidextrous
ORIGIN Japan

ENDURA4 LIGHTWEIGHT/BLACK BLADE/ FOLIAGE GREEN

CLOSED 4.98in 126mm
OVERALL 8.78in 223mm
BLADE 3.80in 97mm
EDGE 3.40in 86mm
EDGE CONFIGURATION P, PS, S (Black Blade PS Only, Foliage Green PS Only)
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL VG-10
WEIGHT 3.8oz 108g
GRIND saber
CLIP 4-position / Ambidextrous
ORIGIN Japan

ENDURA4 LIGHTWEIGHT EMERSON OPENER

CLOSED 4.98in 126mm
OVERALL 8.78in 223mm
BLADE 3.80in 97mm
EDGE 3.46in 88mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL VG-10
WEIGHT 3.7oz 105g
GRIND saber
CLIP 4-position / Ambidextrous
ORIGIN Japan

ENDURA4

CLOSED 4.92in 125mm
OVERALL 8.77in 223mm
BLADE 3.85in 98mm
EDGE 3.42in 87mm
EDGE CONFIGURATION P, PS, S
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL VG-10
WEIGHT 5.7oz 162g
GRIND hollow
CLIP 4-position / Ambidextrous
ORIGIN Japan

ENDURA4 LIGHTWEIGHT TRAINER

CLOSED 4.98in 126mm
OVERALL 8.53in 217mm
BLADE 3.55in 90mm
EDGE n/a
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL AUS-6
WEIGHT 3.8oz 108g
GRIND Blunted
CLIP 4-position / Ambidextrous
ORIGIN Japan



DELICA

Size does matter, and in many cases smaller is actually better. The Spyderco Delica provides all the same features and benefits of its bigger brother, the Endura, in a smaller, more convenient package. Like the Endura, the Delica combines exceptional cutting performance with light weight, extreme reliability, and a broad range of materials and style options. For the ultimate in everyday carry convenience, the lightweight versions of the Delica are available with a choice of edge configurations, and many different handle colors. The family of lightweight Delicas also includes a version with the Emerson Opening Feature for rapid opening and a blunted training model. All Delica lightweights feature skeletonized stainless steel liners and textured handles molded from durable fiberglass-reinforced nylon. Many traditionalists prefer the stout, classic look and feel of Delicas with stainless steel handles. Like the lightweight versions, they feature a high-strength back lock mechanism, David Boye Dent, and a four-position hourglass pocket clip, making them completely symmetrical and fully ambidextrous.

The Spyderco Delica: The perfect balance of high performance and everyday convenience.

C11FBLM DELICA4



NATIONAL LAW ENFORCEMENT OFFICER'S MEMORIAL FUND COMMEMORATIVE BLUE DELICA4

This specially engraved, blue-handled version of the Delica4 bears the logo of the National Law Enforcement Officer's Museum. This organization is responsible for funding and building a museum in Washington, D.C. to honor the duty and sacrifice of America's law enforcement officers. A portion of the sales of every one of these official commemorative knives supports this worthy cause. www.nleomf.org/memorial



C11BK

DELICA4 LIGHTWEIGHT

The Delica4 Lightweight the latest evolution of this best-selling model. Available with all three edge configurations, it features a stout saber-ground blade, skeletonized stainless steel handle liners, and molded Bi-Directional Texturing™ for a secure grip. A four-position hourglass clip provides all possible carry configurations.

C11BBK

DELICA4 LIGHTWEIGHT BLACK BLADE

The black-bladed Delica4 Lightweight is intended for use in environments where light reflection is undesirable. Its combination-edge blade and lock bar feature a durable low-profile titanium carbonitride (TICN) coating.

C11F

C11F DELICA4 LIGHTWEIGHT FULL-FLAT GROUND WITH COLORED HANDLE

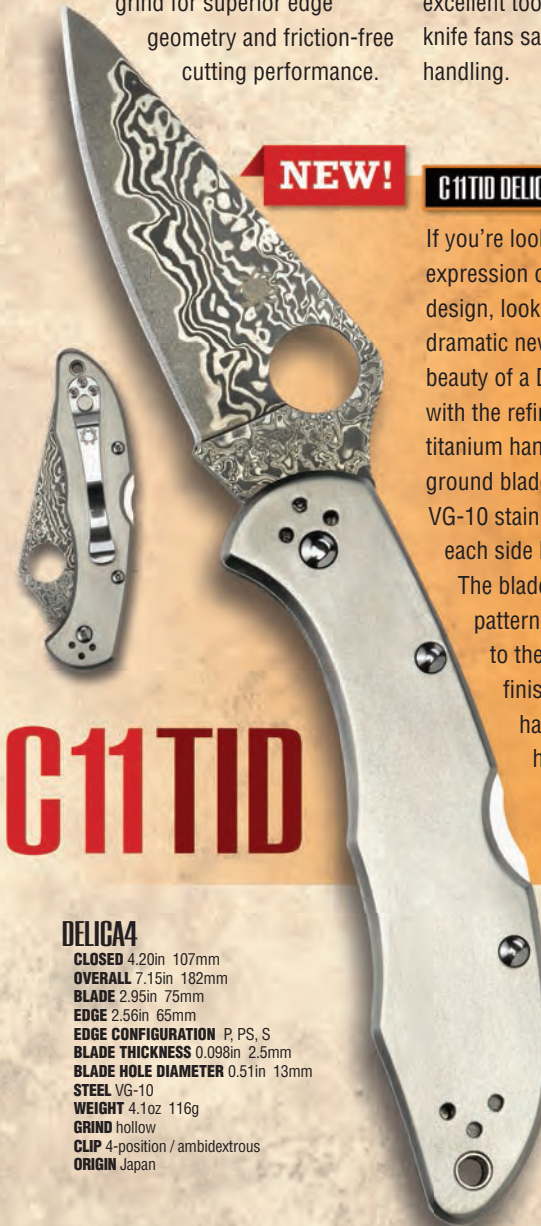
DELICA4 LIGHTWEIGHT FLAT GROUND

Brighten up your everyday carry choices with a full spectrum of lightweight Delicas featuring high-performance full-flat-ground blades. Available handle colors include blue, green, brown, gray, purple, orange, and **NEW** for 2013 is a black version.



C11TID

DELICA4
CLOSED 4.20in 107mm
OVERALL 7.15in 182mm
BLADE 2.95in 75mm
EDGE 2.56in 65mm
EDGE CONFIGURATION P, PS, S
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL VG-10
WEIGHT 4.1oz 116g
GRIND hollow
CLIP 4-position / ambidextrous
ORIGIN Japan



NEW!

C11TID DELICA4 TITANIUM DAMASCUS

If you're looking for the ultimate expression of the classic Delica design, look no further. This dramatic new knife combines the beauty of a Damascus-clad blade with the refined elegance of solid titanium handle scales. Its flat-ground blade features a core of VG-10 stainless steel flanked on each side by layered Damascus. The blade's breathtaking pattern stands in contrast to the bead-blasted matte finish of the titanium handle and four-position hourglass clip. Guaranteed to create brother-in-law envy.

C11GRE DELICA4 LIGHTWEIGHT ZDP-189

This version of the Delica4 blends all the user-friendly features of our lightweight Delica format with the extreme edge retention of premium ZDP-189 blade steel. Its ultra-high-carbon blade features a full-flat grind for superior edge geometry and friction-free cutting performance.

C11TR DELICA4 LIGHTWEIGHT TRAINER

Designed as a safe yet realistic personal-defense training tool, the Delica4 trainer has a blunted edge and point. It is mechanically identical to its sharpened counterparts and therefore an excellent tool for teaching novice knife fans safe knife operation and handling.

C11GYW DELICA4 LIGHTWEIGHT EMERSON OPENER

Invented by renowned knifemaker Ernest Emerson, the Emerson Opener is a small hook integral to the spine of the blade that automatically opens a knife as it is drawn from the pocket. This version of the Delica4 uses a fully licensed Emerson Opener to guarantee positive, high-speed opening in the most demanding circumstances.

C11 DELICA4

Handsome satin-finished stainless steel handles and a choice of three edge configurations made the stainless-handled Delica4 a true classic. The perfect platform for engraving and aftermarket customization, it is also ideal for users who prefer hefty hollow-ground blades.

C11FG DELICA4 LIGHTWEIGHT FOLIAGE GREEN

A component color of many military camouflage patterns, foliage green is also a neutral, low-profile complement to most other colors. The Delica4 with foliage green handle combines all the qualities of the lightweight Delica platform with a versatile combination-edge blade.

PRODUCT SPECS

DELICA4 LIGHTWEIGHT
CLOSED 4.25in 108mm
OVERALL 7.15in 182mm
BLADE 2.90in 74mm
EDGE 2.56in 65mm
EDGE CONFIGURATION P, PS, S
(Black Blade & Foliage Green PS Only)
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL VG-10
WEIGHT 2.6oz 74g
GRIND Saber
CLIP 4-position / Ambidextrous
ORIGIN Japan

DELICA4 LIGHTWEIGHT FLAT GROUND

CLOSED 4.25in 108mm
OVERALL 7.15in 182mm
BLADE 2.90in 74mm
EDGE 2.56in 65mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL VG-10
WEIGHT 2.4oz 68g
GRIND Full-flat
CLIP 4-position / Ambidextrous
ORIGIN Japan

DELICA4 LIGHTWEIGHT ZDP-189

CLOSED 4.25in 108mm
OVERALL 7.15in 182mm
BLADE 2.90in 74mm
EDGE 2.56in 65mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL ZDP-189
WEIGHT 2.4oz 68g
GRIND Full-flat
CLIP 4-position / Ambidextrous
ORIGIN Japan

DELICA4 LIGHTWEIGHT TRAINER

CLOSED 4.25in 108mm
OVERALL 7.00in 178mm
BLADE 2.75in 70mm
EDGE n/a
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL AUS-6
WEIGHT 2.6oz 74g
GRIND Blunted
CLIP 4-position / Ambidextrous
ORIGIN Japan

DELICA4 LIGHTWEIGHT EMERSON OPENER

CLOSED 4.25in 108mm
OVERALL 7.15in 182mm
BLADE 2.90in 74mm
EDGE 2.56in 65mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL VG-10
WEIGHT 2.6oz 74g
GRIND Saber
CLIP 4-position / Ambidextrous
ORIGIN Japan

DELICA4 TITANIUM DAMASCUS

CLOSED 4.20in 107mm
OVERALL 7.15in 182mm
BLADE 2.95in 75mm
EDGE 2.56in 65mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL VG-10 Damascus
WEIGHT 3.0oz 85g
GRIND Full-flat
CLIP 4-position / Ambidextrous
ORIGIN Japan

DELICA4

CLOSED 4.20in 107mm
OVERALL 7.15in 182mm
BLADE 2.95in 75mm
EDGE 2.56in 65mm
EDGE CONFIGURATION P, PS, S
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL VG-10
WEIGHT 4.1oz 116g
GRIND Hollow
CLIP 4-position / Ambidextrous
ORIGIN Japan

C08

HARPY

Hawkbill blades replicate the structure of an animal's claw, piercing and cutting with the point and pulling the material being cut into the natural curve of the edge. One of the most evolved commercial hawkbills ever produced, the Harpy is a Spyderco classic. It was also the first knife to incorporate the incredible cutting power of our SpyderEdge into a hawkbill blade. Its hollow-ground VG-10 stainless steel blade cuts with an authority far beyond its size and is the tool of choice for cutting netting, rope, cord, and webbing. Featuring solid stainless steel handle construction, a sturdy back lock mechanism with a David Boye Dent, and a drying vent/shackle key, the Harpy is configured for right-side, tip-down carry.



C12G

CIVILIAN

Specifically developed to meet the needs of a U.S. federal law enforcement agency, the Civilian is a purpose-designed personal-protection tool. Intended to provide undercover officers with a potent primary or back-up weapon, its dramatic "reverse-S" SpyderEdge provides extreme cutting performance even when wielded with gross motor skills and minimal training. Its handle features stainless steel liners and textured black G-10 scales for optimum strength and a secure grip. A high-strength back lock mechanism locks the blade securely in position during use and a two-position clip supports discreet tip-up or tip-down carry on the right side. Civilians come complete with a zippered storage pouch.

NEW!

C12BK

MATRIARCH2 LIGHTWEIGHT

The original Spyderco Matriarch was inspired by a request from our South African distributor for a more economical version of the Civilian. The Matriarch2 is the latest expression of that concept, combining the Civilian's aggressive blade shape and Reverse "S" edge profile with the lightweight handle construction of the best-selling Endura4. The result is a knife that provides extreme cutting performance in a convenient, lightweight package. Its SpyderEdge VG-10 stainless steel blade is scientifically designed to maximize cutting performance and its sturdy back lock mechanism, four-position clip, and Trademark Round Hole ensure unmatched carry versatility and high-speed opening with either hand.

C12BKW

NEW!

MATRIARCH2 LIGHTWEIGHT EMERSON OPENER

If you want the quickest possible opening for your Matriarch2, the new Matriarch2 with an Emerson Opening feature is just the ticket. The integral hook on the back of the blade snags the corner of your pocket as the knife is drawn, smoothly opening the blade as the knife clears the pocket.

C162BK

NEW!

LIL' MATRIARCH LIGHTWEIGHT

The Lil' Matriarch is a smaller, more compact version of the Matriarch2. Built on the field-proven handle design of the popular Delica4, it boasts the same Reverse "S" edge profile, ambidextrous operation, lightweight construction, and four-position carry. If you're looking for powerhouse cutting performance in a compact folder, you'll find it in the Lil' Matriarch.

MATRIARCH



PRODUCT SPECS

HARPY

CLOSED 3.88in 99mm
OVERALL 6.63in 168mm
BLADE 2.75in 70mm
EDGE 2.42in 61mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.47in 12mm
STEEL VG-10
WEIGHT 3.8oz 108g
GRIND Hollow
CLIP Tip-down / Right Hand
ORIGIN Japan

CIVILIAN

CLOSED 5.20in 132mm
OVERALL 9.29in 236mm
BLADE 4.09in 104mm
EDGE 3.73in 95mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.47in 12mm
STEEL VG-10
WEIGHT 4.8oz 136g
GRIND Hollow
CLIP 2-position/Right Hand
ORIGIN Japan

MATRIARCH2 LIGHTWEIGHT

CLOSED 4.98in 126mm
OVERALL 8.55in 217mm
BLADE 3.57in 91mm
EDGE 3.27in 83mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.47in 12mm
STEEL VG-10
WEIGHT 3.6oz 102g
GRIND Hollow
CLIP 4-position / Ambidextrous
ORIGIN Japan

MATRIARCH2 LIGHTWEIGHT

EMERSON OPENER

CLOSED 4.98in 126mm
OVERALL 8.55in 217mm
BLADE 3.57in 91mm
EDGE 3.27in 83mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.46in 11.8in
STEEL VG-10
WEIGHT 3.5oz 99g
GRIND Hollow
CLIP 4-position / Ambidextrous
ORIGIN Japan

LIL' MATRIARCH LIGHTWEIGHT

CLOSED 4.25in 108mm
OVERALL 7.25in 184mm
BLADE 3.00in 76mm
EDGE 2.68in 68mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.47in 12mm
STEEL VG-10
WEIGHT 2.5oz 71g
GRIND Hollow
CLIP 4-position / Ambidextrous
ORIGIN Japan



RESCUE

C45BK/C45OR

RESCUE LIGHTWEIGHT 79MM

Being prepared is all about having the tools you need when you need them. The Rescue 79mm provides the same extreme cutting power, and ambidextrous operation as our larger rescue knives in a lighter, more compact package. Perfect for smaller hands or inside-the-pocket carry, it guarantees that you'll never be without serious cutting capability in an emergency. Available with a black or high-visibility orange FRN handle.



C14BK **NEW!**

RESCUE3 LIGHTWEIGHT

First introduced in 1991, the groundbreaking C14 Rescue combined the safety of a sheepfoot blade profile, the cutting power of a SpyderEdge, and the lightweight convenience of an FRN handle. The new Rescue3 takes the time-tested Rescue design and updates it with enhanced features, including an ergonomically enhanced FRN handle with Bi-Directional Texturing™, skeletonized stainless steel liners, and a four-position hourglass clip that supports all possible carry positions. Its hollow-ground VG-10 blade is serrated all the way to the tip for extreme cutting power and features an oversized 14mm Spyderco hole for easy opening. Weighing less than three ounces, the new Rescue3 is the perfect carry-anywhere tool for first responders and prepared civilians.



Production Prototype Pictured

C79OR

ASSIST LIGHTWEIGHT ORANGE

ASSIST

The Assist is one of the most extraordinary knives ever made. Its unique blade features an oversized Spyderco hole and Cobra Hood™ attachment for swift, positive blade opening, even while wearing heavy gloves. The blunt tip safely slides under seat belts, clothing, and other materials and will not puncture flotation gear, while its SpyderEdge provides extreme cutting performance that easily powers through even the toughest materials. The Assist's Bi-Directional Textured™ FRN handle, which is available in black and high-visibility orange, has finger grooves for a secure grip and to enable the blade to "scissor cut" rope and cord much like a cigar cutter. Squeeze the Assist's closed blade and a retractable carbide glass breaker extends from the butt of the handle, providing the ability to safely and efficiently break windows. These features, plus a built-in survival whistle and reversible wire pocket clip, make the Assist the ultimate pocket tool for both sportsmen and emergency/rescue personnel.



C79BBK

ASSIST LIGHTWEIGHT BLACK BLADE

NON-REFLECTIVE
TITANIUM
CARBONITRIDE
BLADE COATING

C79BK

ASSIST LIGHTWEIGHT BLACK

PRODUCT SPECS

RESCUE3 LIGHTWEIGHT
CLOSED 4.70in 119mm
OVERALL 8.27in 210mm
BLADE 3.57in 91mm
EDGE 3.22in 82mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.55in 14mm
STEEL VG-10
WEIGHT 3.8oz 108g
GRIND Flat, Saber
CLIP 4-position / Ambidextrous
ORIGIN Japan

RESCUE 79MM LIGHTWEIGHT BLACK/ORANGE
CLOSED 4.08in 104mm
OVERALL 7.17in 182mm
BLADE 3.09in 78mm
EDGE 2.68in 68mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.55in 14mm
STEEL VG-10
WEIGHT 2.3oz 65g
GRIND Flat, Saber
CLIP Tip-up / Ambidextrous
ORIGIN Japan

ASSIST LIGHTWEIGHT BLACK/ORANGE
CLOSED 4.87in 124mm
OVERALL 8.55in 217mm
BLADE 3.68in 93mm
EDGE 3.15in 80mm
EDGE CONFIGURATION PS
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.55in 14mm
STEEL VG-10
WEIGHT 4.1oz 116g
GRIND Hollow
CLIP Tip-up / Ambidextrous
ORIGIN Japan

ASSIST LIGHTWEIGHT BLACK BLADE
CLOSED 4.87in 124mm
OVERALL 8.55in 217mm
BLADE 3.68in 93mm
EDGE 3.15in 80mm
EDGE CONFIGURATION PS
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.55in 14mm
STEEL VG-10
WEIGHT 4.1oz 116g
GRIND Hollow
CLIP Tip-up / Ambidextrous
ORIGIN Japan



DRAGONFLY

The Dragonfly distills all the features of a full-sized folding knife into an incredibly compact, pocket-friendly format. Its pocket clip, Spyderco Round Hole and sturdy back lock mechanism with David Boye Dent support convenient carry, one-handed access and serious functionality. The refined ergonomics of the handle and textured index-finger choil provide a comfortable, secure grip with all sizes of hands and the flat-ground 2-1/4-inch blade cuts with authority far beyond its size. The Dragonfly is available with several different handle choices, including stainless steel, foliage green G-10 with stainless liners, textured FRN, and even a "tattoo" version with etched, colorized artwork on stainless steel. High-performance VG-10 stainless steel is the standard blade steel for most versions, but for those seeking maximum edge retention there is also an FRN version with ultra-high-carbon ZDP-189 steel.

Our Dragonfly model is also available in Salt versions featuring **100% rustproof H-1 steel**. Please see page 37.



C28

DRAGONFLY

C28 DRAGONFLY WITH SATIN-FINISHED STAINLESS STEEL HANDLES AND A STEEL TIP-UP CARRY CLIP

C28GFG

DRAGONFLY G-10

AN UPSCALE VERSION OF THE DRAGONFLY WITH STAINLESS STEEL LINERS AND FOLIAGE GREEN G-10 SCALES

C28T

DRAGONFLY TATTOO

STAINLESS STEEL DRAGONFLY WITH COLORIZED "TATTOO" ETCHING



C28GRE

DRAGONFLY2 LIGHTWEIGHT ZDP-189

DRAGONFLY2 LIGHTWEIGHT WITH PREMIUM ZDP-189 BLADE STEEL



C28BK

DRAGONFLY2 LIGHTWEIGHT

DRAGONFLY2 LIGHTWEIGHT WITH TEXTURED FRN HANDLE



C29GF

CRICKET NISHIJIN GLASS FIBER

Nishijin is a traditional style of weaving that was created in Japan more than 1,200 years ago. This intricate art form is also the inspiration of the striking glass fiber handle scale on our new Nishijin Cricket. This beautiful yet extremely durable material adds a significant dash of class to the timeless Cricket design.

NEW!



C29

CRICKET

The Cricket SS is a deceptively capable combination of small size and serious cutting performance. Its sinuous "reverse-S" edge profile maximizes the blade's cutting power while providing an exceptionally fine tip for detail work. The oval stainless steel handle, inspired by the natural perfection of a water-worn river rock, provides a palm-filling grip. It is also the perfect platform for the Reeve Integral Lock (R.I.L.) that locks the blade securely in the open position. Compact and unobtrusive, the Cricket can be clipped almost anywhere by virtue of its stainless steel pocket clip. Carried in the pocket, it also makes an elegant and extremely functional money clip.



C29T

NEW!

CRICKET TATTOO

Spyderco's popular "tattoo" knives feature stainless steel handles embellished with artistic color-filled etchings. This meticulous process gives these knives a custom look and feel. The new Cricket tattoo is the latest addition to the stainless handled tattoo group of folders which include a Ladybug and a Dragonfly.



Production Prototype Pictured

PRODUCT SPECS

DRAGONFLY G-10

CLOSED 3.30in 84mm
OVERALL 5.58in 142mm
BLADE 2.28in 58mm
EDGE 1.89in 48mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.43in 11mm
STEEL VG-10
WEIGHT 2.0oz 57g
GRIND Full-flat
CLIP Tip-up / Ambidextrous
ORIGIN Japan

DRAGONFLY/DRAGONFLY TATTOO

CLOSED 3.22in 82mm
OVERALL 5.54in 141mm
BLADE 2.32in 59mm
EDGE 1.88in 48mm
EDGE CONFIGURATION P, S (Tattoo: P Only)
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.43in 11mm
STEEL VG-10
WEIGHT 2.6oz 74g
GRIND Full-flat
CLIP Tip-up / Right hand
ORIGIN Japan

DRAGONFLY2 LIGHTWEIGHT

CLOSED 3.33in 85mm
OVERALL 5.61in 142mm
BLADE 2.28in 58mm
EDGE 1.88in 48mm
EDGE CONFIGURATION P, S
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.43in 11mm
STEEL VG-10
WEIGHT 1.3oz 37g
GRIND Full-flat
CLIP Tip-up / Ambidextrous
ORIGIN Japan

DRAGONFLY2 LIGHTWEIGHT ZDP-189

CLOSED 3.33in 85mm
OVERALL 5.61in 142mm
BLADE 2.28in 58mm
EDGE 1.88in 48mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.43in 11mm
STEEL ZDP-189
WEIGHT 1.3oz 37g
GRIND Full-flat
CLIP Tip-up / Ambidextrous
ORIGIN Japan

CRICKET NISHIJIN GLASS FIBER

CLOSED 2.75in 70mm
OVERALL 4.65in 118mm
BLADE 1.90in 48mm
EDGE 1.63in 41mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.079in 2.0mm
BLADE HOLE DIAMETER 0.43in 11mm
STEEL VG-10
WEIGHT 1.7oz 48g
GRIND Hollow
CLIP Tip-down / Right Hand
ORIGIN Japan

CRICKET/CRICKET TATTOO

CLOSED 2.78in 71mm
OVERALL 4.66in 118mm
BLADE 1.88in 48mm
EDGE 1.60in 41mm
EDGE CONFIGURATION P, S (Tattoo: P Only)
BLADE THICKNESS 0.079in 2.0mm
BLADE HOLE DIAMETER 0.43in 11mm
STEEL VG-10
WEIGHT 1.8oz 51g
GRIND Hollow
CLIP Tip-down / Right Hand
ORIGIN Japan



CRICKET



MILITARY MODEL

C36G

MILITARY MODEL

THE CLASSIC MILITARY MODEL FEATURING G-10 SCALES, LINERLOCK, AND SATIN-FINISHED BLADE



A number of years ago, a customer asked Spyderco's founder, Sal Glesser, what knife he would give to his son if he were deploying for military service. Sal's answer was to create the Spyderco Military Model. Designed from the ground up for high-performance, light weight, and unfailing reliability, it features a premium CPM S30V stainless steel blade for long-term edge retention and superior corrosion resistance. The modified clip-point blade is flat ground for strength and cutting performance and has a 14mm Spyderco Round Hole for quick, positive, one-handed opening, even while wearing gloves. Both satin finished and non-reflective black DLC (Diamond-Like Carbon) coated blades are available.

Due to its popularity, the original Military Model has evolved into an entire family of knives offering a number of different handle options. The classic version features a sturdy LinerLock mechanism nested into durable black or digital camouflage G-10 handle scales. For extreme reliability, the titanium-handled Military boasts a Reeve Integral Lock (R.I.L.) with a hardened steel insert to reduce lock wear. And, for the ultimate synthesis of strength and style, the fluted titanium Military combines a CNC-fluted texture, brilliant anodized coloring, and the R.I.L. mechanism.

All versions of the Military feature open-handed construction for reliability and easy cleaning in even the most demanding environments. A contoured stainless steel pocket clip provides right-side, tip-down positioning for secure carry and quick access.

C36TIF

MILITARY MODEL WITH COLOR ANODIZED FLUTED TITANIUM HANDLE SCALES. *HANDLE COLORS MAY VARY

C36GBK

THE BLACK-BLADED MILITARY HAS A NON-REFLECTIVE DLC-COATED BLADE

C36GCMO

MILITARY MODEL FEATURING DIGITAL CAMOUFLAGE-PATTERNED G-10 SCALES WITH SATIN-FINISHED BLADE

C36GCMOBK

DIGITAL CAMOUFLAGE-PATTERNED G-10 SCALES WITH BLACK DLC-COATED BLADE

C36TI

MILITARY MODEL WITH TITANIUM HANDLE SCALES

PARA MILITARY2

The Para Military2 provides the same performance and reliability as Spyderco's acclaimed Military model in a more compact package. Built on a framework of nested stainless steel liners and textured G-10 scales, its handle features refined ergonomics and flush-mounted screws. Its flat-ground CPM S30V blade has a silky smooth action and features an easily indexed 14mm Spyderco Round Hole for positive one-handed blade opening. Spyderco's proprietary Compression Lock—one of the strongest folding knife locks ever produced—locks the blade securely in the open position and allows it to be closed one handed without placing your fingers in the path of the edge. A four-position low-ride pocket clip supports convenient carry and immediate accessibility, positioning the knife for left or right-hand, tip-up or tip-down carry. The extraordinary Para Military2 is available with a satin-finished or black DLC-coated blade and either black or digital camouflage G-10 handle scales.

PARA MILITARY2 WITH BLACK G-10 SCALES, COMPRESSION LOCK, AND SATIN-FINISHED BLADE

C81G

PARA MILITARY2

PARA MILITARY2 WITH DIGITAL CAMOUFLAGE-PATTERNED G-10 SCALES AND BLACK DLC-COATED BLADE

C81GCMOBK

PARA MILITARY2 CAMO BLACK BLADE

PARA MILITARY2 WITH DIGITAL CAMOUFLAGE-PATTERNED G-10 SCALES AND SATIN-FINISHED BLADE

C81GCMO

PARA MILITARY2 CAMO



C81GBK

PARA MILITARY2 BLACK BLADE

PARA MILITARY2 WITH NON-REFLECTIVE BLACK DLC-COATED BLADE AND SUBDUED HANDLE HARDWARE

PRODUCT SPECS

MILITARY MODEL/BLACK/CAMO

CLOSED 5.52in 140mm
OVERALL 9.52in 242mm
BLADE 4.00in 102mm
EDGE 3.65in 93mm
EDGE CONFIGURATION P, PS (Camo P Only)
BLADE THICKNESS 0.145in 3.7mm
BLADE HOLE DIAMETER 0.54in 13.8mm
STEEL CPM S30V
WEIGHT 4.5oz 128g
GRIND Full-flat
CLIP Tip-down / Right Hand
ORIGIN USA

MILITARY MODEL TITANIUM

CLOSED 5.52in 140mm
OVERALL 9.52in 242mm
BLADE 4.00in 102mm
EDGE 3.65in 93mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.145in 3.7mm
BLADE HOLE DIAMETER 0.54in 13.8mm
STEEL CPM S30V
WEIGHT 6.1oz 173g
GRIND Full-flat
CLIP Tip-down / Right Hand
ORIGIN USA

MILITARY MODEL TITANIUM FLUTED

CLOSED 5.52in 140mm
OVERALL 9.52in 242mm
BLADE 4.00in 102mm
EDGE 3.65in 93mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.145in 3.7mm
BLADE HOLE DIAMETER 0.54in 13.8mm
STEEL CPM S30V
WEIGHT 5.1oz 145g
GRIND Full-flat
CLIP Tip-down / Right Hand
ORIGIN USA

PARAMILITARY2/BLACK/CAMO

CLOSED 4.82in 122mm
OVERALL 8.24in 209mm
BLADE 3.42in 87mm
EDGE 3.04in 77mm
EDGE CONFIGURATION All Models P
BLADE THICKNESS 0.145in 3.7mm
BLADE HOLE DIAMETER 0.57in 14.5mm
STEEL CPM S30V
WEIGHT 3.9oz 111g
GRIND Full-flat
CLIP 4-position / Ambidextrous
ORIGIN USA



C41TIF

NATIVE5 FLUTED TITANIUM

For the ultimate synthesis of strength, style, and functionality, the Fluted Titanium Native5 features solid titanium handle scales fluted with a dramatic sunburst pattern.



C41G

NATIVE5 G-10

The Native5 combines the proven size, shape, and ergonomics of the classic Native with full-length skeletonized stainless steel liners, textured black G-10 scales, and a four-position pocket clip. It also boasts a highly refined back lock mechanism that achieves the perfect balance of precision, strength, and ease of operation. The Native5's blade is full-flat ground from nitrogen-hardened CPM S35VN steel, a high-performance particle metallurgy steel that is known for its extreme edge retention and toughness. A heavy-duty evolution of the traditional Native design, the Native5 redefines the state of the art in back lock pocketknives.



C41PN

NATIVE LIGHTWEIGHT PINK



One of Spyderco's most popular models, the Native has spawned several unique variants including our pink-handled version. Available in plain edge only and sporting a polished stainless steel pocket clip, the pink Native promotes awareness of cancers that affect women and is the ideal choice for a stylish yet functional pocketknife. Spyderco donates a portion of the sales of the Pink Native to Guardians of the Ribbon, a charity that provides direct support to women battling all forms of cancer. For more information, please visit www.pinkfiretrucks.org.

Spyderco is very proud to support Guardians of the Ribbon/Pink Heals Tour and the "Cares Enough to Wear Pink" programs by donating a portion of the sales of our pink-handled knives. Founded in 2007 by retired firefighter Dave Graybill, this amazing charity focuses on providing direct care to women battling all forms of cancer. The Pink Heals Movement, best known for its fleet of pink fire trucks and police cars, tours the U.S. visiting women and children cancer patients, determining their most critical needs, and coordinating local resources to meet those needs. Pink Heals also recruits the support of tax-based services and community leaders to ensure continued support of women battling cancer by the donations staying local to the community it was raised in. Most importantly, Pink Heals applies 100% of all the donations they receive to direct care for the women it serves, providing immediate, tangible support to those who need it most. All the charity's operating expenses are paid for by sales of pink shirts bearing their organizational logo. These shirts are also the foundation of the "Cares Enough to Wear Pink" campaign—a national campaign intended to increase the focus on women as one of the world's most precious resources.

Spyderco is honored to support the Guardians of the Ribbon/Pink Heals Tour and the women it serves. Learn more about its extraordinary programs and how you can help support their efforts.



C41BK/C41BBK

NATIVE LIGHTWEIGHT BLACK / BLACK BLADE

The Native is a classic Spyderco design that showcases the outstanding quality and affordability of our US-made products. Hollow ground from premium CPM S30V stainless steel, its blade features a dramatic swedge grind that reduces weight and ensures an exceptionally acute point. The blade is paired with a textured, injection-molded FRN handle by a high-strength back lock mechanism with a Boye Dent to prevent unintentional closure. Its compact size, outstanding handle ergonomics, and a forefinger choil easily accommodate different hand sizes and ensure positive control during use. A reversible clip with barrel-bolt hardware provides left or right-side tip-up carry. The Native is also available with all-black hardware and a DLC-coated blade.



C55G

STARMATE

Bob Terzuola is a legendary figure among custom knifemakers and an expert in the design and craftsmanship of duty-oriented blades. Back by popular demand, his Starmate design faithfully incorporates all the salient features of his signature style into a Spyderco production folder. The new Starmate features a satin-finished VG-10 blade with Terzuola's iconic deep hollow grind and swedge. Its handle features textured black G-10 scales and skeletonized full stainless steel liners that form the foundation of its Walker LinerLock mechanism. A four-position hourglass clip configured for ambidextrous tip-up or tip-down carry ensures immediate accessibility.

C66BK

CENTOFANTE3

The late Frank Centofante was known by many in the knife industry as the "Godfather of Knifemaking." The Centofante3 captures the elegant simplicity of his custom designs and translates it into a practical working folder that features a hollow-ground VG-10 blade, sculptured FRN handle, and a sturdy back lock mechanism. The handle features an inlaid Spyderco "bug" accent and an adjustable clip that can be positioned for right-side tip-up or tip-down carry.

C85G

YOJIMBO2

Michael Janich's original Yojimbo design pioneered the application of the wharncliffe blade in modern tactical folders. His Yojimbo2 is an even more refined expression of that concept, featuring enhanced ergonomics that complement the natural contours of the hand and make the 3-1/4-inch CPM S30V blade a natural extension of the hand. The straight cutting edge of the hollow-ground blade offers amazing cutting performance and an acutely pointed tip for detail work. Nested stainless steel liners provide structural strength and form the backbone of the knife's high-strength compression lock mechanism. Textured G-10 scales and a four-position clip guarantee a non-slip grip and support ambidextrous tip-up or tip-down carry.

PRODUCT SPECS

NATIVE5 FLUTED TITANIUM

CLOSED 4.00in 102mm
OVERALL 6.95in 177mm
BLADE 2.95in 75mm
EDGE 2.41in 61mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.125in 3.2mm
BLADE HOLE DIAMETER 0.50in 12.6mm
STEEL CPM S35VN
WEIGHT 4.2oz 119g
GRIND Full-flat
CLIP 4-position/Ambidextrous
ORIGIN USA

NATIVE LIGHTWEIGHT BLACK/BLACK BLADE/PINK

CLOSED 3.97in 101mm
OVERALL 7.07in 180mm
BLADE 3.10in 79mm
EDGE 2.57in 65mm
EDGE CONFIGURATION
 (Black P, PS, Black Blade PS Only, Pink: P Only)
BLADE THICKNESS 0.121in 3.1mm
BLADE HOLE DIAMETER 0.46in 11.7mm
STEEL CPM S30V
WEIGHT 2.7oz 77g
GRIND Hollow
CLIP Tip-up/Ambidextrous
ORIGIN USA

NATIVE5 G-10

CLOSED 4.00in 102mm
OVERALL 6.95in 177mm
BLADE 2.95in 75mm
EDGE 2.42in 61mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.125in 3.2mm
BLADE HOLE DIAMETER 0.50in 12.7mm
STEEL CPM S35VN
WEIGHT 3.7oz 105g
GRIND Full-flat
CLIP 4-position/Ambidextrous
ORIGIN USA

STARMATE

CLOSED 4.95in 126mm
OVERALL 8.70in 221mm
BLADE 3.75in 95mm
EDGE 3.51in 89mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.157in 4.0mm
BLADE HOLE DIAMETER 0.49in 12.5mm
STEEL VG-10
WEIGHT 4.9oz 139g
GRIND Saber
CLIP 4-position/Ambidextrous
ORIGIN Japan

CENTOFANTE3

CLOSED 4.50in 114mm
OVERALL 7.64in 194mm
BLADE 3.14in 80mm
EDGE 3.04in 77mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.079in 2.0mm
BLADE HOLE DIAMETER 0.45in 11.5mm
STEEL VG-10
WEIGHT 2.5oz 71g
GRIND Hollow
CLIP 2-position/Right Hand
ORIGIN Japan

YOJIMBO2

CLOSED 4.49in 114mm
OVERALL 7.69in 195mm
BLADE 3.20in 81mm
EDGE 2.95in 75mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.145in 3.7mm
BLADE HOLE DIAMETER 0.49in 12.5mm
STEEL CPM S30V
WEIGHT 4.2oz 119g
GRIND Hollow
CLIP 4-position/Ambidextrous
ORIGIN USA





C90BK/C90GRE

STRETCH LIGHTWEIGHT / STRETCH LIGHTWEIGHT ZDP-189

Tracing its roots back to the classic Spyderco Hunter and Pro-Venator models, the Stretch is a highly evolved folding knife that is perfect for hunting and all other cutting tasks. Its injection-molded FRN handle features Bi-Directional Texturing, a wide profile, and an ergonomic shape that brackets the hand to provide an incredibly secure grip. Skeletonized stainless steel liners and a tough back lock mechanism ensure superior strength, while a full-flat-ground drop-point blade offers outstanding edge geometry and low-friction cutting performance. The Stretch is available with either a VG-10 or premium ZDP-189 ultra-high-carbon steel blade. Completely ambidextrous, it also features a four-position clothing clip that supports all carry preferences.

STRETCH

MANIX2

The popular Manix2 showcases the quality and value of Spyderco's Made-in-USA products and the strength and ease of use of our patented Ball Bearing Lock™. One of our strongest lock mechanisms, it consists of a hardened steel ball bearing encased in a polymer cage. When the knife is opened, a spring plunger drives the ball bearing forward onto a ramp on the blade, wedging it securely open. Pulling back on the cage releases the lock and allows the blade to close smoothly and safely.

C101G/C101GBBK

MANIX2/MANIX2 BLACK BLADE

The G-10-handled Manix2 features a hollow-ground CPM S30V blade with a choice of a plain or combination edge. Its handle is supported by full stainless steel liners with strategically placed jimping at the edges for an exceptional grip. The standard version features a tumble-finished blade and liners, and for operational applications a low-profile all-black version is also available. The all-black version features a black polymer cage in the ball bearing lock mechanism.



C95G/C95GBBK

MANIX2 XL/MANIX2 XL BLACK BLADE

If you're a fan of big knives, the Manix2 XL is the knife for you. It boasts all the same qualities as the Manix2, but in an extra-large-sized format that is perfect for big hands and big cutting chores. Its CPM S30V blade has a full flat grind for the ideal synthesis of strength and edge geometry. The Manix2 XL is available with either a satin finish or a non-reflective Diamond-Like Carbon (DLC) blade coating with matching blackened hardware, and clip with skeletonized liners. Both feature a black polymer cage in the ball bearing lock mechanism.



NEW!

C101BL/C101BK

MANIX2 LIGHTWEIGHT TRANSLUCENT BLUE

Winner of Blade Magazine's Most Innovative American Design award, the Manix2 lightweight features a revolutionary handle molded from translucent blue FRCP (fiberglass reinforced co-polymer). This material is incredibly tough and lightweight and allows this full-sized knife to weigh in at less than three ounces. The Ball Bearing Lock mechanism is supported by a precision-machined steel insert in the handle and the CTS BD1 blade features a full-flat grind for superior cutting performance. Fully ambidextrous, this knife also boasts a reversible wire clip that supports left or right-side tip-up carry.



Production Prototype Pictured

NEW!

MANIX2 LIGHTWEIGHT BLACK

New for 2013, the Manix2 Lightweight is now available with a black FRCP handle. It provides all the same features and functionality of the award-winning translucent blue version, but in basic black.

PRODUCT SPECS

STRETCH LIGHTWEIGHT

CLOSED 4.49in 114mm
OVERALL 7.99in 203mm
BLADE 3.50in 89mm
EDGE 3.18in 81mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.55in 14mm
STEEL VG-10
WEIGHT 3.2oz 91g
GRIND Full-flat
CLIP 4-position/Ambidextrous
ORIGIN Japan

STRETCH LIGHTWEIGHT ZDP-189

CLOSED 4.49in 114mm
OVERALL 7.99in 203mm
BLADE 3.50in 89mm
EDGE 3.18in 81mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.55in 14mm
STEEL ZDP-189
WEIGHT 3.2oz 91g
GRIND Full-flat
CLIP 4-position/Ambidextrous
ORIGIN Japan

MANIX2 BLACK/BLACK BLADE

CLOSED 4.66in 118mm
OVERALL 8.03in 204mm
BLADE 3.37in 86mm
EDGE 2.92in 74mm
EDGE CONFIGURATION P, PS, S (Black Blade P, PS)
BLADE THICKNESS 0.125in 3.2mm
BLADE HOLE DIAMETER 0.55in 14mm
STEEL CPM S30V
WEIGHT 5.2oz 147g
GRIND Hollow
CLIP Tip-up/Ambidextrous
ORIGIN USA

MANIX2 XL BLACK / BLACK BLADE

CLOSED 5.09in 129mm
OVERALL 8.94in 227mm
BLADE 3.85in 98mm
EDGE 3.36in 85mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.125in 3.2mm
BLADE HOLE DIAMETER 0.55in 14mm
STEEL CPM S30V
WEIGHT 5.2oz 141g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN USA

MANIX2 LIGHTWEIGHT BLUE/BLACK

CLOSED 4.66in 118mm
OVERALL 8.03in 204mm
BLADE 3.37in 86mm
EDGE 2.88in 73mm
EDGE CONFIGURATION Blue: P, PS Black: P Only
BLADE THICKNESS 0.125in 3.2mm
BLADE HOLE DIAMETER 0.55in 14mm
STEEL CTS BD1
WEIGHT 3.0oz 85g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN USA



P'KAL CALY 3.5

C103G

P'KAL

"Pikal" is an incredibly effective system of knife tactics from the Filipino martial arts. It was also the inspiration for the Spyderco P'Kal—a modern folding knife specifically designed for those tactics. A "reverse-edge" tool, the P'Kal is ergonomically designed to be held in reverse grip with the sharpened edge facing inward toward the user. It features a flat ground CPM S30V blade with a subtle hawkbill profile and a removable Emerson Opener that opens the blade as it is drawn from the pocket. The handle's G-10 scales and skeletonized full stainless steel liners provide a solid foundation for Spyderco's patented Ball Bearing Lock®, an extremely strong lock that offers completely ambidextrous operation. A reversible wire clip allows for tip-up carry on both the left and right sides.

C103TR

P'KAL TRAINER

The P'Kal trainer is mechanically identical to its live-blade counterpart, but features a blunted edge and rounded point to allow safe personal-defense training. The multiple holes in the blade make its weight comparable to the live version and, along with its bright red G-10 handles, make it easily identifiable as a training tool.

C113CFE

CALY3 CARBON FIBER

The Caly3 is both a work of art and a high-performance utility tool. The heart of this knife is its leaf-shaped blade, which features *san mai* (three-layer) construction. This painstaking process fuses a core layer of ultra-high-carbon ZDP-189 steel between two outer layers of 420J2 to provide an exceptional synthesis of cutting performance and structural strength. Its full-flat grind provides outstanding edge geometry and reveals the dramatic transition between the layers. The handle mates full skeletonized stainless steel liners with handsome carbon fiber scales. A stout mid-positioned back lock and oversized pivot pin ensure superior structural strength, while a reversible deep-pocket wire clip situates the folder for ambidextrous tip-up carry.

C144CFE

CALY3.5 CARBON FIBER

Now you can get all the benefits of the Caly3's premium *san mai* blade and carbon fiber handle with the hand-filling size and extra blade length of the Caly3.5. The new Caly3.5 Carbon Fiber's blade features a core of premium ZDP-189, a super-high-carbon powdered metallurgy steel renowned for its edge holding and cutting performance. It is sandwiched between layers of tough 420J2 stainless steel to provide increased strength and flexibility. The handle combines the strength of full skeletonized stainless steel liners with striking carbon fiber scales and a low-profile reversible wire pocket clip.

C144G

CALY3.5

The Caly3.5 features the same refined ergonomics, meticulous craftsmanship, and high-strength, mid-positioned back lock mechanism as the Caly3, but in a slightly larger format. It also features utilitarian materials like a VG-10 stainless steel blade and textured black G-10 handle scales. The 3.5-inch blade has a full-flat grind for low-friction cutting performance and its low-ride reversible wire clip provides ambidextrous tip-up accessibility.

NEW!

SAGE SERIES

C123 Spyderco's Sage series is a truly unique approach to folding knife design that pays homage to the pioneers of our industry. Every knife in the Sage series features the

same basic design parameters—flat-ground, leaf-shaped CPM S30V blade, ergonomic handle design with textured forefinger choil and thumb ramp, and reversible tip-up wire clip. However, each knife highlights a specific lock mechanism to recognize the trendsetting knifemaker or designer who invented it. This collectible series of knives also provides end users with an extraordinary basis for the comparative evaluation of different lock mechanisms.

Spyderco donates a portion of the proceeds from the sale of every Sage Series folder to the Alzheimer's Association of Colorado. The Alzheimer's Association is the leading voluntary health organization in Alzheimer care, support, and research. Their mission is to eliminate Alzheimer's disease through the advancement of research; to provide and enhance care and support for all affected; and to reduce the risk of dementia through the promotion of brain health. The Alzheimer's Association of Colorado provides counseling, educational programs, support-group services, and a 24-hour help line to serve the individuals and families in Colorado living with Alzheimer's disease.



C123CF

SAGE1 CARBON FIBER

The Sage1 recognizes knifemaker Michael Walker and his groundbreaking development of the LinerLock® and the ball bearing detent, which helps retain the blade safely in the closed position. This handsome knife features lightweight twill carbon fiber handle scales, skeletonized full stainless steel liners, and open-backed construction for easy cleaning.

C123TI

SAGE2 TITANIUM

Renowned knifemaker Chris Reeve was the first to adapt the LinerLock to a more robust mechanism that used the knife's metal handle scale as the lock material. Known as the Reeve Integral Lock (R.I.L.), this mechanism is actually reinforced by the user's grip on the handle. The Sage2 honors Reeve's invention by expressing his R.I.L. in precision-machined solid titanium. It also features an easily cleaned open-backed design.

C123GBL

SAGE3 BOLT ACTION

The late Blackie Collins was one of the most ingenious and prolific designers in the cutlery industry. One of his most significant accomplishments was the invention of the Bolt Action Lock—a lock that consists of a spring-loaded steel bolt that wedges between the handle back and a ramp on the tang of the blade. The Sage3 pays homage to this unique lock design, enhancing it with an ambidextrous release button and housing it in a textured blue G-10 handle.

C123WD

SAGE4 MID BACK LOCK

With the help of several visionary custom knifemakers, the late Al Mar reengineered the proven back lock mechanism into a more user friendly, forward-positioned mid back lock. Ultimately known as the front lock, it paved the way for a new generation of highly ergonomic folder designs. The Sage4 honors Mar's contribution to the advancement of knife design and features Arizona ironwood scales, stainless steel liners and titanium bolsters.

PRODUCT SPECS

P'KAL/P'KAL TRAINER

CLOSED 4.40in 112mm
OVERALL 7.35in 187mm
BLADE 2.95in 75mm
EDGE 2.78in 71mm
EDGE CONFIGURATION P (Trainer n/a)
BLADE THICKNESS 0.125in 3.2mm
BLADE HOLE DIAMETER 0.49in 12.5mm
STEEL CPM S30V (Trainer 440C)
WEIGHT 3.7oz 105g
GRIND Full-flat (Trainer blunted)
CLIP Tip-up/Ambidextrous
ORIGIN USA

CALY 3.5 CARBON FIBER / CALY 3.5 G-10

CLOSED 4.25in 108mm
OVERALL 7.65in 194mm
BLADE 3.40in 86mm
EDGE 3.08in 78mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.49in 12.5mm
C144CFE STEEL ZDP-189/420J2
C144G STEEL VG-10
C144CFE WEIGHT 3.1oz 88g
C144G WEIGHT 3.2oz 91g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN Japan

CALY3 CARBON FIBER

CLOSED 4.06in 103mm
OVERALL 7.06in 179mm
BLADE 3.00in 76mm
EDGE 2.64in 67mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.47in 12mm
STEEL ZDP-189/420J2
WEIGHT 3.0oz 85g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN Japan

SAGE1 CARBON FIBER

CLOSED 4.19in 106mm
OVERALL 7.19in 183mm
BLADE 3.00in 76mm
EDGE 2.63in 67mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL CPM S30V
WEIGHT 3.3oz 94g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN Taiwan

SAGE2 TITANIUM

CLOSED 4.19in 106mm
OVERALL 7.19in 183mm
BLADE 3.00in 76mm
EDGE 2.63in 67mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL CPM S30V
WEIGHT 3.5oz 99g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN Taiwan

SAGE3 BOLT ACTION

CLOSED 4.30in 109mm
OVERALL 7.30in 185mm
BLADE 3.00in 76mm
EDGE 2.72in 69mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL CPM S30V
WEIGHT 3.8oz 108g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN Taiwan

SAGE4 MID BACK LOCK

CLOSED 4.19in 106mm
OVERALL 7.19in 183mm
BLADE 3.00in 76mm
EDGE 2.63in 67mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL CPM S30V
WEIGHT 4.3oz 122g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN Taiwan



VALUE FOLDERS

Available in sizes ranging from compact to extra large, Spyderco's Value Folders all feature skeletonized stainless steel liners, textured G-10 scales, Walker LinerLock mechanisms, heavy-duty four-position pocket clips, and lined lanyard holes. Their broad, leaf-shaped blades are full-flat ground for amazing edge geometry and low-friction cutting performance and feature Spyderco's Trademark Round Hole for positive one-handed opening. Universally recognized as some of the best bargains in the knife market, our Value Folders prove that you can put a price on performance.



C148G

AMBITIOUS

The Ambitious is small but extremely capable



C136G

PERSISTENCE

The compact Persistence offers concealable, full-service performance

C122G

TENACIOUS

The Tenacious was voted Blade Magazine's "Best Buy Folder" of 2008. Tenacious Black Blade with non-reflective black-coated blade and all-black hardware

C122GBBK

TENACIOUS BLACK



C142G

RESILIENCE

The Resilience provides true big-knife cutting power



PRODUCT SPECS

AMBITIOUS BLACK G-10

CLOSED 3.58in 91mm
OVERALL 5.89in 150mm
BLADE 2.31in 59mm
EDGE 2.31in 59mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.122in 3.1mm
BLADE HOLE DIAMETER 0.47in 12mm
STEEL 8Cr13MoV
WEIGHT 3.0oz 85g
GRIND Full-flat
CLIP 4-position/Ambidextrous
ORIGIN China

PERSISTENCE BLACK G-10

CLOSED 4.13mm 105mm
OVERALL 6.90in 175mm
BLADE 2.77in 70mm
EDGE 2.77in 70mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.122in 3.1mm
BLADE HOLE DIAMETER 0.52in 13.3mm
STEEL 8Cr13MoV
WEIGHT 3.7oz 105g
GRIND Full-flat
CLIP 4-position/Ambidextrous
ORIGIN China

TENACIOUS BLACK G-10/BLACK BLADE

CLOSED 4.38in 111mm
OVERALL 7.77in 197mm
BLADE 3.39in 86mm
EDGE 3.39in 86mm
EDGE CONFIGURATION P, PS, S (Black Blade P, PS)
BLADE THICKNESS 0.122in 3.1mm
BLADE THICKNESS 0.51in 13mm
STEEL 8Cr13MoV
WEIGHT 4.2oz 119g
GRIND Full-flat
CLIP 4-position/Ambidextrous
ORIGIN China

RESILIENCE BLACK G-10

CLOSED 5.20in 132mm
OVERALL 9.40in 239mm
BLADE 4.20in 107mm
EDGE 4.20in 107mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.122in 3.1mm
BLADE HOLE DIAMETER 0.52in 13.1mm
STEEL 8Cr13MoV
WEIGHT 5.1oz 145g
GRIND Full-flat
CLIP 4-position/Ambidextrous
ORIGIN China



C130G

CHICAGO

Many large cities restrict the carry of full-sized folding knives. To meet the needs of those who live or work in such areas—as well as folks who simply prefer the convenience of smaller blades—Spyderco designed the Chicago. Its two-inch, flat-ground, 440C stainless steel blade provides amazing cutting performance in a compact, law-abiding size. Its textured G-10 handles, refined ergonomics, and forefinger choil provide a full, secure grip, and its Walker LinerLock® mechanism keeps the blade securely open during use. The reversible deep-pocket wire clip nestles the knife unobtrusively in the pocket, yet keeps it poised for easy access. Functional and responsible, the Chicago is the epitome of the compact modern folding knife.



C134CF

BRADLEY FOLDER

Custom knifemaker and former World Cutting Competition Champion Gayle Bradley knows knives and knows what it takes to make them cut with power and precision. His collaboration with Spyderco clearly reflects this, offering a high-performance CPM M4 blade with a deep hollow grind. Its handle is constructed of skeletonized full-length stainless steel liners capped with carbon fiber scales and boasts a flush-finished LinerLock mechanism that reduces the possibility of unintentional lock release during hard use. A black, four-position hourglass clip rounds out the features of this outstanding knife, providing tip-up and tip-down carry on both the left and right sides.



C129G

CAT

The Spyderco Cat strikes the perfect balance between compact size and big-knife ergonomics. The meticulously engineered contours of its textured G-10 handle and strategically placed finger choil provide ample real estate for a secure grip. Its circumspect 2-1/2-inch leaf-shaped blade features a precise full-flat grind and exceptional edge geometry, enabling it to outperform many larger knives. The blade locks open via a stout Walker LinerLock mechanism and a reversible, deep-pocket wire clip blends invisibly with any color of pants, offering the ultimate in low-profile accessibility.



C141

BALANCE



Ed Schempp's appropriately named Balance folder is a study in symmetry. Closed, it is compact expression of perfect equilibrium. Open, it is an amazingly ergonomic tool that cuts with the authority of a much larger knife. Its downturned blade and finger choil provide exceptional control, while its stainless steel scales and Reeve Integral Lock (R.I.L.) mechanism ensure strength and reliability. Big performance in a small, elegant package, the Balance truly delivers.

C166

EQUILIBRIUM

Based on the tremendous popularity of the Balance, we are proud to introduce the new Equilibrium. Possessing all the same distinguishing features as the original, it offers them on a larger scale that is even more comfortable in big hands. More of a good thing is great.

C146CF

SZABO FOLDER

NEW!

Laci Szabo is a world-class martial artist, a former U.S. Marine, a law enforcement officer, and the designer of some of the most unique and unusual knives ever made. True to his typical style, the new Laci Szabo folder is a serious personal-protection tool that is also a functional work of art. Its dramatic, scimitar-shaped CPM S30V blade is

optimized for performance, including a full-length swedge and a concave scallop on the spine for trapping tactics. It is fortified by an enhanced, high-strength Compression-Lock mechanism and backed by an internal self-close mechanism that keeps the blade securely in place during carry.

The Szabo's ergonomic handle features beautiful gold line carbon fiber scales, full stainless steel liners, and a four-position clip.



C149G

VALLOTTON SUB-HILT FOLDER

Butch Valloiton is a renowned custom knifemaker and innovator and the first folder maker to use a blade's thumb stud as a stop pin for the lock. The Valloiton Sub-Hilt pays tribute this innovation and is the only Spyderco to feature both a thumb stud and our trademark round hole. This hand-filling design features brushed stainless bolsters and a sub-hilt meticulously mated with contoured, polished G-10 scales. The CPM S30V blade combines hollow-ground primary bevels with a faceted flat-ground tip to provide a superior combination of cutting performance and point strength. A sturdy LinerLock mechanism and versatile four-position clip complete the package. Winner of Blade Magazine's Most Innovative Import 2011.

PRODUCT SPECS

CHICAGO
CLOSED 3.11in 79mm
OVERALL 5.11in 130mm
BLADE 2.00in 51mm
EDGE 1.69in 43mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.100in 2.5mm
BLADE HOLE DIAMETER 0.47in 12mm
STEEL 440C
WEIGHT 2.2oz 62g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN Taiwan

CAT
CLOSED 3.54in 90mm
OVERALL 6.04in 153mm
BLADE 2.50in 64mm
EDGE 2.23in 57mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.100in 2.5mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL 440C
WEIGHT 2.6oz 74g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN Taiwan

BRADLEY FOLDER
CLOSED 4.68in 119mm
OVERALL 8.15in 207mm
BLADE 3.47in 88mm
EDGE 3.25in 83mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL CPM M4
WEIGHT 5.2oz 147g
GRIND Hollow
CLIP 4-position/Ambidextrous
ORIGIN Taiwan

BALANCE
CLOSED 2.68in 68mm
OVERALL 4.61in 117mm
BLADE 1.93in 49mm
EDGE 1.25in 32mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.079in 2.0mm
BLADE HOLE DIAMETER 0.45in 11.4mm
STEEL VG-10
WEIGHT 1.2oz 34g
GRIND Full-flat
CLIP 4-position/Ambidextrous
ORIGIN Japan

EQUILIBRIUM
CLOSED 3.05in 77mm
OVERALL 4.78in 121mm
BLADE 1.73in 44mm
EDGE 1.23in 31mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL VG-10
WEIGHT 2.2oz 62g
GRIND Full-flat
CLIP 4-position/Ambidextrous
ORIGIN Japan

SZABO FOLDER
CLOSED 5.65in 144mm
OVERALL 10.25in 260mm
BLADE 4.60in 117mm
EDGE 4.05in 103mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.157in 4.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL CPM S30V
WEIGHT 6.9oz 196g
GRIND Hollow
CLIP 4-position/Ambidextrous
ORIGIN Taiwan

VALLOTTON SUB-HILT FOLDER
CLOSED 5.00in 127mm
OVERALL 8.70in 221mm
BLADE 3.70in 94mm
EDGE 3.50in 89mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.157in 4.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL CPM S30V
WEIGHT 6.2oz 176g
GRIND Hollow
CLIP 4-position/Ambidextrous
ORIGIN Taiwan

C150G

JUNIOR

Romanian Alexandru Diaconescu (aka "Dialex") designed the Junior for novice knife users. Its unique handle shape provides a pronounced integral guard that keeps the user's hand securely in place. It also boasts full stainless steel liners, textured G-10 scales, and a high-strength Compression Lock mechanism. When paired with a broad, flat-ground VG-10 blade, the result is a slim, extremely strong all-purpose folder with a foolproof guard that is ideal for novices and expert knife users alike.

C152CF

CHAPARRAL

Chaparral is a plant native to the Western U.S. that is known for its ability to regenerate after harsh weather conditions and even wildfires. This resilient spirit makes it a fitting namesake for Spyderco's Chaparral series of gentlemen's knives. These elegantly slim back lock folders provide exceptional cutting utility in a convenient, unobtrusive format. The original Chaparral features a handsome carbon fiber handle, a CTS XHP blade, and a reversible wire clip that easily blends with any color of clothing.

C153G

DES HORN FOLDER

A native of Cape Town, South Africa and a dentist by trade, Des Horn is also a veteran custom knifemaker whose knives are highly prized by collectors worldwide. His first Spyderco collaboration is a slim, exceptionally graceful gentleman's folder that blends a sleek CPM S30V wharcliffe blade with a polished G-10 handle and Walker LinerLock mechanism. These features are punctuated by matching accents machined into the blade and the handle, creating a highly refined artistic flow that accurately reflects the designer's meticulous style.

C155TI

MEMORY

Frank Centofante was one of the knife industry's most beloved and respected personalities. A close friend of Spyderco, he was also one of our earliest custom collaborators. The Memory is based on the last custom folder that Centofante gave to Spyderco's founder, Sal Glesser. This sleek gentlemen's folder has a precision-machined 6AL-4V titanium handle and a titanium backspacer machined to replicate Centofante's decorative hand filework. Color anodized to a beautiful light blue, it is capped on one side by a woven glass-fiber scale. A full-flat ground VG-10 blade and Walker LinerLock mechanism provide safe, reliable cutting performance and an hourglass clip offers right-side, tip-down carry. A fitting tribute to a great man, the Memory comes complete with a zippered collector's pouch.

NEW!

C151GTI

SCHEMP TUFF

The new Schempp Tuff is one knife that truly lives up to its name. Its stout blade is meticulously machined from Crucible CPM 3V steel, a particle metallurgy steel known for its strength and toughness. The flat-ground drop-point blade is an impressive 4mm (0.157 inch) thick and features a machined fuller (groove) parallel to the spine to reduce weight, increase strength, and reduce friction during cutting. The handle features a G-10 scale and stainless steel liner on one side and a solid titanium scale on the other. This structure provides extreme strength and provides the foundation of the knife's Reeve Integral Lock (R.I.L.) mechanism. A custom-machined oversized pivot assembly and hardened steel lock interface provide additional strength, while a CNC-machined dimpled texture pattern and forefinger choil ensure a positive grip. What's in a name? In this case, everything.

NEW!

C152TI

CHAPARRAL TITANIUM

The new Chaparral Titanium renders this slim gentleman's folder with a CTS XHP blade and a solid titanium handle. The handle scales are precision machined with a triangular geometric pattern to catch light and add further depth and style to this striking design.

PRODUCT SPECS

DES HORN FOLDER

CLOSED 4.14in 105mm
OVERALL 7.24in 184mm
BLADE 3.10in 79mm
EDGE 3.05in 77mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.077in 2.9mm
BLADE HOLE DIAMETER 0.37in 9.5mm
STEEL CPM S30V
WEIGHT 2.0oz 57g
GRIND Hollow
CLIP Tip-down / Right Hand
ORIGIN Taiwan

JUNIOR

CLOSED 4.08in 104mm
OVERALL 7.28in 185mm
BLADE 3.20in 81mm
EDGE 3.12in 79mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL VG-10
WEIGHT 2.9oz 82g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN Japan

CHAPARRAL

CLOSED 3.60in 91mm
OVERALL 6.40in 163mm
BLADE 2.80in 71mm
EDGE 2.35in 60mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.077in 1.9mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL CTS XHP
WEIGHT 2.5oz 71g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN Taiwan

CHAPARRAL TITANIUM

CLOSED 3.60in 91mm
OVERALL 6.40in 163mm
BLADE 2.80in 71mm
EDGE 2.35in 60mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.077in 1.9mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL CTS XHP
WEIGHT 2.7oz 77g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN Taiwan

MEMORY

CLOSED 4.05in 103mm
OVERALL 7.07in 180mm
BLADE 3.02in 77mm
EDGE 3.00in 76mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.091in 2.3mm
BLADE HOLE DIAMETER 0.35in 8.8mm
STEEL VG-10
WEIGHT 3.4oz 96g
GRIND Full-flat
CLIP Tip-down / Right Hand
ORIGIN Japan

SCHEMP TUFF

CLOSED 5.15in 131mm
OVERALL 8.85in 225mm
BLADE 3.70in 94mm
EDGE 3.00in 76mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.157in 4.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL CPM 3V
WEIGHT 6.3oz 179g
GRIND Saber
CLIP 4-position/Ambidextrous
ORIGIN Taiwan



NEW!

C156GBN

SOUTHARD FOLDER

Brad Southard is a talented custom knifemaker who specializes in high-performance folder designs. His first collaboration with Spyderco features a flipper blade opening device that was pioneered by custom knifemaker Kit Carson. A flipper consists of a small lever that extends from the base of the Southard's CTS 204P hollow-ground blade and protrudes from the back of the knife's handle when closed. Pulling on it with your index finger creates a tension against the detent mechanism that holds the blade closed. When the detent is overcome, the blade rotates on a special captive ball-bearing pivot system and snaps authoritatively into the open position. The Southard Folder features a stonewashed finish on the blade and the titanium scale that forms the foundation of the knife's Reeve Integral Lock (R.I.L.) mechanism. The opposite scale is machined from textured Earth-brown G-10 for a positive grip, and the knife includes a pocket clip configured for right-side, tip-up carry.



C157GTI

LIONSPY

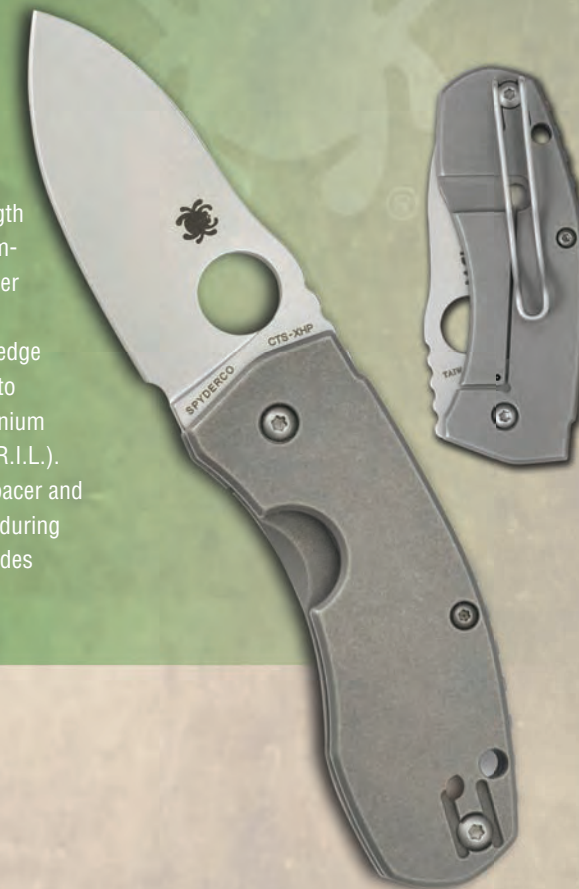
LionSteel of Maniago, Italy is one of Europe's premier cutlery manufacturers. The LionSpy, based on LionSteel's award-winning SR-1 folder, is their first collaboration with Spyderco. The handle of this incredibly strong knife consists of a black G-10 scale and a solid titanium scale that forms the foundation of a Reeve Integral Lock (R.I.L.) mechanism. The lock features a hardened steel insert to minimize wear and LionSteel's patented RotoLock device, which serves as both an overtravel stop and a secondary locking device. The sharp end of the LionSpy features a 4.5mm-thick blade ground from Böhler-Uddeholm's premium Elmax steel, a third-generation powdered metallurgy steel. Every LionSpy comes complete with a zippered pouch and a specialized pivot-pin-adjustment tool.



C158TI

TECHNO

Polish knifemaker Marcin Slysz specializes in high-tech folding knives and has earned an enviable reputation for his impeccable craftsmanship. His first collaboration with Spyderco, the Techno, packs tremendous strength and utility into a very compact package. Its 5mm-thick (0.197 inch) blade is ground from Carpenter CTS XHP stainless steel, an advanced alloy that offers an outstanding combination of strength, edge retention, and corrosion resistance. It is paired to an equally stout handle constructed of solid titanium scales by a high-strength Reeve Integral Lock (R.I.L.). Strategically placed jimping on the blue G-10 spacer and the blade's thumb ramp ensures a positive grip during use and a reversible deep-pocket wire clip provides ambidextrous tip-up carry.



C159GF

AIR

Gayle Bradley is an accomplished custom knifemaker who specializes in exquisitely handcrafted folding knives, many featuring lapidary handle inlays. His second collaboration with Spyderco, the Air, is a featherweight gentleman's folder that reflects his meticulous attention to detail and commitment to high performance. This finely crafted knife fuses skeletonized titanium liners and internal stop pin, silver glass twill scales, a Walker LinerLock, and a highly functional wharncliffe blade into a slim, pocket-friendly tool that is perfect for constant carry. Its flat-ground blade is made from CPM M4, a high-carbon powdered-metallurgy steel with a reputation for extreme edge retention. Intended for carry in the pocket, the Air belongs to the rare breed of clipless lock-blade Spydercos.



PRODUCT SPECS

SOUTHARD FOLDER

CLOSED 4.50in 114mm
OVERALL 7.95in 202mm
BLADE 3.45in 88mm
EDGE 3.45in 88mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.154in 3.9mm
BLADE HOLE DIAMETER 0.43in 11.0mm
STEEL CTS 204P
WEIGHT 4.2oz 119g
GRIND Hollow
CLIP Tip-up / Right Hand
ORIGIN Taiwan

LIONSPY

CLOSED 4.70in 119mm
OVERALL 8.34in 212mm
BLADE 3.64in 92mm
EDGE 3.45in 88mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.177in 4.5mm
BLADE HOLE DIAMETER 0.61in 15.5mm
STEEL Elmax
WEIGHT 6.0oz 170g
GRIND Full-flat
CLIP Tip-up / Right Hand
ORIGIN Italy

TECHNO

CLOSED 3.43in 87mm
OVERALL 5.98in 152mm
BLADE 2.55in 65mm
EDGE 2.33in 59mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.177in 4.5mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL CTS XHP
WEIGHT 3.6oz 102g
GRIND Full-flat
CLIP Tip-up / Ambidextrous
ORIGIN Taiwan

AIR

CLOSED 3.41in 87mm
OVERALL 5.96in 151mm
BLADE 2.55in 65mm
EDGE 2.37in 60mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.089in 2.3mm
BLADE HOLE DIAMETER 0.43in 11mm
STEEL CPM M4
WEIGHT 1.3oz 37g
GRIND Full-flat
CLIP Clipless
ORIGIN Taiwan



C161G

ULIZE

Designed by German custom knifemaker Ulrich ("Uli") Hennicke, the Ulize is a sleek, stylish folder optimized for duty use, but equally useful for general utility applications. Its VG-10 stainless steel blade features a slightly recurved edge profile and a deep hollow grind for enhanced cutting performance. Full stainless steel liners and a stainless back spacer provide a solid foundation for the handle's black G-10 scales and sturdy back lock mechanism. Completely ambidextrous, the Ulize features a four-position clip for left or right-side tip-up and tip-down carry.

NEW!



MBK

MANBUG LIGHTWEIGHT

MGRE

NEW!

MANBUG LIGHTWEIGHT ZDP-189

MGGY

MANBUG G-10

MANBUGS

In the battle of the sexes, sometimes everybody wins. That's definitely the case with the Spyderco Manbug. The same compact size as its lady counterpart, the Manbug features a broader, thicker, flat-ground blade for improved edge geometry and strategically placed jimping for positive control. It is available in three versions: a classic bolstered design with gray G-10 scales, a lightweight version with a textured black FRN handle, and a new lightweight version with an ultra-high-performance ZDP-189 blade. Clipless and designed for carry in the pocket, the Manbug also features a lanyard hole for easy attachment to a fob or keychain.



KEYCHAIN KNIVES

Ladybugs mean a lot more than good luck—especially when they come from Spyderco. Our Ladybugs offer amazing cutting capability in a lock-blade folder small enough to fit on your keychain. Clipless and handled in a variety of colors of injection-molded FRN or satin-finished stainless steel, Ladybugs feature the same back lock construction as many of our full-sized knives. Their blades are available with a choice of plain or SpyderEdge cutting edges and feature our trademark Round Hole that makes opening them much easier than a traditional nail nick. They are even available with blades ground from premium ZDP-189 ultra-high-carbon steel and our exclusive 100% rustproof H-1 steel. Better is bigger.

Our Ladybug model is also available in a Salt version featuring 100% rust proof H-1 steel. See page 37



LFG

LADYBUG3 LIGHTWEIGHT FOIAGE GREEN

LGRE

LADYBUG3 LIGHTWEIGHT ZDP-189

LPR

LADYBUG3 LIGHTWEIGHT PURPLE

LSS

LADYBUG

LSST

LADYBUG TATTOO

PRODUCT SPECS

ULIZE
 CLOSED 5.44in 138mm
 OVERALL 9.55in 243mm
 BLADE 4.11in 104mm
 EDGE 3.92in 100mm
 EDGE CONFIGURATION P
 BLADE THICKNESS 0.118in 3.0mm
 BLADE HOLE DIAMETER 0.47in 12mm
 STEEL VG-10
 WEIGHT 4.8oz 136g
 GRIND Hollow
 CLIP 4-position/Ambidextrous
 ORIGIN Japan

MANBUG LIGHTWEIGHT ZDP-189
 CLOSED 2.50in 64mm
 OVERALL 4.47in 114mm
 BLADE 1.97in 50mm
 EDGE 1.75in 44mm
 EDGE CONFIGURATION P
 BLADE THICKNESS 0.098in 2.5mm
 BLADE HOLE DIAMETER 0.38in 9.7mm
 STEEL ZDP-189
 WEIGHT 0.7oz 20g
 GRIND Full-flat
 CLIP Clipless ORIGIN Japan

MANBUG LIGHTWEIGHT
 CLOSED 2.50in 64mm
 OVERALL 4.44in 113mm
 BLADE 1.94in 49mm
 EDGE 1.71in 43mm
 EDGE CONFIGURATION P, S
 BLADE THICKNESS 0.098in 2.5mm
 BLADE HOLE DIAMETER 0.38in 9.7mm
 STEEL VG-10
 WEIGHT 0.7oz 20g
 GRIND Full-flat
 CLIP Clipless ORIGIN Japan

MANBUG G-10
 CLOSED 2.50in 64mm
 OVERALL 4.47in 114mm
 BLADE 1.97in 50mm
 EDGE 1.75in 44mm
 EDGE CONFIGURATION P
 BLADE THICKNESS 0.098in 2.5mm
 BLADE HOLE DIAMETER 0.38in 9.7mm
 STEEL VG-10
 WEIGHT 1.6oz 45g
 GRIND Full-flat
 CLIP Clipless ORIGIN Japan

LADYBUG3 LIGHTWEIGHT BLACK/FOIAGE GREEN/PURPLE
 CLOSED 2.48in 63mm
 OVERALL 4.38in 111mm
 BLADE 1.90in 48mm
 EDGE 1.70in 43mm
 EDGE CONFIGURATION Black & Foilage Green: P, S
 PURPLE: P Only
 BLADE THICKNESS 0.079in 2.0mm
 BLADE HOLE DIAMETER 0.35in 9mm
 STEEL VG-10
 WEIGHT 0.7oz 20g
 GRIND Hollow
 CLIP Clipless ORIGIN Japan

LADYBUG3 LIGHTWEIGHT ZDP-189
 CLOSED 2.48in 63mm
 OVERALL 4.41in 112mm
 BLADE 1.93in 49mm
 EDGE 1.72in 44mm
 EDGE CONFIGURATION P
 BLADE THICKNESS 0.079in 2.0mm
 BLADE HOLE DIAMETER 0.35in 9mm
 STEEL ZDP-189
 WEIGHT 0.6oz 17g
 GRIND Full-flat
 CLIP Clipless ORIGIN Japan

LADYBUG/LADYBUG TATTOO
 CLOSED 2.48in 63mm
 OVERALL 4.41in 112mm
 BLADE 1.93in 49mm
 EDGE 1.72in 44mm
 EDGE CONFIGURATION P, S (Tattoo P Only)
 BLADE THICKNESS 0.079in 2.0mm
 BLADE HOLE DIAMETER 0.35in 9mm
 STEEL VG-10
 WEIGHT 1.3oz 37g
 GRIND Hollow
 CLIP Clipless ORIGIN Japan

ETHNIC SERIES

Spyderco's Ethnic Series was conceived to recognize and pay tribute to the distinctive cultural knives that have evolved through history. In addition to recognizing blade styles that are well known to collectors and historians, our goal is to highlight obscure cultural knives, their qualities, and the significance they hold to the people that created them.

Many companies have produced historical reproductions of native patterns; however, Spyderco has chosen to honor these designs in a different way: by expressing them in the form of modern, fully-functional knives made with state of the art materials. This format pushes the design envelope of the folder, challenging convention while still paying tribute to the traditional ethnic patterns. The result has been—and continues to be—an extraordinary accomplishment in modern knife design and manufacture.

C147CF

NAVAJA

The *navaja* is a centuries-old traditional Spanish folding knife with a unique ratchet-style blade lock. It is commonly known by its nickname “carraca,” which mimics the intimidating sound of the knife being opened. A natural choice for Spyderco's Ethnic Series, it was translated into a state-of-the-art folder by the talented Ed Schempp. The Navaja features a traditional clip-point blade masterfully ground from CPM S30V stainless steel. It is matched by an exquisitely machined handle constructed of stainless steel liners and bolsters mated to carbon fiber scales with classic dovetail joints. A proven Walker LinerLock secures the Navaja's blade in the open position, and a unique detent system produces an audible ratcheting sound when the blade is opened, replicating the signature “carraca” sound of traditional navaja knives.



C167G

FRICTION FOLDER

Filip De Leeuw is a talented Belgian knifemaker whose specialties include high-tech expressions of traditional non-locking folding knives. Spyderco's new Friction Folder is based on one of De Leeuw's most popular designs and broadens the scope of our folder mechanisms. Its flat-ground VG-10 stainless steel blade features an integral lever that extends from the tang. Pressure on the lever rotates the blade into the open position where it rests against the stop pin. Gripping the contoured G-10 handle holds the lever firmly in place and stabilizes it during cutting chores. The handle is adorned with a series of inlaid mosaic pins and has no clip. Instead, the knife carries in a handsome open-top leather pouch with a pocket clip.

NEW!

Production
Prototype Pictured

C65CF

CHINESE FOLDER

Tracing its history back to Guangzhou, China at the end of the Qing dynasty, the classic “Shilin Cutter” was a non-locking folding knife with a broad, “bamboo-leaf-shaped” blade. Spyderco's expression of this unique traditional design is known simply as the Chinese Folder. Designed by the late custom knifemaker Bob Lum, it features stainless steel liners, a sturdy Walker LinerLock mechanism, and spectacular Nishijin woven glass fiber scales. Its plain-edged blade is full-flat ground from VG-10 stainless steel and offers incredible edge geometry and cutting performance. Configurable for right-side tip-up or tip-down carry, the Chinese Folder bridges the gap between traditional style and modern high performance.



FB28GBN

NEW!

PUUKKO

A *puukko* is a traditional Finnish fixed-blade knife. A do-everything tool for the hunter and outdoorsman, its simple, functional design is highly regarded by savvy knife users worldwide. The Spyderco Puukko is based on a design by Scandinavian custom knifemaker and *puukko* expert Pekka Tuominen. Consistent with the iconic *puukko* pattern, it features a single-edged blade ground from CPM S30V steel and a concealed-tang handle crafted from brown G-10. The handle has a traditional teardrop cross-section and a sandblasted texture to ensure exceptional control during use. Includes a handsome brown leather sheath with a traditional free-floating belt attachment.

Production
Prototype Pictured

Production
Prototype Pictured

C164GBN

NILAKKA

NEW!

Award-winning Finnish knifemaker Pekka Tuominen is a world-renowned expert on the traditional *puukko* knife and one of only seven master bladesmiths certified by the Finnish Ministry of Education. His new Nilakka satisfies Spyderco's longstanding quest to translate the *puukko* to a modern folding knife. The Nilakka is built on a framework of full-length stainless steel liners that provide the structure for its Walker LinerLock mechanism. The liners are capped with 3-D machined G-10 scales that create the signature diamond-shaped cross section that is a hallmark of this classic design. Its CPM S30V blade features full-flat-ground bevels that flow smoothly into a zero-ground cutting edge, creating a unique “Scandi” grind that offers exceptional edge geometry and low-drag cutting performance. A deep-pocket clip is set for right-side, tip-up carry and makes the Nilakka a true “pocket *puukko*”, ideal for everyday, everywhere use.

PRODUCT SPECS

FRICTION FOLDER

CLOSED 4.94in 125mm
OVERALL 6.50in 165mm
BLADE 2.84in 72mm
EDGE 2.58in 66mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.39in 10mm
STEEL VG-10
WEIGHT 3.2oz 91g
GRIND Full-flat
ORIGIN Japan

NAVAJA

CLOSED 4.79in 122mm
OVERALL 8.67in 220mm
BLADE 3.88in 99mm
EDGE 3.15in 80mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL CPM S30V
WEIGHT 5.1oz 145g
GRIND Full-flat
CLIP 4-position/Ambidextrous
ORIGIN Taiwan

CHINESE FOLDER

CLOSED 4.02in 102mm
OVERALL 7.19in 183mm
BLADE 3.17in 81mm
EDGE 2.87in 73mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.47in 12mm
STEEL VG-10
WEIGHT 3.0oz 85g
GRIND Full-flat
CLIP 2-position / Right Hand
ORIGIN Japan

PUUKKO

OVERALL 7.87in 200mm
BLADE 3.33in 85mm
EDGE 3.25in 83mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.200in 5.1mm
BLADE HOLE DIAMETER 0.22in 5.5mm
STEEL CPM S30V
WEIGHT 4.1oz 116g
GRIND Scandi
ORIGIN Taiwan

NILAKKA

CLOSED 4.62in 117mm
OVERALL 8.13in 207mm
BLADE 3.51in 89mm
EDGE 3.35in 85mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.177in 4.5mm
BLADE HOLE DIAMETER 0.35in 9mm
STEEL CPM S30V
WEIGHT 4.9oz 139g
GRIND Full-flat with a Micro Bevel
CLIP Tip-up/Right Hand
ORIGIN Taiwan



SLIPITS & SLIPJOINTS

Non-locking pocketknives have been a time-honored institution in the cutlery world for centuries. The oldest style of non-locking folder is a friction folder. Like traditional straight razors, these knives typically have a tab that extends from the tang of the blade and serves as a lever to open the knife. In the open position, this tab lays against the back of the handle, where pressure from the user's hand holds it in place to keep the blade stable during use.

Slipjoints are another form of non-locking folding knife. Their blades are held open by pressure from a spring in the back of the handle against a flat spot on the tang of the blade. Perfectly suited to the vast majority of cutting chores, slipjoints are also socially acceptable and legally permissible almost everywhere. Spyderco's slipjoint knives blend traditional craftsmanship with modern styling and the advantages of our Trademark Round Hole™. As a purchase for opening the blade with two hands, it is much more user friendly than a conventional nail nick—and much easier on your fingernails.

SLIPIT™ knives represent a significant evolution of slipjoint design by integrating an improved notched-joint mechanism, a pocket clip for convenient carry, and one-handed operation via our Trademark Round Hole. SLIPITS also feature an index finger choil that provides a comfortable purchase for the index finger during use and help prevent accidental closure of the blade

C154PN **NEW!** SQUEAK SLIPIT PINK

If pink is your color the new pink-handled Squeak is your knife. A bold fashion statement as well as a trustworthy cutting tool, the pink Squeak also helps support a very worthy cause. A portion of all sales of this knife are donated to Guardians of the Ribbon, an extraordinary charity that provides direct support to women battling all forms of cancer. For more information, please visit www.pinkfiretrucks.org.

Spyderco is very proud to support Guardians of the Ribbon/Pink Heals Tour and the "Cares Enough to Wear Pink" programs by donating a portion of the sales of our pink-handled knives. Founded in 2007 by retired firefighter Dave Graybill, this amazing charity focuses on providing direct care to women battling all forms of cancer. The Pink Heals Movement, best known for its fleet of pink fire trucks and police cars, tours the U.S. visiting women and children cancer patients, determining their most critical needs, and coordinating local resources to meet those needs. Pink Heals also recruits the support of tax-based services and community leaders to ensure continued support of women battling cancer by the donations staying local to the community it was raised in. Most importantly, Pink Heals applies 100% of all the donations they receive to direct care for the women it serves, providing immediate, tangible support to those who need it most. All the charity's operating expenses are paid for by sales of pink shirts bearing their organizational logo. These shirts are also the foundation of the "Cares Enough to Wear Pink" campaign—a national campaign intended to increase the focus on women as one of the world's most precious resources.

Spyderco is honored to support the Guardians of the Ribbon/Pink Heals Tour and the women it serves. Learn more about its extraordinary programs and how you can help support their efforts. <http://www.pinkfiretrucks.org>



C154BK SQUEAK SLIPIT BLACK

Don't let its size or name fool you, the Squeak is a highly capable cutting tool. A scaled-down version of Spyderco's popular UK Penknife, the Squeak retains the same wide handle and blade of its larger counterpart to provide a more substantial grip and amazing edge geometry for its size.

Its blade is full-flat ground from Böhler-Uddeholm N690Co Cobalt-enhanced steel, a highly corrosion-resistant steel that takes an extraordinary edge and retains it extremely well. Its black handle is constructed of textured FRN and features a deep-pocket wire clip that is reversible for left or right-side tip-up carry. An index-finger choil with textured jimping guarantees a secure forward grip for enhanced control and safety during use.



NEW! Production Prototype Pictured C163BK PINGO SLIPIT

Specifically designed to conform to Danish knife laws, the new Pingo is a purpose-designed two-hand-opening SLIPIT. Like a SLIPIT, it features a reversible wire clothing clip and a Trademark Round Hole; however, the blade hole does not allow the knife to be opened one handed. Instead, it provides a user-friendly alternative to a nail nick for two-handed operation. The Pingo's utilitarian N690Co blade has a modified sheepfoot profile and is mated to a textured black FRN handle. The perfect socially friendly cutting tool, the Pingo was designed by custom knifemakers Jens Anso and Jesper Voxnas and is made for Spyderco in Italy.

C94BK/C94BK3 UK PENKNIFE SLIPIT

Spyderco developed the UK Penknife after the United Kingdom prohibited the carry of knives with locking blades. We began by refining the classic slip-joint pocketknife mechanism with a notched joint and added two Spyderco features that define the modern folding knife: a pocket clip for convenient carry and our Trademark Round Hole for easy, ambidextrous one-handed opening. The UK Penknife is 100% made in the USA and is available with either a leaf-shaped or drop-point blade design. Both are flat ground from CTS BD1 stainless steel and feature opposing jimping on the thumb ramp and index-finger choil for positive control.



C75 KIWI SLIP JOINT

Drawing its inspiration from the classic Spyderco Kiwi, the Kiwi Slipjoint takes the functionality of the slipjoint pocketknife to new heights. Its distinctive double-choil design provides a solid purchase for the index and middle fingers during use, anchoring the knife firmly to the hand and offering extraordinary precision and control. The hollow-ground wharncliffe blade excels at detailed tasks while still possessing the power for larger cutting chores. Designed for in-pocket carry, it is clipless, but does feature a handy lanyard hole.



BUGS

Spyderco's micro-sized slipjoints are fully functional, impressively sharp folding knives that are at home on a keychain. Their stainless steel handles are the perfect palette for engraving or other embellishment and their Trademark Round Holes are much more user friendly than traditional nail nicks.

PRODUCT SPECS

SQUEAK BLACK/PINK SLIPIT
CLOSED 3.05in 77mm
OVERALL 5.05in 128mm
BLADE 2.00in 51mm
EDGE 1.75in 44mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.47in 12mm
STEEL N690Co
WEIGHT 1.7oz 48g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN Italy

PINGO SLIPIT
CLOSED 3.45in 88mm
OVERALL 5.80in 147mm
BLADE 2.35in 60mm
EDGE 2.08in 53mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.110in 2.8mm
BLADE HOLE DIAMETER 0.20in 5mm
STEEL N690Co
WEIGHT 1.9oz 54g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN Italy

UK PENKNIFE SLIPIT LEAF/DROPPPOINT
CLOSED 3.95" 100mm
OVERALL 6.85" 174mm
BLADE 2.90" 74mm
EDGE 2.58" 66mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.100" 2.5mm
BLADE HOLE DIAMETER 0.47" 12mm
STEEL CTS BD1
WEIGHT 1.8oz 51g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN USA

KIWI SLIP JOINT
CLOSED 3.30in 84mm
OVERALL 5.75in 146mm
BLADE 2.45in 62mm
EDGE 2.04in 52mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.39in 10mm
STEEL 8Cr13MoV
WEIGHT 1.9oz 54g
GRIND Hollow
CLIP Clipless ORIGIN China

BUG SLIP JOINT
CLOSED 1.63in 41mm
OVERALL 2.90in 74mm
BLADE 1.27in 32mm
EDGE 1.14in 29mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.071in 1.8mm
BLADE HOLE DIAMETER 0.20in 5mm
STEEL 3Cr
WEIGHT 0.4oz 11g
GRIND Full-flat
CLIP Clipless ORIGIN China

HONEYBEE SLIP JOINT
CLOSED 2.06in 52mm
OVERALL 3.66in 93mm
BLADE 1.60in 41mm
EDGE 1.44in 37mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.071in 1.8mm
BLADE HOLE DIAMETER 0.24in 6mm
STEEL 3Cr
WEIGHT 0.6oz 17g
GRIND Full-flat
CLIP Clipless ORIGIN China

GRASSHOPPER SLIP JOINT
CLOSED 2.77in 70mm
OVERALL 5.07in 129mm
BLADE 2.30in 58mm
EDGE 2.07in 53mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.087in 2.2mm
BLADE HOLE DIAMETER 0.28in 7mm
STEEL 3Cr
WEIGHT 1.4oz 40g
GRIND Full-flat
CLIP Clipless ORIGIN China



SALT SERIES

Spyderco's Salt Series features folding and fixed-blade knives made from H-1® steel, an extraordinary material developed in Japan. H-1 is extremely unique among blade materials because it is completely rustproof, it is an austenitic steel, and it is exceptionally tough.

Traditional steels are produced by adding carbon to iron. The addition of the carbon changes the molecular matrix of the metal, giving it the ability to be altered through a variety of heat-based processes to produce hard, extremely durable things like knife blades. Unfortunately, traditional carbon-based steels also have a significant flaw: they are vulnerable to rust.

Rust occurs when the carbon in steel reacts with chloride. To avoid this, H-1 uses 0.10% nitrogen instead of carbon to give the material its steel-like qualities. Nitrogen does not react with chloride, making H-1 blades completely impervious to rust, even when submerged in salt water for extended periods of time.

H-1 is also an austenitic steel. Unlike traditional martensitic steels, H-1 does not go through a traditional heat treating process. Instead, it is "work hardened" through the mechanical processes of shaping and grinding the steel. The areas "worked" the most—like the bevels and cutting edges—become the hardest. The result is a blade with differential hardness that provides an exceptional balance of strength, flexibility and cutting performance, just like a coveted Japanese clay-tempered sword.

To ensure that they are completely immune to rust, all other components of Spyderco's Salt knives are also manufactured from 100% corrosion-proof materials. The perfect choice for use in maritime environments, Salt knives are also ideal for deep concealment where corrosion due to perspiration is a concern.

LYL
LYLHB

LADYBUG3 LIGHTWEIGHT SALT

LADYBUG3 LIGHTWEIGHT HAWKBILL SALT

Ladybug3 Salts are the smallest folders in the Salt series, but don't let their size fool you. These small knives are incredibly capable cutting tools and ideal "go-everywhere" companions when working around the water. Available with your choice of a leaf-shaped or hawkbill blade, Ladybug Salts feature fully serrated SpyderEdge edges and high-visibility yellow FRN handles.

C28YL

DRAGONFLY2 LIGHTWEIGHT SALT

Many users regard the Dragonfly as the perfect balance of compact size and full-spectrum cutting performance. To make this highly popular design even better, we offer it in H-1 steel, providing all the function of the original in a 100% rustproof package. Yellow handle only.

- LADYBUG3 LIGHTWEIGHT SALT**
CLOSED 2.48in 63mm
OVERALL 4.41in 112mm
BLADE 1.93in 49mm
EDGE 1.70in 43mm
EDGE CONFIGURATION P, S
BLADE THICKNESS 0.079in 2.0mm
BLADE HOLE DIAMETER 0.35in 9mm
STEEL H-1
WEIGHT 0.7oz 20g
GRIND Hollow
CLIP Clipless **ORIGIN** Japan
- LADYBUG3 LIGHTWEIGHT HAWKBILL SALT**
CLOSED 2.48in 63mm
OVERALL 4.36in 111mm
BLADE 1.88in 48mm
EDGE 1.63in 41mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.079in 2.0mm
BLADE HOLE DIAMETER 0.35in 9mm
STEEL H-1
WEIGHT 0.7oz 20g
GRIND Hollow
CLIP Clipless **ORIGIN** Japan
- DRAGONFLY2 LIGHTWEIGHT SALT**
CLOSED 3.33in 85mm
OVERALL 5.58in 142mm
BLADE 2.25in 57mm
EDGE 1.18in 46mm
EDGE CONFIGURATION P, S
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.43in 11mm
STEEL H-1
WEIGHT 1.2oz 34g
GRIND Hollow
CLIP Tip-up/Ambidextrous
ORIGIN Japan

C88YL/BK

SALT1 LIGHTWEIGHT

Based on our third-generation Delica, the Salt I provides all the extraordinary qualities of H-1 steel in a handy, all-purpose folding knife. The solid FRN handle features Volcano-Grip™ texturing for a secure grip and a reversible titanium clip for tip-up carry on either side. The Salt I is available with either a black or high-visibility yellow handle and in a choice of edge configurations.

C91YL/BK/BBK

PACIFIC SALT LIGHTWEIGHT

Combining full-sized folder performance with all the advantages of H-1 steel and rustproof technology, the Pacific Salt is an incredibly capable knife. Its high-strength back lock mechanism and reversible tip-up clip offer completely ambidextrous operation, while the Volcano Grip™ textured FRN handle provides a secure grip in even the harshest environments. The Pacific Salt is available with either a black or yellow handle and with plain edge or SpyderEdge blade. A special plain-edged version with a low-profile titanium carbonitride blade coating is also available.



C106YL/BK

TASMAN SALT LIGHTWEIGHT

Hawkbill blades mirror the function of an animal's claw, gathering and holding an object as they cut. The Tasman Salt combines these impressive cutting dynamics with the rustproof qualities of H-1 steel and the option of a plain or SpyderEdge cutting edge. The result is an ultra-lightweight pocket-sized tool that offers phenomenal cutting performance, especially on netting, line, and other fibrous materials. Available with a black or high-visibility yellow handle, it features a stout back lock mechanism and reversible tip-up titanium clip for ambidextrous use.



C89YL/BK

ATLANTIC SALT LIGHTWEIGHT

C118YL/BK

SAVER SALT LIGHTWEIGHT

Sheepfoot blades have a long and colorful history, especially in maritime use. Their blunt points prevent punctures, are ideal for use around flotation gear, and provide an extra measure of safety in many work environments. The Atlantic Salt and Saver Salt combine all the advantages of the sheepfoot profile with an aggressive, SpyderEdge for extreme cutting performance. Their FRN handles offer a Volcano Grip texture pattern for a secure grip, a choice of black or bright yellow color, and a reversible pocket clip that carries ambidextrously, tip-up. The perfect tool for sailors, rescue workers and first responders, Salt rescue knives are also 100% rustproof.

PRODUCT SPECS

SALT1 LIGHTWEIGHT

CLOSED 3.99in 101mm
OVERALL 7.02in 178mm
BLADE 3.03in 77mm
EDGE 2.65in 67mm
EDGE CONFIGURATION P, S
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.55in 14mm
STEEL H-1
WEIGHT 2.0oz 57g
GRIND Hollow
CLIP Tip-up/Ambidextrous
ORIGIN Japan

PACIFIC SALT LIGHTWEIGHT

CLOSED 4.89in 124mm
OVERALL 8.69in 221mm
BLADE 3.80in 97mm
EDGE 3.39in 86mm
EDGE CONFIGURATION P, S (Black Blade P Only)
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.55in 14mm
STEEL H-1
WEIGHT 3.0oz 85g
GRIND Hollow
CLIP Tip-up/Ambidextrous
ORIGIN Japan

TASMAN SALT LIGHTWEIGHT

CLOSED 4.00in 102mm
OVERALL 6.90in 175mm
BLADE 2.90in 74mm
EDGE 2.50in 64mm
EDGE CONFIGURATION P, S
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL H-1
WEIGHT 2.0oz 57g
GRIND Hollow
CLIP Tip-up/Ambidextrous
ORIGIN Japan

ATLANTIC SALT LIGHTWEIGHT

CLOSED 4.59in 117mm
OVERALL 8.27in 210mm
BLADE 3.68in 93mm
EDGE 3.20in 81mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.55in 14mm
STEEL H-1
WEIGHT 2.7oz 77g
GRIND Hollow
CLIP Tip-up/Ambidextrous
ORIGIN Japan

SAVER SALT LIGHTWEIGHT

CLOSED 4.09in 104mm
OVERALL 7.18in 182mm
BLADE 3.09in 78mm
EDGE 2.69in 68mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.55in 14mm
STEEL H-1
WEIGHT 2.2oz 62g
GRIND Hollow
CLIP Tip-up/Ambidextrous
ORIGIN Japan



FB24BK

JUMPMASTER

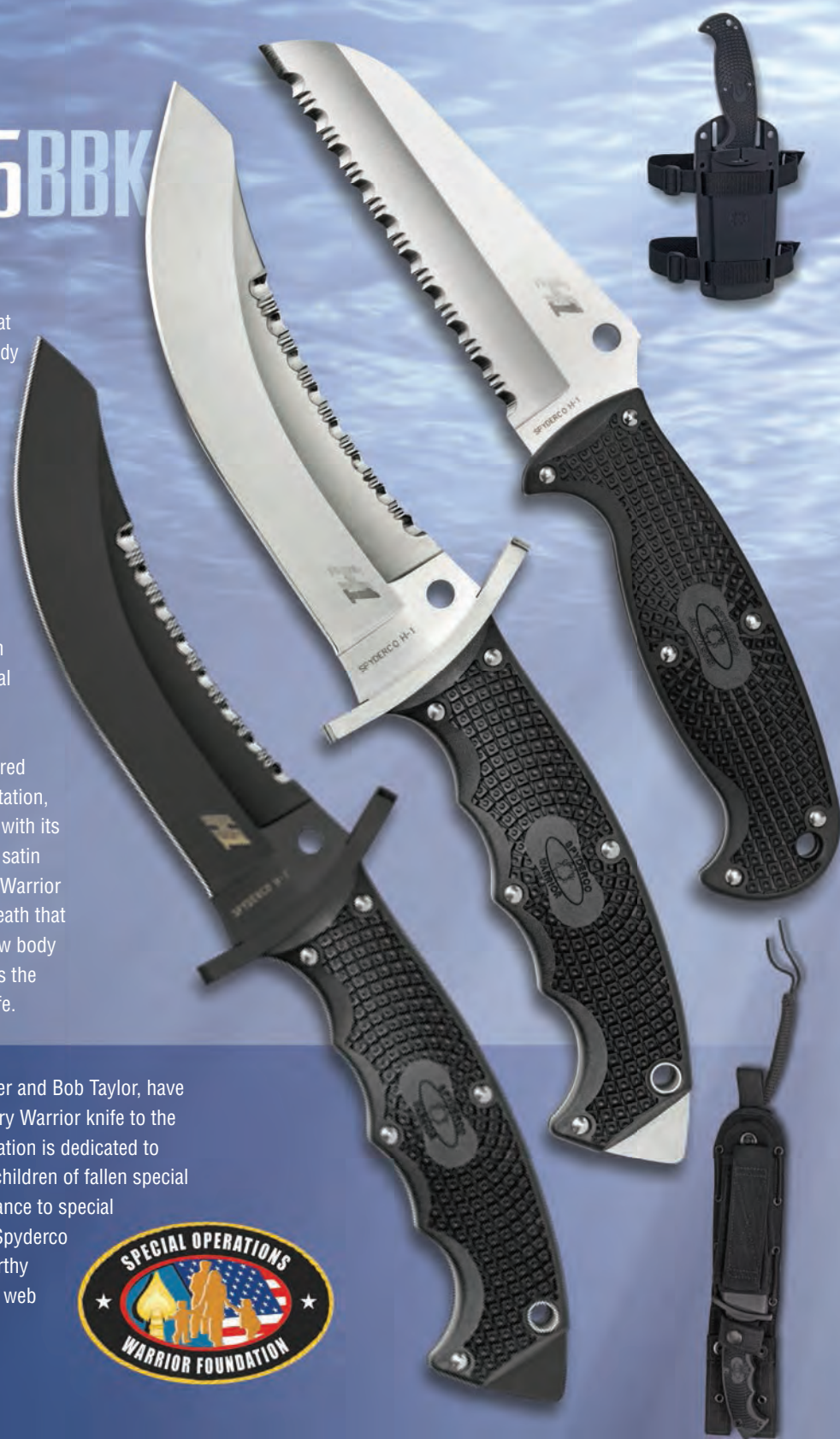
When the U.S. Army's 82nd Airborne Division was looking for a high-performance, purpose-designed knife for its Jumpmasters, it looked to Spyderco. A Jumpmaster oversees airborne troops as they exit an aircraft during parachute operations. If a soldier hangs up and his chute fails to deploy, the Jumpmaster needs a reliable cutting tool to quickly and safely cut the static line. Spyderco's Jumpmaster is that tool. Its SpyderEdge sheepfoot blade powers through webbing, rope and other fibrous materials with a vengeance and, thanks to its H-1 construction, is totally rustproof. Bi-Directional Textured FRN scales and an ergonomic grip design guarantee a positive grip in even the most demanding circumstances, and an ambidextrous injection-molded polymer sheath.

FB25BK/FB25BBK

WARRIOR/WARRIOR BLACK BLADE

The Warrior is one of the world's most intriguing combat knife designs. Originally conceived by martial artist Randy Wanner and perfected by combat veteran Bob Taylor. The knife was revitalized at the request of Spyderco Israeli customer, Guy Rafaeli. It was computer designed to complement the natural arc of motion of the human arm. This allows the user to deliver maximum power with the instinctive, gross-motor-skill movements that dominate close-combat encounters. The Spyderco Warrior faithfully retains all the salient features of the original design, while adding a number of performance enhancements. Ground from rustproof austenitic H-1 steel, it possesses differential hardness properties similar to a clay-tempered Samurai sword, giving it extreme cutting power and shock resistance. Its full-tang construction and textured handle scales provide a superior grip and edge orientation, maximizing the knife's effectiveness when employed with its signature reverse-grip tactics. Available with either a satin finish or a black titanium carbonitride coating, every Warrior comes complete with a MOLLE-compatible nylon sheath that provides drop-leg belt carry to ride comfortably below body armor. A copy of *The Warrior Path*, a book that traces the evolution of this knife, comes with every Warrior knife.

Designers of the original Warrior knife, Randy Wanner and Bob Taylor, have generously donated their royalties for the sale of every Warrior knife to the Special Operations Warrior Foundation. This organization is dedicated to providing educational scholarships to the surviving children of fallen special operations personnel and immediate financial assistance to special operations personnel severely wounded in combat. Spyderco also donates a portion of all Warrior sales to this worthy organization. For more information, please visit their web site www.specialops.org.



BWRH1 WHALE RESCUE BLADE



This unique piece of Spyderco history was originally manufactured in very limited numbers for animal conservation groups. Now available to the public for the first time, the new version of this extraordinary tool is ground from 100% rustproof H-1 steel. Blade only

One of the tragic effects of commercial fishing efforts is the entanglement of whales in fishing nets and related rigging. As the entangled whales struggle to break free, the lines and nets are pulled taut, often resulting in serious injury and sometimes death. Fortunately, there are a number of wildlife conservation groups that specialize in rescuing these magnificent animals, but until a few years ago, their efforts were hampered because they did not have the proper tools for the job.

Douglas Coughran is the Senior Wildlife Officer of Marine Wildlife Operations, Department of Environment and Conservation, Nature Protection Branch, Western Australia. His teams specialize in saving entangled whales by approaching them with small inflatable rafts. Since the whales can approach 40 feet in length and weigh several tons, the teams use a 10-foot rescue pole with a blade at the end to cut away the lines entangling the frightened creature. Safely maneuvering a sharp blade at the end of a 10-foot pole in choppy seas is an incredibly demanding task. To ensure that his teams had the best possible tool for this job, Coughran contacted knifemaker Jim Steele to develop a design.

Steele knew that cutting tangled, water-soaked lines was a task best suited for a serrated edge and suggested that Coughran approach Spyderco, the pioneer in modern serration technology. In 2005, Coughran contacted Spyderco and explained his mission and his specialized needs. Spyderco embraced the project and created a custom-designed, SpyderEdge hawkbill blade with a blunt, rounded tip based on Steele's design. Upon completion of the initial prototype, we sent the blade to Coughran to demonstrate it at Australia's National Workshop for Large Whale Disentanglement. The Whale Rescue Blade was tested on 40mm and 50mm rope with extremely impressive results. Two days later, Coughran's team received notification that a 10-meter Humpback whale had become entangled and immobilized by two sets of pot gear. They responded with the Whale Rescue Blade in hand, meticulously addressing the rope wraps and freeing the whale with five key cuts.

Since that initial rescue, Spyderco's Whale Rescue blade has been used numerous times to save the lives of endangered marine life. Currently, dozens of Whale Rescue Blades are currently in service in Australia, France, Canada, South Africa, Alaska, Hawaii, and the Pacific and Atlantic coasts of the U.S.



The cutting power of our Whale Blade also attracted the attention of U.S. military units working with NASA. During testing of space capsule parachute systems, engineers needed a tool that could be used to quickly and efficiently cut the parachute static line in the event of a chute deployment failure. They contacted Spyderco with the hope that we could provide a tool that could cut the special static cord, which was made from a proprietary material many times more cut resistant than Kevlar. We sent them a Whale Rescue Blade to test and it worked perfectly, becoming a permanent part of their specialized kit.

The original Whale Rescue Blade was made from 440C stainless steel. It featured a long, sweeping hawkbill profile with a blunt, rounded tip. This allows the blade to be gently maneuvered under tangled lines without endangering the whale. Once in place, the combination of its fully-serrated SpyderEdge and the strategic curve of the blade's profile creates a tremendously powerful cutting action that easily severs even thick, water-soaked lines with minimal effort.

Because of its unique purpose, the Whale Rescue Blade had traditionally been an extremely limited item offered only to wildlife conservation organizations. However, based largely on interest from military special operations units, in 2012 Spyderco decided to increase production and make it commercially available for the first time. The commercial version retains all the salient qualities of the original, but with the added benefit of being made from H-1 steel. H-1 is a unique nitrogen-based austenitic steel that is completely impervious to rust, and therefore the ultimate material for this one-of-a-kind blade.

PRODUCT SPECS

JUMPMASTER

OVERALL 9.33in 237mm
BLADE 4.49in 114mm
EDGE 4.15in 105mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.118 3.0mm
BLADE HOLE DIAMETER 0.26in 6.6mm
STEEL H-1
WEIGHT 5.4oz 153g
GRIND Hollow
ORIGIN Japan

WARRIOR/WARRIOR BLACK BLADE

OVERALL 10.63in 270mm
BLADE 5.63in 143mm
EDGE 5.00in/2.55in 127mm/65mm
EDGE CONFIGURATION P and S
BLADE THICKNESS 0.157in 4.0mm
BLADE HOLE DIAMETER 0.24in 6mm
STEEL H-1
WEIGHT 8.2oz 232g
GRIND Hollow
ORIGIN Japan

WHALE RESCUE BLADE

OVERALL 11.00in 279mm
BLADE 11.00in 279mm
EDGE 8.46in 215mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.157in 4.0mm
STEEL H-1
WEIGHT 5.7oz 162g
GRIND Hollow
ORIGIN Japan



FIXED BLADES

FB05

TEMPERANCE2

The Temperance2 is an amazingly refined fixed-blade knife. The precise full-flat grind and distal taper of its VG-10 stainless steel blade create truly phenomenal edge geometry. When combined with skeletonized full-tang construction and earth-toned canvas Micarta scales, the result is an amazingly well balanced knife that effortlessly excels at virtually any cutting chore. Its ergonomically contoured handle scales are bead blasted to provide an enhanced texture, and a custom-molded Boltaron (Kydex®) sheath with a G-Clip attachment system provides safe, secure carry with a variety of different mounting options.

FB01 FB02 FB02BB

MORAN FIXED BLADES

Bill Moran was the grandfather of American custom knifemaking and the founding father of the American Bladesmith Society. His mastery of functional, classic design shines through in Spyderco's Moran fixed-blade knives. Flat ground from VG-10 stainless steel, these knives have exceptional edge geometry that makes them superior tools for game preparation and general outdoor use. Their elegantly simple handles are made of injection-molded FRN with Kraton® rubber inlays for a positive grip in even the most demanding circumstances. Extremely lightweight, these do-everything knives are available with a choice of a trailing-point or drop-point profile. For operational applications, the drop-point version is also available with a non-reflective ceramic coating. All versions of the Moran fixed blade come complete with a molded Boltaron® sheath and multi-position G-Clip mounting system.

FB15

STREET BEAT

Fred Perrin is a custom knifemaker, a former French Army Commando. His Street Beat knife reflects all these influences, offering a highly functional fixed-blade knife in an extremely compact package. Ground from VG-10 stainless steel, it features full-tang construction for strength and a deep finger choil that locks the knife securely into the user's grip. The handle is constructed of polished Micarta scales that are contoured to fit the hand and double pinned for secure attachment. Its full-flat-ground blade provides excellent edge geometry and cutting performance and is complemented by an unsharpened swedge on the spine. The Street Beat's sheath is hand-molded black Boltaron and features a versatile G-Clip attachment that sets up as vertical, canted, horizontal, and inverted carry on the belt, inside the waistband, and in a variety of other carry positions.

FB20F

SCHEMPP ROCK

Based on Ed Schempp's original "Rock Salt," the Schempp Rock is a purpose-designed "camp" knife that combines highly evolved ergonomics, exceptional edge geometry, and light weight into an incredibly easy-to-use tool. Flat ground from VG-10 stainless steel, the Schempp Rock features a skeletonized tang and a unique dropped-handle design. This allows the user's hand to maintain a strong, natural wrist angle and lowers the blade and cutting edge in relationship to the line of the forearm. The result is enhanced control during cutting, reduced fatigue, and greater energy transfer during chopping motions. Textured, injection-molded, fiberglass-reinforced-nylon handle scales ensure a secure, comfortable grip and an injection-molded sheath with grommets construction and a G-Clip attachment for a variety of carry options.



NEW!

FB04BB

STREET BOWIE

The Fred Perrin-designed Street Bowie, like the Street Beat, features Perrin's distinctive index-finger choil, which serves as an ingeniously effective alternative to a traditional guard. Unlike its smaller counterpart, the Street Bowie has a longer 5-1/8-inch blade and an injection-molded FRN handle with high-traction Kraton rubber inserts. Spyderco has reintroduced the Street Bowie with a non-reflective ceramic coated blade. The new version is paired with a redesigned injection-molded polymer sheath equipped with our versatile G-Clip attachment.

PRODUCT SPECS

MORAN UPSWEPT

OVERALL 8.06in 205mm
BLADE 3.92in 100mm
EDGE 3.25in 83mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.16in 4mm
STEEL VG-10
WEIGHT 3.0oz 85g
GRIND Full-flat
ORIGIN Japan

MORAN DROP POINT/ BLACK BLADE

OVERALL 8.06in 205mm
BLADE 3.92in 100mm
EDGE 3.35in 85mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.16in 4mm
STEEL VG-10
WEIGHT 3.0oz 85g / Black Blade 3.1oz 88g
GRIND Full-flat
ORIGIN Japan

TEMPERANCE2

OVERALL 9.72in 247mm
BLADE 4.85in 123mm
EDGE 4.72in 120mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.157in 4.0mm
BLADE HOLE DIAMETER 0.24in 6mm
STEEL VG-10
WEIGHT 7.2oz 204g
GRIND Full-flat
ORIGIN Japan

STREET BEAT

OVERALL 7.18in 182mm
BLADE 3.49in 89mm
EDGE 3.20in 81mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.157in 4.0mm
BLADE HOLE DIAMETER 0.16in 4mm
STEEL VG-10
WEIGHT 3.3oz 94g
GRIND Full-flat
ORIGIN Japan

SCHEMPP ROCK

OVERALL 12.25in 311mm
BLADE 6.75in 171mm
EDGE 5.91in 150mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.45in 11.5mm
STEEL VG-10
WEIGHT 9.1oz 258g
GRIND Flat
ORIGIN Japan

STREET BOWIE

OVERALL 9.38in 238mm
BLADE 5.00in 127mm
EDGE 4.65in 118mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.157in 4.0mm
BLADE HOLE DIAMETER 0.16in 4mm
STEEL VG-10
WEIGHT 3.7oz 105g
GRIND Full-flat
ORIGIN Japan



FB26G

BUSHCRAFT

Bushcraft is the practice of surviving in the wilderness using primitive means and ancient skills. Inspired by the skills of the Bushmen of the Southern hemisphere, its practice focuses on the use of simple tools to hunt, fish, trap, forage, make fire, build shelter, and thrive in a natural environment. Designed with input from Chris Claycomb and Bushcraft UK, the Spyderco Bushcraft knife provides all the features necessary for this discipline. Its O-1 tool steel blade is Scandi ground to provide superior edge geometry and allow easy sharpening in the field. The smooth, comfortable full-tang handle features carefully contoured G-10 scales and prevents fatigue during prolonged periods of use. Housed in a traditional black leather sheath suitable for belt carry or lashing to a pack, the Bushcraft is the perfect tool for Bushcrafters, outdoorsmen, and survivalists.



Production Prototype
Pictured Sheath Not
Shown

FB29GBBK

PYGMY WARRIOR

Designed by combat veteran and lifelong martial artist Bob Taylor, the Pygy Warrior distills the revolutionary qualities of the original Warrior design into a smaller, lighter, easier-to-carry format. Saber ground from premium CTS BD1 stainless steel, it features full-tang construction for extreme strength. The curve of the blade is optimized to complement the natural arc of motion of the human arm, ensuring maximum energy transfer during reverse-grip tactics. The back of the blade also features an aggressive series of sawteeth utilized with trapping and hooking techniques. The Pygy's ergonomic handle design ensures a combat-worthy grip and is complemented by stackable scales that allow you to custom tune the handle's girth to best fit the size of your hand. A custom-molded Boltaron® sheath is ready for a variety of carry options.

Phil Wilson is an avid outdoorsman, hunter, and fisherman who began making knives in 1985. Best known for his outstanding filet knives and his penchant for high-performance steels, Wilson's knives feature thin, flat grinds and distal tapers that produce excellent edge geometry and balance. The Spyderco South Fork, a faithful rendition of one of Wilson's top-selling custom designs, epitomizes all these qualities. It is ground from state-of-the-art CPM S90V steel—a wear-resistant steel with an enviable reputation for cutting performance and edge retention. Its full-tang handle features pinned G-10 scales and an integral guard that provides ample protection for the user's hand. A custom-molded Boltaron® sheath protects the knife when not in use and, thanks to its G-Clip attachment, offers a variety of carry preferences for both left and right-handed users.

FB30G

SOUTH FORK



FB31 NEW!

ENUFF

Savvy knife users know that most of a blade's real work is done within the first few inches closest to the handle. So how much blade is enough? The new Spyderco Enuff series answers that question in triplicate, offering three utilitarian fixed blades that provide all the function you need and nothing you don't. Flat ground from VG-10 stainless steel, they all feature the same full-tang handle design capped with Bi-Directional Textured injection-molded FRN scales. Available in clip-point, leaf-shaped, and sheepfoot blade profiles, all members of the Enuff family come complete with a molded polymer sheath that is universal to all three blade shapes.

FB31SBK SHEEPFOOT BLADE

FB31BK ENUFF LEAF BLADE

FB31CBK ENUFF CLIP POINT BLADE



Production
Prototype
Pictured



Production
Prototype
Pictured



Production
Prototype
Pictured

PRODUCT SPECS

BUSHCRAFT

OVERALL 8.75in 222mm
BLADE 4.10in 104mm
EDGE 3.95in 100mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.140in 3.6mm
BLADE HOLE DIAMETER 0.24in 6mm
STEEL O-1
WEIGHT 7.8oz 221g
GRIND Scandi
ORIGIN Taiwan

PYGMY WARRIOR

OVERALL 9.38in 238mm
BLADE 4.63in 118mm
EDGE 3.85in 98mm
EDGE CONFIGURATION P and Sawtooth
BLADE THICKNESS 0.175in 4.4mm
BLADE HOLE DIAMETER 0.25in 6.3mm
STEEL CTS BD1
WEIGHT 7.5oz 213g
GRIND Hollow
ORIGIN USA

SOUTH FORK

OVERALL 9.58in 243mm
BLADE 4.82in 122mm
EDGE 4.35in 110mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.24in 6mm
STEEL CPM S90V
WEIGHT 5.4oz 153g
GRIND Full-flat
ORIGIN Taiwan

ENUFF CLIP

OVERALL 6.75in 171mm
BLADE 2.75in 70mm
EDGE 2.54in 65mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.157in 4.0mm
BLADE HOLE DIAMETER 0.16in 4mm
STEEL VG-10
WEIGHT 3.8oz 108g
GRIND Full-flat
ORIGIN Japan

ENUFF SHEEPFOOT

OVERALL 6.75in 171mm
BLADE 2.75in 70mm
EDGE 2.54in 65mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.157in 4.0mm
BLADE HOLE DIAMETER 0.16in 4mm
STEEL VG-10
WEIGHT 4.0oz 113g
GRIND Saber
ORIGIN Japan

ENUFF LEAF

OVERALL 6.75in 171mm
BLADE 2.75in 70mm
EDGE 2.54in 65mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.157in 4.0mm
BLADE HOLE DIAMETER 0.16in 4mm
STEEL VG-10
WEIGHT 3.8oz 108g
GRIND Full-flat
ORIGIN Japan



2013 LIMITED PRODUCTION SPRINT RUNS

Several times per year, Spyderco manufactures a limited-number of select knives not found in our regular product line. We call these batches SPRINT Runs. The runs are approximate in number and will not be reordered or available again once the run is sold. Contact your sales representative for additional information.

C113GGY

CALYPSO BROWN G-10



FBO3BRG

LUM TANTO BURGUNDY PAPERSTONE

C1600

GODDARD LIGHTWEIGHT OLIVE DRAB

C54GBN

CALYPSO BROWN G-10

RESTRICTED ITEMS

The knives in the following section are federally restricted items. Sale of these items is limited to qualified personnel only, as defined in the statutory language of 18 U.S.C. Section 1716(g)(2)(1-4) and 15 U.S.C. Section 1244(2-4). You must also comply with all applicable local and state laws, statutes, and regulations related to the purchase and possession of automatic knives. Purchasing and/or possessing an automatic knife may subject you to criminal liability.

Qualified buyers are required to complete and physically sign an Acknowledgement & Representations Form (available through your Spyderco sales representative or downloadable from our web site at www.spyderco.com). There will be absolutely NO SALES of restricted knives without this completed form and all other required documentation.

RESTRICTED ITEM WARRANTY & REPAIR GUIDELINES: Should any RESTRICTED ITEM need to be returned to Spyderco for warranty and/or repair reasons, the item MUST be accompanied by a RESTRICTED ITEM RETURN FORM. The form must be completed and signed attesting to the fact that the person in possession of the knife is legally permitted to possess said item before any warranty work can be performed. If you are unable to provide the proper signed documentation, the knife will NOT be returned. There are NO EXCEPTIONS to this policy.

PRODUCT SPECS

EMBASSY/EMBASSY BLACK BLADE

CLOSED 4.29in 109mm
OVERALL 7.39in 188mm
BLADE 3.10in 79mm
EDGE 3.07in 78mm
EDGE CONFIGURATION P,PS
BLADE THICKNESS 0.125in 3.2mm
BLADE HOLE DIAMETER 0.31in 7.9mm
STEEL CPM S30V
WEIGHT 3.6oz 102g
GRIND Saber
CLIP 3-position/Ambidextrous
ORIGIN USA

AUTONOMY

CLOSED 4.92in 125mm
OVERALL 8.57in 218mm
BLADE 3.65in 93mm
EDGE 3.42in 87mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.19in 9.7mm
STEEL H-1
WEIGHT 5.5oz 156g
GRIND Hollow
CLIP Tip-up/Ambidextrous
ORIGIN USA



NEW!

C165GBBK

AUTONOMY

Production Prototype Pictured

C121/C121BB

EMBASSY/EMBASSY BLACK BLADE

The Embassy is Spyderco's ambassador of automatic knives. Its meticulously machined aluminum handle features textured G-10 inlays for a positive grip and a recessed release/lock button with a secondary safety. The safety is specifically designed to ride slightly proud of the handle, making it easy to index and disengage by tactile sense, even while wearing gloves. The Embassy's CPM S30V blade is saber ground for strength and available with either a plain or partially serrated edge. Its unique shape excels at all cutting chores and provides an outstanding balance of point strength, utility, and safety. The Embassy is available with two different finish options: a satin-finished blade and handle or a low-profile all-black finish. The black finish features a tough DLC (Diamond-Like Carbon) coating on the blade and Type-III hard anodizing on the handle. Both versions include a three-position clip for a variety of carry positions, including left-side carry.

The Autonomy was developed based on the demanding mission requirements of the U.S. Coast Guard's rescue swimmers. The SpyderEdge rescue-style blade is the first American-made knife to be ground from H-1 steel, a nitrogen-based steel that is completely immune to saltwater corrosion. Its automatic opening is powered by a coil spring nested within a unique removable shroud that allows the spring to be serviced without disassembling the entire knife. An oversized firing button enables quick indexing by tactile sense—even while wearing gloves or suffering diminished dexterity due to cold. The button passes through both stainless steel handle liners, stabilizing it and increasing the blade's lock strength. The button's spring is also integral to the stainless steel liner, providing increased tension and eliminating any cavities within the handle that could retain water. The knife's open construction allows it to be easily cleaned and dried, making it the ideal tool for waterborne rescue operations. Winner of the prestigious "Most Innovative American Design" award at the 2012 Blade Show and International Cutlery Fair, the Autonomy features black G-10 scales, a non-reflective black coating on the blade and all hardware, and a secondary safety to prevent unintentional operation of the opening button.

SHARPENERS

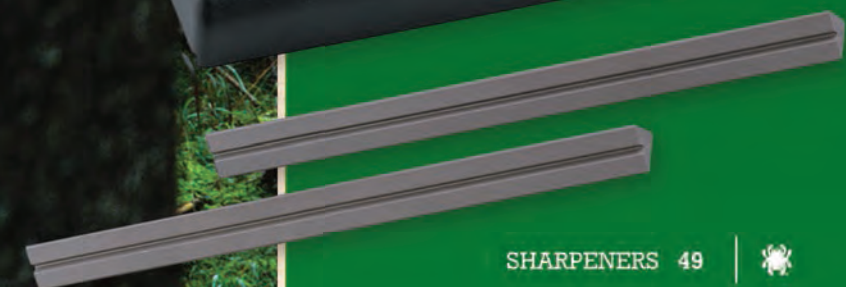
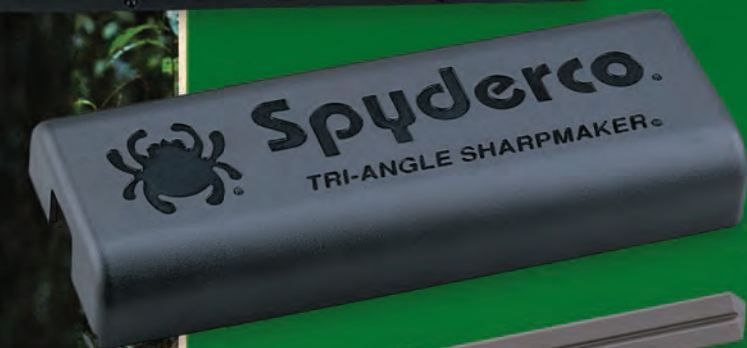
204MF

TRI-ANGLE SHARPMAKER

THE IMPORTANCE OF BEING SHARP

Transforming a piece of steel into a cutting implement is a process that involves the precise control of many factors. When the composition of the blade steel, the heat-treating method and edge geometry are all properly tuned, the result is a blade with great cutting potential. Realizing that potential requires proper sharpening, which is why Spyderco also produces some of the best ceramic sharpening stones available. Our sharpening products include everything from small, lightweight stones that are ideal for touch-up in the field to our full-service Sharpmaker that takes the guesswork out of sharpening just about any cutting tool—including serrated edges. Regardless of your tool or your intended application, we can help give you the edge you need.

204MF TRI-ANGLE SHARPMAKER The Tri-Angle Sharpmaker is the ultimate resource for keeping all your cutting tools sharp. An ABS plastic base contains keyed holes that accurately set the stones' sharpening angles at a 30° (15° each side) or 40° (20° each side) for knives and a 12.5° scissor setting. Just keep the plane of your knife's blade vertical and draw the edge along each stone to sharpen. It's that simple. For serrated blades, use the rounded sides of the stones and a slightly looser grip to allow the stone to flow into the recesses of each serration. The Sharpmaker system includes two sets of high alumina ceramic stones: a pair of medium-grit (brown) stones for aggressive sharpening and a set of fine (white) stones for professional grade finishing. A set of brass safety rods protects your hands while sharpening and all components snap into the self-contained ABS plastic base and lid for easy storage. Every Sharpmaker comes complete with a detailed instruction book and DVD, so there's no excuse to have a dull knife ever again.



204UF

TRI-ANGLE SHARPMAKER STONE —ULTRA FINE

Ultra fine accessory stone fits the Sharpmaker base and puts an exceptionally fine scratch pattern on your edge for hair-popping sharpness. Sold individually. Made in USA. 7" X 0.5" (178mm X 13mm)

204F

TRI-ANGLE SHARPMAKER STONE —FINE

Replacement fine-grit (white) stone for your Sharpmaker. Sold individually. Made in USA. 7" X 0.5" (178mm X 13mm)

204M

TRI-ANGLE SHARPMAKER STONE —MEDIUM

Replacement medium-grit (brown) stone for your Sharpmaker. Sold individually. Made in USA. 7" X 0.5" (178mm X 13mm)

204D

DIAMOND TRIANGLES

Accessory diamond-impregnated steel triangles fit your Tri-Angle Sharpmaker base for aggressive stock removal of exceptionally dull edges or edge re-profiling. Sold as a pair. Made in China. 7" X 0.5" (178mm X 13mm)

204UF

204F

204M

204D



204DVD

TRI-ANGLE SHARPMAKER DVD

This step-by-step instructional DVD teaches you everything you need to know to use our Sharpmaker to sharpen virtually every cutting tool you own.

BENCH STONES

Spyderco's ceramic bench stones are similar to conventional sharpening stones, but are made from ultra-hard alumina ceramic material. They are ideal for traditional hand-held sharpening methods, especially for wood chisels, plane irons, and similar bladed tools.



302F

FINE BENCH STONE

Fine-grit bench stone comes in a light blue polymer case with non-skid rubber feet. Made in USA.

302M

MEDIUM BENCH STONE

Medium-grit bench stone comes in a dark blue polymer case with non-skid rubber feet. Made in USA.

302UF

ULTRA-FINE BENCH STONE

Ultra-fine-grit bench stone comes in a black polymer case with non-skid rubber feet. Made in USA.



306UF

3X8 ULTRA-FINE BENCH STONE

This ultra-fine, ultra-thin ceramic bench stone comes in a leather sleeve pouch and offers an extra-wide sharpening surface. Made in USA.

PRODUCT SPECS

TRI-ANGLE SHARPMAKER ULTRA-FINE

OVERALL 7" X 0.5"
(178mm X 13mm)
ORIGIN USA
Sold Individually

TRI-ANGLE SHARPMAKER FINE

OVERALL 7" X 0.5"
(178mm X 13mm)
ORIGIN USA
Sold Individually

TRI-ANGLE SHARPMAKER MEDIUM

OVERALL 7" X 0.5" (178mm X 13mm)
ORIGIN USA
Sold Individually

DIAMOND TRIANGLES

OVERALL 7" X 0.5"
(178mm X 13mm)
ORIGIN China
Sold as a pair

TRI-ANGLE SHARPMAKER DVD

ORIGIN USA
Sold Individually

FINE BENCH STONE

Overall: 2" x 8" x .5"
(51mm x 203mm x 13mm)
ORIGIN USA

MEDIUM BENCH STONE

OVERALL 2" x 8" x .5"
(51mm x 203mm x 13mm)
ORIGIN USA

ULTRA-FINE BENCH STONE

OVERALL 2" x 8" x .5"
(51mm x 203mm x 13mm)
ORIGIN USA

3X8 ULTRA-FINE BENCH STONE

OVERALL 3" x 8"
(76.2mm x 203.2mm)
ORIGIN USA



POCKET STONES

Spyderco's ceramic pocket stones are small and lightweight and most come complete with a protective suede carry case that doubles as a non-slip base. The ideal choice for edge touch ups in the field, they easily fit in a pack, survival kit, or bug-out bag and only add a few ounces of weight to your load.



303MF
DOUBLESTUFF MEDIUM/FINE
 Fine and medium grit, 303 stones, permanently bonded back to back. This offers both grit options in a single package. Made in USA. 1" x 5" x 0.25" (25mm x 127mm x 6.4mm)



303M
MEDIUM STONE
 Medium-grit brown stone with suede case. Made in USA. 1" x 5" x .125" (25mm x 127mm x 3.2mm)

303F
FINE STONE
 Fine-grit white stone with suede case. Made in USA. 1" x 5" x .125" (25mm x 127mm x 3.2mm)

305M1
POCKET STONE — MEDIUM
 This hand-held medium-grit pocket stone is perfect for field use on knives and for sharpening everything from dental implements to craft tools. Stone only. Made in USA. 3.18" x 1.31" (81mm x 33mm)

307F
SLIP STONE
 The slip stone has a teardrop-shaped cross section that makes it the perfect stone for sharpening gouges and other tools with concave cutting edges. Its wide, flat surfaces work great for conventional edges, and its narrow edge can be used to sharpen serrated edges. Suede case included. Made in USA.

GOLDEN STONE

308F
GOLDEN STONE

Shaped like a duck's foot, the Golden stone is a compact, versatile sharpening device that automatically sets the proper sharpening angle. Hold it by the narrow end and place the scalloped end on a flat surface. Tilting the stone from side to side creates a 20-degree sharpening angle on the outer edges. Just keep the plane of your blade vertical and draw the edge alternately along each side to sharpen. Other features allow easy sharpening of scissors, serrated edges, and pointed objects and its suede carry case also acts as a non-slip tabletop pad. Made in USA.



CERAMIC FILES

Spyderco's ceramic files are tailor-made for sharpening small, detailed tools like woodcarving tools, gouges, and dental devices. They are also extremely popular among gunsmiths for deburring and detail finishing. Available individually or as a set in a suede, snap-close pouch, our ceramic files include round, square, triangle, and slip (teardrop) shapes.



400F
CERAMIC FILE SET
 Set of all four files in a snap-close suede pouch. Made in USA.

400F1R
ROUND CERAMIC FILE
 (sold individually). Made in USA. Approx. 5" x .25" (127mm x 6.4mm)

400F1S
SQUARE CERAMIC FILE
 (sold individually). Made in USA. Approx. 5" x .25" (127mm x 6.4mm)

400F1T
TRIANGLE CERAMIC FILE
 (sold individually). Made in USA. Approx. 5" x .25" (127mm x 6.4mm)

400F1SP
SLIP STONE CERAMIC FILE
 (sold individually). Made in USA. Approx. 5" x .25" (127mm x 6.4mm)

PRODUCT SPECS

DOUBLESTUFF MEDIUM/FINE
OVERALL 1" x 5" x 0.25"
 (25mm x 127mm x 6.4mm)
ORIGIN USA

MEDIUM STONE
OVERALL 1" x 5" x .125"
 (25mm x 127mm x 3.2mm)
ORIGIN USA
 Sold Individually

FINE STONE
OVERALL 1" x 5" x .125"
 (25mm x 127mm x 3.2mm)
ORIGIN USA

POCKET STONE - MEDIUM
OVERALL 3.18" x 1.31"
 (81mm x 33mm)
ORIGIN USA

POCKET SLIP STONE
OVERALL 4" x 2" (101.6mm x 50.8mm)
 Large Radius: 0.244" (6.19mm)
 Small Radius: 0.063" (1.52mm)
ORIGIN USA

GOLDEN STONE
OVERALL 7.188" x 3" x 0.25"
 (182.4mm x 76.2mm x 6.35mm)
ORIGIN USA

CERAMIC FILE SET
OVERALL Approx. 5" x .25"
 (127mm x 6.4mm)
ORIGIN USA

ACCESSORIES



C12C

ZIP POUCH — LARGE

This black synthetic leather pouch holds a closed folding knife up to 5-1/2 inches long. A full-length zipper provides security and easy access and its plush lining protects your knife against scratches. The perfect accessory for your favorite folders, it is embossed with a gold Spiderco bug.

C18C

ZIP POUCH — SMALL

This smaller zippered pouch features the same quality construction as the larger version, but is sized for knives up to 4-1/2 inches long when closed.



CT02/CT03

KNIFE STANDS SMALL/LARGE

These clear acrylic diamond-shaped stands display your favorite knives in the open position. Just place the knife's edge in the notch in the stand to hold it upright and display it proudly. Stands feature a molded Spiderco "bug" logo and are sold in boxes of 24.

SP1/SP2

SPYDERPAC LARGE/SPYDERPAC SMALL

Store, protect, and transport your Spyderco folding knives in style with these durable multi-pocket packs. Made from tough black polyester denier, they feature oversized plastic viewing pockets that hold knives securely in place without marring or scratching. Multiple Velcro closures, an adjustable shoulder strap, and an embroidered gold Spiderco logo complete the package and make the SpyderPac a must-have accessory for every serious knife enthusiast.

SP1 SpyderPac — Large 30 pockets
SP2 SpyderPac — Small 18 pockets

BaliYo® by **Spiderco**®

BaliYo offers a new concept in pens. It provides safe unlimited creative motion anytime, anywhere, even while sitting. 100% U.S.A. Made using high-performance materials and manufacturing.

What is a BaliYo?

Constructed from three pieces of close-tolerance polymer, the center body is a pressurized ball point pen pivoting between to two parallel arms. The positioning dynamics of the pivots allow you to swing and rotate the pen, changing its speed and force of gravity while flipping and twirling. Refined symmetry with even weight ratio (end-to-end and side-to-side) balances the pen through motion and force. With practice you can learn sophisticated moves, two-handed tricks, quick-flips, spins, aerials and how to manipulate combinations of these.



PRODUCT SPECS

ZIP POUCH LARGE
OVERALL 6.5" x 3" (165mm x 76mm)

ZIP POUCH SMALL
OVERALL 5.5" x 2.25" (139mm x 57mm)

KNIFE STAND SMALL
OVERALL 2.5" (64mm)

KNIFE STAND LARGE:
OVERALL 3.5" (89mm)

SPYDERPAC LARGE
POCKET DIMENSIONS approx. 4.5" x 2.5"
 (114mm x 63.5mm)

SPYDERPAC SMALL
POCKET DIMENSIONS approx. 4.5" x 2.5"
 (114mm x 63.5mm)

**ADDITIONAL COLORS OF THE USA
 MADE BALIYO ARE AVAILABLE.
 SEE WWW.BALIYO.COM**



YUSR
 FISHER SPACE PEN REFILL
 Made in U.S.A.



YGNR
 INK REFILL
 Made in China

YUS100
 BALIYO RED/WHITE/BLUE
 Made in U.S.A.
 With Fisher Space Pen

YUS101
 BALIYO BLUE/GREEN
 Made in U.S.A.
 With Fisher Space Pen

YCN101
 BALIYO GREY
 Made in China

YCN100
 BALIYO BLACK
 Made in China



REPLACEMENT PARTS KITS

Some people can't afford to be without their knives. For them, we offer Replacement Parts Kits that provide all the parts necessary to perform their own simple repairs to a lightweight Delica4 or Endura4 knife. Please reference our warranty information for our policy on end-user maintenance.

C10KIT

ENDURA PARTS KIT

Includes all parts necessary to repair or refurbish any version of the Endura4 lightweight

C11KIT

DELICA PARTS KIT

Includes all parts necessary to repair or refurbish any version of the Delica4 lightweight

REPLACEMENT CLIPS

Spyderco offers replacement clips and clip screws for all of its current-production folding knives. We also maintain limited supplies of clips and screws for discontinued knives and make them available as long as supplies last. Please contact the Spyderco Factory Outlet at 800-525-7770 X107 or sfo@spyderco.com to inquire about the availability and price of a replacement clip for your specific knife.



GCLIP

SHEATH MOUNT G-CLIP

A versatile sheath mount clip that provides a wide variety of carry options. A standard feature of our fixed-blade knife sheaths, it is also a popular aftermarket accessory for other sheaths and is the mounting hardware of choice for many custom makers. The G-Clip attaches to a sheath with two stainless steel Chicago screw sets and two rubber washers using a T-10 Torx wrench (not included). The clip features multiple mounting holes that can be set for vertical (handle up or handle down), horizontal, forward, and backward cants. It fits belts up to 1-1/2 inches wide and also functions as a spring clip for direct attachment to pockets and clothing. The G-Clip attaches to either side of Spyderco sheaths, allowing them to be easily configured for inside-the-waistband carry and either edge-forward or edge-back orientation.



MOL1

MOLLE ADAPTER

MOLLE (Modular Lightweight Load-carrying Equipment) is a system of load-bearing equipment based on a grid of nylon webbing. It allows the modular attachment of pouches and other equipment to achieve customized and mission-specific configurations. Spyderco's MOLLE Adapter Plate allows end users to quickly and easily mount their Spyderco sheath knives to any MOLLE platform with a vertical (handle-up or handle-down) or horizontal orientation. This kit of components includes a Boltaron® adapter plate that attaches with one or two MALICE® Clips (included). Screws, washers, and Chicago screw posts are then used to mount your sheath using its existing G-Clip holes. The kit includes detailed instructions and all necessary hardware, including an optional Velcro® strap that can be used as a secondary retention device. In addition to Spyderco sheaths, this kit also works with the MOLLE attachment of any sheath currently configured for a small or large Tek-Lok™ hardware.



BUGPIN



SPYDERCO BUG LAPEL PIN

This silver and black enameled pin makes a great tie tack or lapel pin and allows you to show your Spyderco pride in style.

BEAD 1/BEAD 1LY

SPYDERCO SQUARE BEADS

NEW!



Many knife users like to spice up their knives with lanyards or fobs. If you're in that group—or if you enjoy making beaded jewelry items—add a touch of Spyderco style to your project with a genuine pewter Spyderco bead.

Beads are available separately or with a woven nylon lanyard already attached.

BEAD1- Spyderco 0.5in square pewter bead.

BEAD1LY- Spyderco 0.5in square pewter bead with paracord lanyard.

BEAD2/BEAD2YL

NEW!

SPYDERCO ROUND BEADS

BEAD2- Spyderco 1/2" round pewter bead.

BEAD2LY- Spyderco 1/2" round pewter bead with paracord lanyard.



USB

SPYDERCO USB FLASH DRIVES

Store your critical data in style with Spyderco's distinctive "bug" flash drives. Available in four colors (black, pink, red and yellow), each holds 2GB of documents, music, photos, or other data. The drive is attached to the bug's flexible polymer body by a "tail" and stores safely in the body when not in use.



WDKIT

NEW!

DRAGONFLY WOODEN KNIFE KIT

Teach your kids how pocketknives work and enjoy a fun family project at the same time. This easily assembled kit yields a full-scale model of the Dragonfly pocketknife that folds just like the real thing, but is entirely made of wood and has no sharp edges. For ages 7 and up, this fun kit includes complete step-by-step instructions. No clip.



PRODUCT SPECS

C10/C11 PARTS KIT

SHEATH MOUNT G-CLIP

MOLLE ADAPTER

SPYDERCO LAPEL BUG PIN

BEAD 1

0.5in square pewter bead.

BEAD 1LY

0.5in square pewter bead with paracord lanyard.

BEAD 2

0.5in round pewter bead.

BEAD 2LY

0.5in round pewter bead with paracord lanyard.

SPYDERCO USB FLASHDRIVES

DRAGONFLY WOODEN KNIFE KIT

SPYDERCO WARRANTY INFORMATION

SPYDERCO WARRANTY

Spyderco knives are designed and built for use as cutting tools. Use of our knives for any purpose other than cutting is considered abuse and is not covered by warranty. Like all tools, Spyderco knives require proper maintenance to function properly and are subject to normal wear and tear. Knives put to hard use for extended periods of time may eventually reach the end of their service life and should be retired from use and replaced.



WARRANTY INFORMATION:

- ✓ Spyderco warrants that all of our products are free from defects in material and workmanship.
- ✓ Repairs to your knife performed by any source other than Spyderco Inc. unconditionally void the knife's warranty.
- ✓ Spyderco's warranty does not cover loss, theft, or damage caused by abuse, misuse, improper handling, alterations, accident, neglect, disassembly, or improper sharpening.
- ✓ If a knife fails to function as it was designed, we will examine its condition upon its return to Spyderco, determine the cause of the failure and respond in an appropriate manner.
- ✓ If we determine there is a defect in the manufacture/materials/workmanship, Spyderco will repair or exchange that product for the same model or one of equal value at our expense.
- ✓ If a problem with a returned knife is determined to be caused by reasons other than a defect in manufacture/materials/workmanship, Spyderco will determine whether the product can be repaired and inform you of the cost to you to have Spyderco perform that repair service. Upon authorization and payment we will perform the repair.
- ✓ If Spyderco is unable to improve the condition of a knife, we will return it to you with the recommendation it be retired from use. All costs associated with shipment of the product(s) are the responsibility of the customer.

REPAIR INFORMATION:

Spyderco offers a variety of sharpening and repair services. Depending on the repairs necessary to restore the function of your knife, a fee may be required. Please reference the website for more detailed information regarding our repair fees and services.

Replacement Clip Kits may be purchased directly through SFO (Spyderco Factory Outlet Store) by calling 800-525-7770 ext 107 or 303-279-8383, ext 107 or by e-mail at sfo@spyderco.com.

☎ Toll free: **800-525-7770 X255**

☎ Phone: **303-279-8383 X255**

✉ E-mail: customerservice@spyderco.com

WHERE TO SEND YOUR KNIFE:

When sending your knife to us for warranty service or repair, please include a description of the problem and how it occurred. Please also provide a company or individual name, a physical return address (no P.O. boxes please), and a daytime phone number. We recommend shipping your knife in a box, not a padded envelope, and shipping by UPS or registered mail for your tracking purposes.

PLEASE SHIP TO:

SPYDERCO, INC.
ATTN: Warranty and Repair
820 Spyderco Way
Golden, Colorado 80403

RELEASE, ASSUMPTION OF RISK, WAIVER OF LIABILITY AND INDEMNITY AGREEMENT:

By purchasing any item produced by Spyderco, Inc. the buyer assumes responsibility to ascertain and follow all applicable federal, state, local and international laws in having, owning, carrying, shipment, transporting, and use of any Spyderco product. The buyer expressly agrees to indemnify and hold harmless Spyderco, Inc. for all claims resulting directly or indirectly from the purchase, possession, ownership, transportation or use of the item in violation of applicable federal, state and local laws or regulations. Spyderco is not liable for misuse of any Spyderco knife or product purchased either directly from Spyderco or from a reseller. You must be 18 years of age to purchase Spyderco knives. This warranty gives you specific legal rights. You may have other rights, which vary from state to state. **Information in this catalog is subject to change without notice. Modification of products, materials, measurements, technical specifications and availability can occur. Contact Spyderco or visit our web site at www.spyderco.com for the most up-to-date information on our products and their availability.**

BYRD KNIVES



Spyderco's byrd line of knives features the same outstanding design, engineering and attention to detail as our core product line, but at economical prices that everyone can afford. Manufactured in China under Spyderco's close supervision, byrd knives offer an incredible combination of manufacturing quality, performance, and reliability at prices that make them hands down the best value in the cutlery industry.

byrd blades are ground from 8Cr13MoV stainless steel, a durable alloy that includes vanadium for enhanced toughness and edge retention. This popular material provides an excellent balance of cutting performance, edge retention, and ease of sharpening, making it the ideal platform for affordable working knives.

All byrd knives feature the trademarked "comet" hole that provides swift, positive one-handed opening with either hand. They also feature a choice of handle materials that includes textured G-10, Bi-Directional Textured fiberglass-reinforced nylon (FRN), and satin-finished stainless steel. Other premium features like phosphor bronze washers, screw-together construction, and four-position clips complete the byrd package and enable these knives to provide the same functionality and versatility as our best-selling Spyderco products.

byrd knives are an ideal option for cost-conscious knife users and also make very affordable gifts for friends who are new to knives.

CARA CARA2

Inspired by the best-selling Spyderco Endura, the Cara Cara family of byrd knives offers all the same features and benefits at an amazingly affordable price. All versions of the Cara Cara share the same advanced handle ergonomics, forefinger choil, and strategically placed jimping to ensure excellent comfort and control during use. Their blades are ground from 8Cr13MoV stainless steel, a workhorse material that offers a reliable balance of edge retention, corrosion resistance, and ease of sharpening. byrd's trademark Comet-shaped hole, a four-position hourglass clip, and a sturdy back lock mechanism complete the package, making the Cara Cara versatile, reliable, and completely ambidextrous. The Cara Cara is available with several different handle options and edge configurations to meet your personal needs and preferences.

BY17BK

CARA CARA2 RESCUE LIGHTWEIGHT

For first responders on a budget, this knife mates a Cara Cara2 lightweight handle with a sheepfoot rescue blade.

BY03

CARA CARA2



BY03G

CARA CARA2 G-10

BY03BK

CARA CARA2 LIGHTWEIGHT

MEADOWLARK2

A cost-conscious clone of Spyderco's popular Delica, byrd's Meadowlark provides reliable high-performance in a convenient, compact package. All Meadowlarks feature stout back lock mechanisms, four-position clips, and thoughtful ergonomics that make them extremely versatile and user friendly. Their flat-ground 8Cr13MoV stainless steel blades cut with extreme authority in even the most demanding circumstances, yet are very easily maintained. Trademark Comet-shaped holes allow swift one-handed operation, while a selection of handle options and edge configurations ensures that there is a Meadowlark to meet every need and personal taste.

BY04

MEADOWLARK2



BY04BK

MEADOWLARK2 LIGHTWEIGHT

BY04G

MEADOWLARK2 G-10

BY19BK

MEADOWLARK2 RESCUE LIGHTWEIGHT

PRODUCT SPECS

CARA CARA2 RESCUE LIGHTWEIGHT

CLOSED 4.75in 121mm
OVERALL 8.68in 220mm
BLADE 3.93in 100mm
EDGE 3.35in 85mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.118in 3.0mm
STEEL 8Cr13MoV
WEIGHT 3.8oz 108g
GRIND Hollow
ORIGIN China

CARA CARA2 G-10

CLOSED 4.78in 121mm
OVERALL 8.53in 217mm
BLADE 3.75in 95mm
EDGE 3.25in 83mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
STEEL 8Cr13MoV
WEIGHT 4.5oz 128g
GRIND Full-flat
ORIGIN China

CARA CARA2 LIGHTWEIGHT

CLOSED 4.78in 121mm
OVERALL 8.53in 217mm
BLADE 3.75in 95mm
EDGE 3.25in 83mm
EDGE CONFIGURATION P, PS
BLADE THICKNESS 0.118in 3.0mm
STEEL 8Cr13MoV
WEIGHT 3.4oz 96g
GRIND Full-flat
ORIGIN China

CARA CARA2

CLOSED 4.78in 121mm
OVERALL 8.53in 217mm
BLADE 3.75in 95mm
EDGE 3.25in 83mm
EDGE CONFIGURATION P, PS
BLADE THICKNESS 0.118in 3.0mm
STEEL 8Cr13MoV
WEIGHT 5.7oz 162g
GRIND Full-flat
ORIGIN China

MEADOWLARK2 RESCUE LIGHTWEIGHT

CLOSED 3.95in 100mm
OVERALL 7.0in 178mm
BLADE 3.05in 77mm
EDGE 2.78in 71mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.098in 2.5mm
STEEL 8Cr13MoV
WEIGHT 2.7oz 77g
GRIND Hollow
ORIGIN China

MEADOWLARK2

CLOSED 3.95in 100mm
OVERALL 6.85in 174mm
BLADE 2.90in 74mm
EDGE 2.50in 64mm
EDGE CONFIGURATION P, PS
BLADE THICKNESS 0.098in 2.5mm
STEEL 8Cr13MoV
WEIGHT 3.8oz 108g
GRIND Full-flat
ORIGIN China

MEADOWLARK2 G-10

CLOSED 3.95in 100mm
OVERALL 6.85in 174mm
BLADE 2.90in 74mm
EDGE 2.50in 64mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.098in 2.5mm
STEEL 8Cr13MoV
WEIGHT 3.0oz 85g
GRIND Full-flat
ORIGIN China

MEADOWLARK2 LIGHTWEIGHT

CLOSED 3.95in 100mm
OVERALL 6.85in 174mm
BLADE 2.90in 74mm
EDGE 2.50in 64mm
EDGE CONFIGURATION P, PS
BLADE THICKNESS 0.098in 2.5mm
STEEL 8Cr13MoV
WEIGHT 2.5oz 71g
GRIND Full-flat
ORIGIN China



BY05

BYRD FLIGHT

The Flight is a mid-sized all-stainless-steel knife that offers serious heft and performance. Its ergonomic handle features twin finger grooves and a hand-filling profile to ensure a secure grip. The blade's deep hollow grind converges with a dramatic unsharpened swedge to create an acute point that is ideal for detailed cutting chores. A trustworthy back lock mechanism secures the blade in the open position and a two-position clip provides the options of tip-up or tip-down carry on the right side. You'll fly high with the affordable performance of the Flight.

BY07

BYRD CROSSBILL

Hawkbill blades offer exceptional cutting dynamics, literally gathering the material being cut in the concave arc of the edge and cutting with full power and leverage all the way to the point. The byrd Crossbill combines these high-performance cutting mechanics, a refined stainless steel handle design, a sturdy back lock mechanism, and a distinctive unsharpened swedge that ensures an acute, yet durable point profile. Both tip-up and tip-down, right-side carry options are available via its adjustable pocket clip.

BY22BK

HAWKBILL BYRD LIGHTWEIGHT

The Hawkbill byrd combines the powerful cutting power of a hawkbill blade shape with the lightweight construction of an injection-molded fiberglass-reinforced-nylon (FRN) handle. The handle's Bi-Directional Texture guarantees a positive grip in all environmental conditions and its skeletonized stainless steel liners provide strength for a stout back lock mechanism. A four-position clip and the blade's trademark Comet-shaped hole allow you to get the blade into action swiftly from a full range of carry positions.

ROBIN

If you're a fan of small knives, you owe it to yourself to give the Robin2 a close look. Inspired by the best-selling Spyderco Dragonfly, the cutting power of this amazing knife easily rivals that of larger, heavier knives, but in a compact, pocket-friendly size. Available with a choice of a textured black G-10 handle and full stainless steel liners or a lightweight FRN handle with internal liners, the Robin2 features advanced ergonomics and a pronounced forefinger choil that make it comfortable in hands of all sizes. A four-way clip makes the Robin2 completely ambidextrous and also allows it to serve as a handy money clip.

BY10BK

ROBIN2 LIGHTWEIGHT

BY23G

BYRD TERN SLIPIT

The byrd Tern provides all the advantages of Spyderco's acclaimed one-hand-opening, non-locking, clip-carry SLIPIT knives in an extremely economical package. Its drop-point blade is held open by pressure of the handle's back spring on a notched joint at the pivot. A forefinger choil allows you to choke up for control during use and provides an extra measure of safety against accidental closure. Textured black G-10 scales provide a secure, slip-free grip and a reversible deep-pocket wire clip allows both left and right-side tip-up carry. Versatile, economical, and socially friendly, the Tern is in many ways the perfect modern pocketknife.

BY10

ROBIN2

BY10G

ROBIN2 G-10

BY21G

WINGS SLIPIT G-10

The Wings SLIPIT is a uniquely functional fusion of traditional pocketknife style and modern functionality. Like a classic twin-blade, slip joint pocketknife, it offers the cutting potential of two blades; however, the Wings adds the versatility of a subtly-curved PlainEdge blade and a powerhouse serrated sheepfoot blade. Both non-locking blades can be opened with only one hand via the ambidextrous Comet-shaped blade hole and are held open by firm spring pressure on the blade tangs. The handle is built on a foundation of full-length stainless steel liners nestled between textured black G-10 scales and stainless steel bolsters. A four-position hourglass clip allows you to carry the Wings in all possible orientations.

*not for use with both blades open at the same time

PRODUCT SPECS

FLIGHT

CLOSED 4.55in 116mm
OVERALL 7.88in 200mm
BLADE 3.33in 85mm
EDGE 3.00in 76mm
EDGE CONFIGURATION P, PS
BLADE THICKNESS 0.118in 3.0mm
STEEL 8Cr13MoV
WEIGHT 5.7oz 162g
GRIND Hollow
ORIGIN China

CROSSBILL

CLOSED 4.55in 116mm
OVERALL 7.80in 198mm
BLADE 3.25in 83mm
EDGE 3.08in 78mm
EDGE CONFIGURATION P, PS
BLADE THICKNESS 0.118in 3.0mm
STEEL 8Cr13MoV
WEIGHT 5.7oz 162g
GRIND Hollow
ORIGIN China

HAWKBILL BYRD LIGHTWEIGHT

CLOSED 3.95in 100mm
OVERALL 6.85in 174mm
BLADE 2.90in 74mm
EDGE 2.50in 64mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.098in 2.5mm
STEEL 8Cr13MoV
WEIGHT 2.6oz 74g
GRIND Hollow
ORIGIN China

ROBIN2 LIGHTWEIGHT

CLOSED 3.30in 84mm
OVERALL 5.70in 145mm
BLADE 2.40in 61mm
EDGE 1.87in 47mm
EDGE CONFIGURATION P, S
BLADE THICKNESS 0.098in 2.5mm
STEEL 8Cr13MoV
WEIGHT 2.1oz 60g
GRIND Full-flat
ORIGIN China

ROBIN2

CLOSED 3.30in 84mm
OVERALL 5.70in 145mm
BLADE 2.40in 61mm
EDGE 1.87in 47mm
EDGE CONFIGURATION P, S
BLADE THICKNESS 0.098in 2.5mm
STEEL 8Cr13MoV
WEIGHT 2.5oz 71g
GRIND Full-flat
ORIGIN China

ROBIN2 G-10

CLOSED 3.30in 84mm
OVERALL 5.70in 145mm
BLADE 2.40in 61mm
EDGE 1.87in 47mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.098in 2.5mm
STEEL 8Cr13MoV
WEIGHT 2.5oz 71g
GRIND Full-flat
ORIGIN China

BYRD TERN SLIPIT

CLOSED 3.65in 93mm
OVERALL 6.40in 163mm
BLADE 2.75in 70mm
EDGE 2.17in 55mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
STEEL 8Cr13MoV
WEIGHT 2.1oz 60g
GRIND Full-flat
ORIGIN China

WINGS SLIPIT

CLOSED 3.77in 96mm
OVERALL 6.54in 166mm
BLADE 2.70/2.77in 69/70mm
EDGE 2.25/2.25in 57/57mm
EDGE CONFIGURATION P and S
BLADE THICKNESS 0.118in 3.0mm
STEEL 8Cr13MoV
WEIGHT 3.4oz 96g
GRIND Hollow
ORIGIN China



STEEL ELEMENTS

The purpose of this guide is to provide a detailed look into Steel. The world of Steel is as fluid as molten metal. It is ever-evolving. Steel as a matter of opinion is very subjective as it relates to knives and knife knuts. There is no clear cut answer as to which is the best steel. We have different requirements and preferences. Our hope, is this guide will help you understand the world of steel a bit better and perhaps assist you in better defining what your own preferences are and why.



A word of caution, this information is not intended to be all-inclusive, nor could it ever be.

We at Spyderco, just like all other people, gravitate towards superior products. We are committed to using the best materials available at the time. As the world of steel evolves, so do our products. There are over 3000 different types of steel, each having its own positive and negative attributes. In order to determine your own preferences, it is perhaps best to first understand the history of steel and how it is made.

Although an exact date of discovery is not known, man has been forging steel for as long as he's been working iron. Ironworkers learned to make steel by heating wrought iron and charcoal (a source of carbon) in clay boxes for a period of several days. By this process the iron absorbed enough carbon to become a true steel.

Iron by itself is a relatively soft metal, it does not hold a good edge. However, if you add Carbon it hardens the iron, making steel. Steel has proven to be ideal for making edged weapons.

At a very simplified level, making steel is like baking a cake. You follow a precise recipe to

achieve the type of cake (steel) that you desire. You begin with flour (iron) and from there you add various ingredients (elements). These additional ingredients will determine what type of cake (steel) you end up with. Once you have added all of the additional ingredients (elements) you are left with a batter that is ready to bake (heat treat). Baking (heat treating) is just as much a part of the "recipe" as the ingredients (elements). If not done properly, several properties can suffer. Once baked, you have a new – completely different – finished product. Your cake will forever be a cake, it can never go back to being batter. Of course steel can be re-melted to a molten state, but that simply is the beginning of becoming a new type of steel.

Steel is an alloy of iron and carbon; just as bronze is an alloy of copper and tin. Historically, steels have been prepared by mixing the molten materials. Alloying elements are melted and dissolved into molten iron to make a steel. The molten steel is cast into an ingot, which is then rolled out (while it is still hot) and shaped much like you would roll out cookie dough. As the steel begins to slowly cool below the critical temperature, things start to happen inside the steel. At these elevated temperatures, alloying elements are able to move around in the steel, or diffuse. Different elements diffuse at different rates, (typically the larger the atom, the slower it diffuses). If the alloying contents are too high for some elements to assimilate with, the excess will separate or segregate out of the steel and form inclusions or possibly combine with another element to form large undesirable carbides. These diffusional processes are also controlled by the austenite grain size of the steel – grains are little packets of specifically oriented crystals. Grain boundaries act as barriers to diffusion, the smaller the grains, the more boundaries, and the slower the steel. This limits the performance capabilities of the steel both in corrosion resistance, and in wear resistant carbide formation.

More recently, Powder Metallurgy has become the chosen method of preparation. The difference in the processing of a powdered metal allows for steel chemistries not possible with traditional steel-making practices. The

process starts out the same as wrought steels – alloying elements are added and dissolved into molten iron. Then comes the main difference. The molten steel is atomized (misted into microscopic droplets) into liquid nitrogen where the steel is instantly frozen, leaving no time for diffusional processes. The chemistry of the resulting powder is identical to that in the molten vat. Additionally, there are no inclusions or large carbides that form. The austenite grain size is the size of the powder at the very largest, which is small. The powder is then cleaned and sorted by size and then the remaining ideal powder is sintered in a hot isostatic press to solidify the steel. Sintering is heating the steel to a temperature just below its melting point, and then pressing it together at high pressures to solidify or remove the voids between powder spheres. This allows for drastic changes in the steel misty namely in carbon and vanadium. A larger volume of the highly wear resistant vanadium carbides form upon heat-treating. Since Vanadium has a greater propensity to interact with carbon and form carbides than it does with Chromium, most of the excess carbon is utilized in the formation of vanadium carbides. These leave the Chromium free to help keep the steel corrosion resistant. The result is a premium steel product with properties of exceptional wear-resistance and good corrosion-resistance.

Heat treating the steel to its critical temperature allows the carbon atoms to enter into the crystalline molecules of the iron which have expanded due to the heating. Quenching the steel at this point causes the molecules to contract, trapping the carbon atoms inside.

More specifically, the process of hardening steel by heat treatment consists of heating steel to a temperature at which austenite is formed. Austenite has the property of dissolving all the free carbon present in the steel. Quenching is



then used to "freeze" the austenite changing it to martensite. These treatments set up large internal strains in the steel; these are relieved by tempering (further heating the steel at lower temperatures). Tempering the steel decreases the hardness, strength and brittleness. It however, increases the ductility and toughness.

Steels are classified accordingly with the elements used in production. These classifications are, Carbon Steels, Alloy Steels, High-Strength Low-Alloy Steels, Stainless Steels, Tool Steels and Exotic Steels (non steel).

- + **CARBON STEELS** contain varying amounts of carbon and not more than 1.65% of manganese and .60% of copper. There are 3 types of Carbon Steels, Low (.3% or less), Medium (.4-.7%) and High (.8% and up). High carbon is commonly used for knives.
- + **ALLOY STEELS** have a specified composition, containing certain percentages of vanadium, molybdenum, or other elements, as well as larger amounts of manganese, silicon, and copper than do regular carbon steels.
- + **HIGH-STRENGTH LOW-ALLOY STEELS** known as HSLA steels are relatively new. They cost less than do regular Alloy Steels because they contain only small amounts of the expensive alloying elements. They have been specially processed, however, to have much more strength than Carbon Steels of the same weight.
- + **STAINLESS STEELS** contain a minimum of 12% Chromium. The Chromium provides a much higher degree of rust resistance than Carbon Steels. Various sources site differing minimum amounts of Chromium required to deem a steel as stainless (10-13%). It is important to note, that the amount of Chromium needed can be

- dependant upon the other elements used in the steel.
- + **TOOL STEELS** contain Tungsten, Molybdenum and other alloying elements that give them extra strength, hardness and resistance to wear.
- + **EXOTIC STEELS** are generally accepted as steel, but by definition are not steel. Examples of Exotic Steels include H1, ZDP-189, Talonite and Titanium.

There is an old proverb, "There was never a good knife made of bad steel."

This statement, just like steel itself, is completely subjective as it relates to knives and knife knuts. We hope this information provides you with a foundation to make your own determinations where steel is concerned.

STEEL TERMS

- + **ALLOY** A material that is dissolved in another metal in a solid solution; a material that results when two or more elements combine in a solid solution.
- + **AUSTENITIZED** The basic steel structure state in which an alloy is uniformly dissolved into iron.
- + **CRITICAL TEMPERATURE** The temperature at which steel changes its structure to austenite in preparation for hardening.
- + **CORROSION RESISTANCE** The ability of a material to resist deterioration as a result of a reaction to its environment. Provided by the elements Chromium (Cr), Copper (Cu), Molybdenum (Mo) and Nitrogen (N).
- + **DUCTILITY** The ability of a material to be stretched or drawn, plastically deform appreciably before fracturing. Provided by the element Manganese (Mn).
- + **EDGE RETENTION** The ability of a material to resist abrasion and wear. Provided by the elements Carbon (C), Chromium (Cr), Manganese (Mn), Nitrogen (N) and Vanadium (V).
- + **GRIT** The physical size of the austenite grains during austenizing. The actual size can vary due to thermal, time and forging considerations.
- + **HARDNESS** The resistance of a steel to deformation or penetration analogous to strength. Provided by the elements Carbon (C), Chromium (Cr), Cobalt (Co), Molybdenum (Mo), Nitrogen (N) and Phosphorus (P).
- + **HARDENABILITY** The ability of a steel to be hardened by a heat treating process. Provided by the elements Manganese (Mn), Molybdenum (Mo) and Tungsten (W).
- + **HEAT TREATING** A controlled heating and cooling process to prescribed temperatures and the limits for the purpose of changing the physical properties and behavior of the metal.
- + **IMPACT STRENGTH** The ability of a material to resist cracking due to a sudden force.
- + **MARTENSITE** A very hard and brittle steel with a distorted body centered tetragon crystal structure.
- + **PRECIPITATION** The separation of a substance that was previously dissolved in another substance.
- + **QUENCHING** Soaking of steel that has reached a high temperature (above the recrystallization phase) in a medium of air, liquid, oil or water to rapidly cool it. Quenching steel creates martensite.
- + **ROCKWELL TEST** A measurement of steel hardness based on the depth of penetration of a small diamond cone pressed into the steel under a constant load.
- + **TEMPERING** Slow, steady heating of martensite steel to just below recrystallization temperature followed by a controlled consistent cooling phase for the purpose of slightly softening the steel, precipitating carbides, stress relieving.
- + **TENSILE STRENGTH** Indicated by the force at which a material breaks due to stretching. Provided by the elements Chromium (Cr) and Manganese (Mn).
- + **TOUGHNESS** The ability of a material to resist shock or impact. Provided by the elements Chromium (Cr).
- + **YIELD STRENGTH** The point at which steel becomes permanently deformed; the point at which the linear relationship of stress to strain changes on a Stress/Strain curve.



2013 SPYDERCO STEEL CHART

STEEL	CARBON	CHROMIUM	COBALT	NIObIUM	COPPER	MANGANESE	MOLYBDENUM	NICKEL	NITROGEN	PHOSPHORUS	SILICON	SULFUR	TUNGSTEN	VANADIUM
1095	0.90-1.03	--	--	--	--	0.30-0.50	--	--	--	0.04	--	0.05	--	--
5160	0.56-0.64	0.70-0.90	--	--	--	0.75-1.00	--	--	--	0.04	0.15-0.30	--	--	--
52100	0.98-1.10	1.30-1.60	--	--	--	0.25-0.45	--	--	--	0.03	0.15-0.30	0.03	--	--
154CM	1.05	14.00	--	--	--	--	4.00	--	--	--	--	--	--	--
20CV	1.90	20.00	--	--	--	0.30	1.00	--	--	--	0.30	--	0.60	4.00
420J2	0.15	12.00-14.00	--	--	--	1.00	--	--	--	0.04	1.00	0.03	--	--
420 Modified	0.38	13.60	--	--	--	0.50	--	--	--	--	0.75	0.03	--	0.30
425 Modified	0.40-0.54	13.50-15.00	--	--	--	0.50	0.60-1.00	--	--	0.04	0.80	0.03	--	0.10
440A	0.65-0.75	16.00-18.00	--	--	--	1.00	0.75	--	--	0.04	1.00	0.03	--	--
440B	0.75-0.95	16.00-18.00	--	--	--	1.00	0.75	--	--	0.04	1.00	0.03	--	--
440C	1.00	17.50	--	--	--	0.50	0.50	--	--	0.04	0.30	0.03	--	--
440XH	1.60	16.00	--	--	--	0.50	0.80	0.35	--	--	0.40	--	--	0.45
8Cr13MoV	0.80	13.00	--	--	--	0.40	0.15	0.20	--	0.02	0.50	0.01	--	0.10
9Cr18Mo	0.95	16.00	--	--	--	0.30	0.50	0.10	--	0.02	0.50	0.01	--	--
A-2	1.00	5.25	--	--	--	0.85	1.10	--	--	--	0.35	--	--	0.25
ATS-34	1.05	14.00	--	--	--	0.40	4.00	--	--	0.03	0.35	0.02	--	--
ATS-55	1.00	14.00	0.40	--	0.20	0.50	0.60	--	--	--	0.40	--	--	--
AUS-10	0.95-1.10	13.00-14.50	--	--	--	0.50	0.10-0.31	0.49	--	0.04	1.00	0.03	--	0.10-0.27
AUS-6	0.55-0.65	13.00-14.50	--	--	--	1.00	--	0.49	--	0.04	1.00	0.03	--	0.10-0.25
AUS-8	0.70-0.75	13.00-14.50	--	--	--	0.50	0.10-0.30	0.49	--	0.04	1.00	0.03	--	0.10-0.26
BG-42	1.15	14.50	--	--	--	0.50	4.00	--	--	--	0.30	--	--	1.20
Cobalt Special	0.95-1.15	15.00-17.00	2.00-3.00	--	--	0.30-0.50	1.0-2.0	0.25	--	0.03	0.60-0.70	0.01	0.20-0.30	0.20-0.30
CPM™ 3V	0.80	7.50	--	--	--	--	1.30	--	--	--	--	--	--	2.75
CPM 9V	1.78	5.25	--	--	--	0.50	1.30	--	--	--	0.90	--	--	9.00
CPM 10V	2.45	5.25	--	--	--	0.50	1.30	--	--	--	0.90	--	--	9.75
CPM 15V	3.40	5.25	--	--	--	0.50	1.30	--	--	--	0.90	--	--	14.50
CPM M4	1.40	4.00	--	--	--	0.30	5.25	--	--	--	0.55	0.06	5.50	4.00
CPM S30V	1.45	14.00	--	--	--	--	2.00	--	--	--	--	--	--	4.00
CPM S35VN	1.38	14.00	--	0.50	--	--	2.00	--	--	--	--	--	--	3.00
CPM S60V(440V)	2.15	17.00	--	--	--	0.40	0.40	--	--	--	0.40	--	--	5.50
CPM S90V(420V)	2.30	14.00	--	--	--	--	1.00	--	--	--	--	--	--	9.00
CPM S110V	2.90	15.25	2.50	3.00	--	0.40	2.25	--	--	--	0.60	--	0.20	9.10
Cronidor 30	0.35	16.00	--	--	--	1.00	1.10	0.50	0.50	--	1.00	--	--	--
Cru-Wear®	1.10	7.50	--	--	--	0.35	1.60	--	--	--	1.10	--	1.15	2.40
CTS™ B52	0.98-1.10	1.30-1.60	--	--	--	0.25-0.45	--	--	--	--	0.15-0.30	--	--	--
CTS B75P	1.10-1.20	14.0-15.0	--	--	--	0.50	3.80-4.20	--	--	--	0.30	--	--	1.00-1.50
CTS BD1	0.90	15.50	--	--	--	0.60	0.30	--	--	--	0.37	--	--	0.10
CTS BD30P	1.50	14.00	--	--	--	0.50	2.00	--	--	--	0.30	--	--	4.00
CTS 204P	1.90	20.00	--	--	--	0.30	1.00	--	--	--	0.60	--	0.65	4.00
CTS XHP	1.60	16.00	--	--	--	0.50	0.80	0.35	--	--	0.40	--	--	0.45
CTS 20CP	2.20	13.00	--	--	--	0.50	1.30	--	--	--	0.90	--	--	9.30
CTS 40CP	0.95-1.20	16.0-18.0	--	--	--	1.00	0.75	--	--	--	1.00	--	--	--
D-2	1.55	11.50	--	--	--	0.35	0.90	--	--	--	0.45	--	--	0.80
Elmax	1.70	18.00	--	--	--	0.30	1.00	--	--	--	0.80	--	--	3.00
GIN-1	0.90	15.50	--	--	--	0.60	0.30	--	--	0.02	0.37	0.03	--	--
H-1	0.15	14.00-16.00	--	--	--	2.00	50-1.50	6.00-8.00	0.10	0.04	3.00-4.50	0.03	--	--
Hitachi Aogami Super Blue Steel1.40-1.50	0.30-0.50	--	--	--	--	0.20-0.30	0.30-0.50	--	--	0.03	0.10-0.20	0.00	2.00-2.50	0.50
K390	2.47	4.20	2.00	--	--	0.40	3.80	--	--	--	0.55	--	1.00	9.00
M-2	1.00	4.15	--	--	--	0.30	5.00	--	--	--	0.30	--	6.40	1.95
M390	1.90	20.00	--	--	--	0.30	1.00	--	--	--	0.70	--	0.60	4.00
MBS-26	0.85-1.00	13.00-15.00	--	--	--	0.30-0.60	0.15-0.25	--	--	0.04	0.65	0.01	--	--
MRS-30	1.12	14.00	--	--	--	0.50	0.60	--	--	--	1.00	--	--	0.25
N690Co	1.07	17.00	1.50	--	--	0.40	1.10	--	--	--	0.40	--	--	0.10
O-1	0.85-1.00	0.40-0.60	--	--	--	1.00-1.40	--	0.30	--	--	0.50	--	0.50	0.30
Sandvik 12C27	0.60	13.50	--	--	--	0.40	--	--	--	0.03	0.40	0.01	--	--
Sandvik 12C27 Mod.	0.52	14.50	--	--	--	0.60	--	--	--	0.25	0.40	0.01	--	--
VANEX 35	0.20	20.00	--	--	--	0.30	2.50	--	1.90	--	0.30	--	--	2.80
VANEX 75	0.20	21.20	--	--	--	0.30	1.30	--	4.20	--	0.30	--	--	9.00
VascoWear	1.12	7.75	--	--	--	0.30	1.60	--	--	--	1.20	--	1.10	2.40
VG-10	0.95-1.05	14.50-15.50	1.30-1.50	--	--	0.50	0.90-1.20	--	--	0.03	0.60	--	--	0.10-0.30
W-1	0.70-1.50	0.15	--	--	--	0.10-0.40	0.10	0.20	--	--	0.10-0.40	--	0.50	0.10
W-2	0.85-1.50	0.15	--	--	--	0.10-0.40	0.10	0.20	--	--	0.10-0.40	--	0.15	0.15-0.35
X-15TN	0.42	15.55	--	--	--	0.46	1.70	0.30	0.21	0.02	0.23	0.00	--	0.29
ZDP-189	3.00	20.00	Trace	Trace	--	0.50	1.40	--	--	--	0.40	--	0.60	Trace

STEEL ELEMENTS

- C** **CARBON (C)**
Increases edge retention and raises tensile strength. Increases hardness and improves resistance to wear and abrasion.
- Cr** **CHROMIUM (Cr)**
Increases hardenability, tensile strength and toughness. Provides wear and corrosion resistance. Above 12% it yields what is generally acknowledged as stainless steel.
- Co** **COBALT (Co)**
Increases strength and hardness, and permits quenching in higher temperatures. Intensifies the individual effects of other elements in more complex steels.
- Nb** **NIObIUM (Nb)** (colombium)
Relative to knife blade applications, Niobium readily forms NbC carbide within the microstructure which is an extremely stable and hard form of metal carbide. Such carbides provide excellent wear resistance and edge retention for a blade application.
- Cu** **COPPER (Cu)**
Increases corrosion resistance.
- Mn** **MANGANESE (Mn)**
Increases hardenability, wear resistance and tensile strength. Deoxidizes and degasifies to remove oxygen from molten metal. In larger quantities, increases hardness and brittleness.
- Mo** **MOLYBDENUM (Mo)**
Increases strength, hardenability and toughness of steel. Improves machinability and resistance to corrosion. Prevents high temperature creep. Helps retain fine grain size and is an effective substitute for tungsten in many high-speed tool steels.
- Ni** **NICKEL (Ni)**
Adds strength and toughness.
- N** **NITROGEN (N)**
Used in place of carbon for the steel matrix. The nitrogen atom will function in a similar manner to the carbon atom but offers unusual advantages in corrosion resistance.
- P** **PHOSPHORUS (P)**
Improves strength, machinability and hardness. Creates brittleness in high concentration.
- Si** **SILICON (Si)**
Increases strength. Deoxidizes and degasifies to remove oxygen from molten metal.
- S** **SULFUR (S)**
Improves machinability when added in minute quantities, but can decrease toughness.
- W** **TUNGSTEN (W)**
Adds strength, toughness and improves hardenability.
- V** **VANADIUM (V)**
Increases strength wear resistance and increases toughness. Limits grain size.

BLADE SHAPES

- ASSIST BLADE**
(Patented blunt tip) A hollow-ground blade with a blunt tip designed to prevent accidental punctures. Designed for cutting webbing, rope, seatbelts or clothing.
- BOWIE-SHAPED BLADE**
A blade with an upswept curving tip and a clipped point that may have a sharpened false edge. Named after Colonel James Bowie who made the shape famous in the 19th century American South.
- DOUBLE-EDGED BLADE**
A blade with sharpened edges on both the bottom and spine of the blade or a symmetrical blade with two sharpened edges, like a dagger.
- DROP-POINT BLADE**
A design popularized by the hunting knives of Bob Loveless and Bo Randall. The spine of the blade follows a convex arc to the point.
- HAWKBILL BLADE**
A sharply curved blade sharpened on the concave side. Designed for cutting with a pulling stroke, it is commonly used by commercial fishermen for cutting line, webbing and netting.
- LEAF-SHAPED BLADE**
A blade shape Spyderco has been developing and refining since the mid-1990s. It has a more distinct point than a spear point blade.
- MODIFIED CLIP-POINT BLADE**
A blade ground on the top (spine) in an angled or sweeping line downward to meet the point.
- REVERSE "S" BLADE**
A blade shape resembling a backwards letter "S" with the tip curving downward and the widest portion of the blade curved in a convex arc.
- SHEEPFOOT BLADE**
A blade with a blunt rounded tip and a straight cutting edge. The lack of a traditional point reduces the chances of accidental punctures around livestock, inflatable watercraft and during emergency cutting.
- SPEAR POINT BLADE**
A blade shaped with an equal amount of curve on the spine and the cutting edge with a distinct separating grind line. The curves meet at the point to create a symmetrical blade shape.
- WHARNCLIFFE BLADE**
A blade shape in which the point of the knife tapers downward from the spine to meet a straight cutting edge at the tip.



HANDLE MATERIALS & TERMINOLOGY

ANODIZED ALUMINUM

ALMITE A coating used on aluminum handles, similar to anodizing. It resists scratching and marring and can be tinted to any color.

NATURAL MATERIALS Natural materials such as jigged bone, leather, mother of pearl, abalone, stabilized woods and stone that are suitable for use in making and embellishing handles.

DI-DIRECTIONAL TEXTURING

ANODIZED ALUMINUM Subjecting aluminum to electrolytic action, coating the aluminum with a protective and decorative film.

NISHIJIN GLASS FIBER A high-strength material similar to carbon fiber that replicates the dramatic decorative patterns of traditional Japanese nishijin woven textiles.

CARBON FIBER

BI-DIRECTIONAL TEXTURING A patented texture pattern molded into FRN handles that consists of opposing graduated steps radiating outward from the center of the handle. It provides a secure, non-slip grip.

PEEL-PLY CARBON FIBER A carbon-fiber-filled epoxy resin laminate that has a textured protective layer bonded to its surface during manufacturing. After the machining of handle scales, the protective layer is removed to reveal a non-slip, high-traction texture.

FRCP

CARBON FIBER Graphite fibers (the size of a human hair) woven together then fused with epoxy resin. A lightweight material with a high level of tensile strength, it has a three-dimensional appearance and is very costly to manufacture.

STAINLESS STEEL Steel containing a minimum of 12.5% chromium, making the steel resistant to corrosion. The chromium oxide (CrO) in the steel creates a barrier to oxygen and moisture, thus inhibiting rust formation. Stainless steels are corrosion resistant, but not immune to rust.

FRN

FRCP (Fiberglass Reinforced Co-Polymer) A tough, chemical and heat-resistant material that is extremely lightweight and versatile. An injection-molded co-polyester reinforced with glass fiber, it is unique in that it can be made translucent or transparent and tinted with various colors.

TITANIUM A non-ferrous metal that is lightweight, highly corrosion resistant and has a high degree of tensile strength. It is ideally suited to use in the handles, liners and other components of folding knives.

G-10

FRN (Fiberglass Reinforced Nylon) A nylon polymer mixed with glass fiber that can be injection molded. Lightweight and extremely strong, it is used in the manufacture of formed, textured knife handles.

VOLCANO GRIP Spyderco's trademarked waffle texture used on several of our FRN handled knife models. It consists of a continuous pattern of small squares that provides tactile resistance to slipping when gripped in the hand.

KRATON

G-10 An epoxy-filled woven glass fiber that is rigid, impervious to temperature changes and chemicals and can be tinted into different colors. G-10 is an excellent knife handle material.



MICARTA

KRATON® A high-performance elastomer manufactured by Kraton Polymers used as a synthetic replacement for rubber. Kraton provides the flexibility, high traction, and sealing abilities of natural rubber, but with increased resistance to heat, weathering, and chemicals. Kraton is used in the manufacture of knife handles to provide a comfortable, secure grip.

EDGE -U- CATION

STAINLESS STEEL

MICARTA A composite of linen, canvas, or paper that is impregnated with epoxy resin and formed into sheets or blocks. Often used in knife handles, it is lightweight, durable and visually appealing. It can be polished or bead blasted to produce different appearances and textures.

TITANIUM

VOLCANO GRIP

EDGE GRINDS

PLAINEDGE

A sharpened edge with no serrations or teeth, sometimes referred to as a "smooth" edge.



SPYDEREDGE

An edge featuring Spyderco's two-step serration pattern consisting of one large and two small serrations. This pattern increases the cutting edge's surface area by up to 24%.



COMBINATIONEDGE

A blade with an edge that is partially PlainEdge and partially SpyderEdge.



TRAINER

A purposely blunted blade that is identical in weight and proportion to its live counterpart and used for training and practice purposes. Spyderco trainers are red handled for easy identification.



BLADE COATINGS

BLACK ELECTROPLATING

A non-reflective coating bonded to steel using an electrostatic process. It reduces the steel's reflective property.

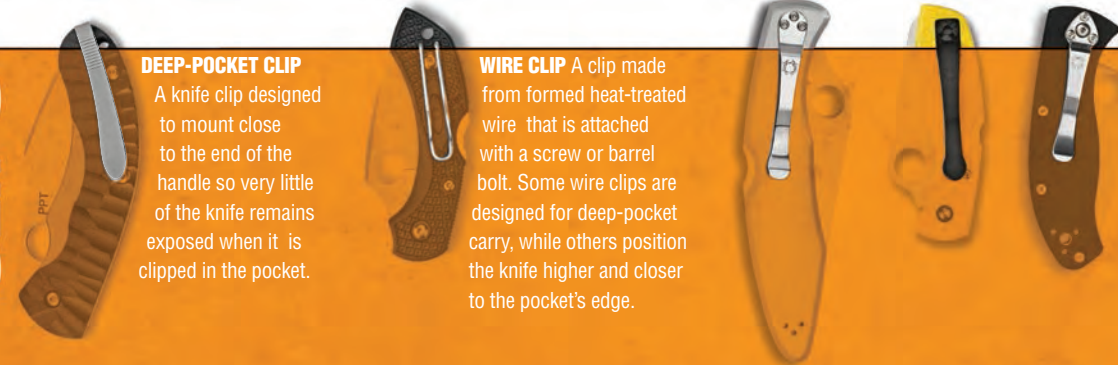
DLC (Diamond-like coating)

is a mixture of sp2 (graphite) and sp3 (diamond) used for coating blades and parts to make them non-reflective and increase their wear resistance and corrosion resistance.

TITANIUM CARBONITRIDE COATING

A ceramic film coating that is extremely hard and less than 3 microns thick. It provides high abrasion resistance and a low friction coefficient.

CLIPS



DEEP-POCKET CLIP

A knife clip designed to mount close to the end of the handle so very little of the knife remains exposed when it is clipped in the pocket.

WIRE CLIP A clip made from formed heat-treated wire that is attached with a screw or barrel bolt. Some wire clips are designed for deep-pocket carry, while others position the knife higher and closer to the pocket's edge.

METAL CLIP The most commonly used clip on Spyderco knives, metal clips can be made of stainless steel or titanium. They vary in shape, size, and finish to complement specific knife designs. They may be attached to the handle with screws or barrel bolts and often may be adjusted to provide multiple carry options.

SPYDERCO LOCK AND JOINT MECHANISMS

BACK LOCK A locking system positioned on the back of the handle that uses a rocker arm that pivots in the center. A lug on one end of the arm engages a notch in the blade's tang to lock the blade open.



BALL BEARING LOCK A patented compressive lock that wedges a stainless steel ball bearing between a fixed anvil and the blade tang. The ball also serves as a detent to hold the blade in the closed position.

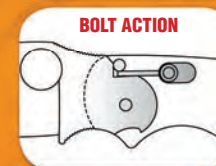


BALL JOINT NON-LOCKING SYSTEM

Designed by knifemaker Bob Terzuola, this is a slip-joint mechanism that prevents a knife blade from closing through pressure from ball bearings set into spring arms in the handle liners. The Ball Joint also serves as a half-stop for the blade for additional safety.



BOLT ACTION LOCK A locking mechanism designed by Blackie Collins that consists of a spring-loaded bolt that engages on a ramp on the tang of the blade to lock the blade open.



CHRIS REEVE INTEGRAL LOCK (RIL)

Developed by custom knifemaker Chris Reeve, the RIL is similar to the Walker LinerLock, but uses a lock bar that is integral to one of the handle scales.



COMPRESSION LOCK A lock that uses a bar from a split liner in the handle to wedge laterally between a ramp on the blade tang and the stop pin (or anvil pin).



SLIPIT Spyderco non-locking folding knives that open via one-hand operation with a pocket clip. SLIPIT blades are held open by spring pressure against a notch in the tang.

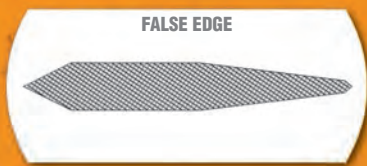


WALKER LINERLOCK A locking system developed by custom knifemaker Michael Walker that uses a leaf-like spring split from the liner to wedge laterally against a ramped surface on the tang of the blade.

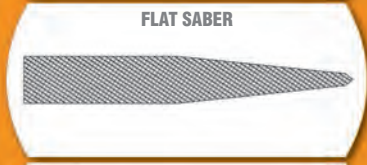


BLADE GRINDS

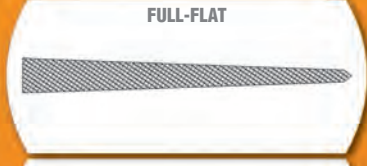
FALSE EDGE A sharpened secondary edge on the spine of a blade near the point. If unsharpened, it is called a swedge.



FLAT SABER GRIND A blade ground with flat bevels that extend from the centerline of the blade to the cutting edge. This grind maintains full thickness through a larger portion of the blade for increased strength.



FULL-FLAT GRIND A blade ground with flat bevels that extend from the spine all the way to the cutting edge. This grind reduces drag during cutting and decreases overall weight.



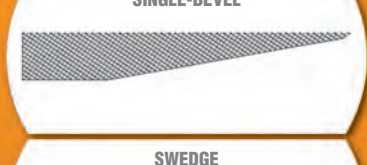
HAMAGURI Also called an Appleseed or Moran grind, it describes a blade ground with convex radiused bevels. It is often produced by grinding on a slack grinding belt.



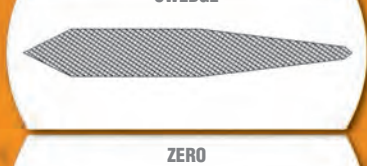
HOLLOW GRIND A blade with bevels that are ground with a concave radius.



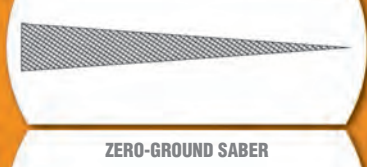
SINGLE-BEVEL GRIND Also called a chisel grind, this describes a blade that is beveled on only one side. It may be flat or hollow ground.



SWEDGE An unsharpened bevel on the spine of a blade near the point. If it were sharpened it would be considered a false edge. A swedge reduces blade weight, enhances balance, and improves penetration.



ZERO GRIND A grind similar to a full-flat grind but without the secondary bevel at the cutting edge. The plane of the bevel continues to create the cutting edge.



ZERO-GROUND SABER (Scandi) Similar to a flat-ground saber, but without a secondary bevel at the cutting edge. The plane of the bevel continues to create the cutting edge.



GLOSSARY

ABS

A black amorphous thermoplastic polymer with high impact strength.

Almite

A coating used on aluminum handles similar to anodizing. Resistant to scratching and marring, it can also be tinted to any color for visual appeal.

Alumina Ceramic

The compound used for Spyderco sharpening stones. It is a ceramic-bonding agent mixed with alumina particles (synthetic sapphires), shaped, then kiln fired at temperatures in excess of 3000 degrees F.

Ambidextrous

Using both hands with equal ease. Pertaining to knives, it is a knife that is not solely designed for a left- or right-handed person but can be used with equal ease by both hands.

Balisong/Butterfly

A knife design believed to have originated in the UK, brought to the Philippines by English sailors, and was adopted and popularized in the Philippines. Often used in Filipino martial arts. The knife has two separate handle sections that rotate round the blade's pivots to create a handle and then rotate back covering and protecting the blade when closed.

Bolster

A piece of metal, generally nickel silver or stainless steel, that is located at one or both ends of a folding knife handle.

Boltaron

A recycled ABS/acrylic PVS extruded alloy sheet material used for making sheaths. It has excellent impact strength and abrasion, chemical, and fire resistance properties.

Bushing Pivot System

Two screws that enter from both sides of the pivot. The pivot in the middle is stepped and build with tight tolerances to allow for self adjustment, solid lockup and good movement.

Caping

A term to describe the careful and detailed cutting and removing of the hide from a game animal for the purpose of taxidermy. More precisely it refers to removing the skin from the head, shoulders and neck.

Carbide

A hard, sharp carbon/iron material used where a very hard material is needed such as in machining or drilling steel. Spyderco uses carbide to make the glass-breaking tip found on the C79 Assist model.

Center Line Grind

A grind down the center of a blade equally dividing it into halves. Only the bottom edge is sharpened and the top of the spine is left unsharpened creating a false edge.

Choiil

A choil is a dip or cut out separating the cutting edge from the ricasso. It is also used to describe a cut out, molded or formed area where the handle and blade meet which positions/guards the index finger while gripping the opened knife.

Choiil Jimping–

Small serrations or texturing located on the choil of a knife's handle where the hand grips. Jimping creates tactile resistance, adds purchase, traction and slip-resistance.

CLIPIT

Spyderco's trademarked term for their line of folding knives which feature a pocket clip. A CLIPIT fan is often called a CLIPITEER.

Cobra Hood™

A machined flange of steel positioned over the Spyderco round opening hole on the spine of the blade which directs/positions your thumb over the hole for quickly opening the knife blade. See Spyderco C79 Assist.

Cordura

Cordura® is a certified fabric from INVISTA. It is used in a wide range of products from luggage and backpacks to boots, to military wear and performance apparel. It is long lasting, resistant to abrasions, tears and scuffs. Spyderco utilizes this product on our SpyderPacs.

C.Q.I.

Constant Quality Improvement. A process Spyderco applies to knife designing where changes and improvements are continually made to existing models improving ergonomics, materials or manufacturing techniques.

David Boye Dent

Custom knifemaker David Boye removed a small arc or dent of metal from the lock bar lever of his knives. This removed piece lessened the possibility of gripping the handle hard enough to depress the lock and accidentally unlock the blade while using the knife.

Detent

A minute divot or dimple machined into the blade tang. A ball bearing drops into the detent hole when the knife is in the closed position, holding the knife blade closed inside the handle.

Diamond Coating

The mechanical entrapment of diamond crystals into a metal substrate. This process operates by depositing metal, layer by layer, from a plating solution until enough metal is built up around the diamond crystals to hold them in place.

DigiCam

U.S Army military camouflage made using small micropatterns in varying colors to optically break up the form of an object and make it more difficult to visually discern.

DLC Coating

DLC (Diamond like carbon) is combined diamond (AP3) and graphite (SP2) used for coating blades and parts.

Double Flat-ground

A blade that is ground flat on both sides of the blade, tapering to an edge with no radius.

EDC

An acronym for Everyday Carry meaning a knife that is carried and used daily.

ELU

Acronym for “end-line user”, the consumer who uses Spyderco knives and sharpeners.

Embellishment

Term used to describe personalized engraving or additional ornamentation added to a knife after it is manufactured.

Emerson Opening Feature

Blade opening device invented and patented by Mr. Ernest Emerson of Emerson Knives. IT's a hook protruding from the balde's spine that catches the edge of the pant's pocket when drawing out-down-and back, opening the blade as you deploy the folder. Licensed from Ernest Emerson, Pat. 5, 878,500

EMT

Acronym for Emergency Medical Technician

Ergonomics

The applied science of equipment design intended to maximize productivity by reducing operator fatigue, safety and discomfort. Knives which are designed to be comfortable and less fatiguing to use are labeled “ergonomic.”

Finger Choiil

A purposeful and specific area/curve cut out between the blade and handle. It creates a grip position point closer to the cutting edge for better control while cutting.

G-Clip

Adjustable thermoplastic clip affixed to fixed blade sheaths to clip/attach the knife to a belt/pack in varying directions.

GSA

Government Service Administration.

Handguard

Protrusion/expansion on the knife's handle proximal to the blade keeping the hand safely positioned on the handle inhibiting sliding forward.

Hawkbill Blade

Blade shaped in a sharply curved hook like the talon of a raptor. The inside edge of the blade is sharpened and works particularly well for commercial fishermen who reach out and pull toward them while cutting line, webbing and netting.

High Alumina Ceramic

The compound used for Spyderco sharpening stones. It's a ceramic-bonding agent mixed with alumina particles (synthetic sapphires), shaped then kiln fired at temperatures in excess of 3000 degrees F.

Kick

The unsharpened portion along the underside of the knife blade where the edge begins. Keeps the blade “kicked out” so the edge does not hit the back spacer.

Kraton

A rubbery thermoplastic polymer used as a flexible inlay on knife handles for enhanced grip.

Kydex

A thin thermoplastic commonly used for firearm holsters and knife sheaths. It is flexible, resistant to sweat, chemicals, oils and solvents. It is shaped by heat and retains its' set form.

Lanyard Hole

A small hole in a knife's handle for threading through a cord/string as a backup attachment when using the knife around water or where it may be dropped and lost.

Left/Right Hand Carry

Knife clip manufactured to affix ambidextrously to either side of the knife, positioning the folder for use by left- or right-handed people.

LEO

Acronym for Law Enforcement Officer

Little Big Knife

Term coined by Spyderco to describe a small bladed knife (generally under three inches) that is manufactured using features and materials that allow the knife to be used for strenuous or hard cutting normally done with larger, heavier tools.

M.I.M.

Acronym for Metal Injection Molding. A process where liquefied metal is injected into a mold

MOLLE

Modular Lightweight Load-carrying Equipment is the current system of load-bearing equipment based in the Pouch Attachment Ladder System (PALS) used by military and law enforcement. It consists of a grid of nylon webbing allowing the modular attachment of pouches and other equipment to achieve customized and mission-specific configurations.

Nesting

Hollowing out a section in G-10 or other handle material on the inside of the handle where the lock and or liner is inset/inlaid and fitted into the hollow section. Nesting increases strength while creating a thinner overall profile to the knife.

Peel-Ply Carbon Fiber-

A carbon fiber filled, epoxy resin lay-up that has textured material placed on the surface to protect the material during manufacturing. After manufacture the material is removed and it leaves a grippy texture in the epoxy making a non-slip handle material.

Phosphor Bronze Washers –

A washer between the scale or the liners, and the blade, made of phosphor bronze. It acts like a liquid lubricant making open/close action smooth.

Pommel

The knob or expansion found on the butt-end of a knife handle.

Quillion

A handguard protruding from both sides of the handle (where handle and blade meet) stopping the hand from slipping up onto the blade.

Quince

A type of fruit tree wood, which can be stabilized and colored, to use as a decorative knife handle material.

R.I.L.

Reeve Integral Lock. Locking mechanism developed by Chris Reeve combining the Michael Walker LinerLock design and using the back handle scale as the lock's liner.

SAS

Acronym for Save and Serve, referring to military personnel, law enforcement, fire/rescue and emergency-response professionals.

Scale

A knife handle made of scales or slabs of material that are riveted, screwed or bonded together.

Skeletonized Liners

Internal steel handle liners that are hollowed out (skeletonized) In removing sections of steel, bulk and weight are reduced while allowing the liner to maintain its strength and rigidity.

SLIPIT

Spyderco and byrd Knife folders with non-locking blades held open via a notch-joint. Since they have a pocket clip they are designated a CLIPIT with a slip joint blade therefore called a SLIPIT.

Slip Joint

Non Locking Blade -- a blade having a spring acting against it, which provides some resistance to its opening and closing as it pivots within the handle.

Spine Cusp

A point or crest above The Spyderco Round Hole that creates a spot where the thumb is placed and offers leverage while holding the knife and cutting.

Spine Jimping-

Small serrations or texturing located on the spine of a blade where the hand or finger grips. Jimping creates tactile resistance, adds purchase, traction and slip-resistance.

Sprint Run

A limited, one time only, production of a knife design/model. Production numbers are held to less than 1500 pieces.

Spyderco Trademark Round Hole™

Round hole located in the knife blade used for one-hand opening and closing of a knife blade.

Swedge

Blade grind where a portion of the blade's spine is removed to reduce weight, add style to a blade or both.

Tang

The portion of the blade where it connects to the handle.

Tip-Up/Tip-Down

Refers to which direction the folded knife is positioned by its pocket clip. When closed and clipped in a pocket, whichever direction (up or down) the blade's tip sits defines if it is termed tip-up or tip-down.

Titanium

A non-ferrous metal with high tensile strength is lightweight and resistant to corrosion. Often used for handle material or knife liners.

SKU INDEX

CLIPITS

AIR C159GFP
 AMBITIOUS C148GP
 ASSIST LTWT ORANGE OR BLACK C79PSBK/
 C79PSOR/C79PSBBK
 BALANCE C141P
 BRADLEY FOLDER C134CFP
 CALY3 CARBON FIBER C113CFPE
 CALY 3.5 C144GP
 CALY 3.5 CARBON FIBER C144CFPE
 CAT C129GP

CENTOFANTE 3 C66PBK3
 CHAPARRAL C152CFP
 CHAPARRAL TITANIUM C152TIP
 CHICAGO C130GP
 CHINESE FOLDER C65CFP
 CIVILIAN C12GS
 CRICKET C29P/C29S
 CRICKET NISHIJIN GLASS FIBER C29GFP
 CRICKET TATTOO C29PT
 DELICA4 C11P/C11PS/C11S
 DELICA4 LTWT C11PBK/C11PSBK/C11SBK
 DELICA4 LTWT BLACK BLADE C11PSBBK
 DELICA4 LTWT EMERSON OPENER C11PGYW
 DELICA4 LTWT FLAT GROUND COLORS
 C11FPBL/C11FPBN/C11FPGR/C11FPGY/
 C11FPOR/C11FPPR/C11FPBK

DELICA 4 LTWT FOLIAGE GREEN C11PSFG
 DELICA4 PARTS KITS C11KIT
 DELICA4 TITANIUM DAMASCUS C11TIPD
 DELICA4 LTWT TRAINER C11TR
 DELICA4 LTWT ZDP-189 C11PGRE
 DES HORN FOLDER C153GP
 DRAGONFLY C28P/ C28S
 DRAGONFLY TATTOO C28PT
 DRAGONFLY2 LTWT C28PBK2/C28SBK2
 DRAGONFLY LTWT FOLIAGE GREEN G-10 C28GPF6
 DRAGONFLY2 LTWT SALT C28PYL2/C28SYL2
 DRAGONFLY2 LTWT ZDP-189 C28PGRE2
 ENDURA4 C10P/C10PS/C10S
 ENDURA4 LTWT C10PBK/C10PSBK/C10SBK
 ENDURA4 LTWT BLACK BLADE C10PSBBK
 ENDURA4 LTWT EMERSON OPENER C10PGYW
 ENDURA4 LTWT FLAT GROUND COLORS
 C10FPBL/C10FPBN/C10FPGR/C10FPGY/
 C10FPOR/C10FPPR/C10FPBK
 ENDURA4 LTWT FOLIAGE GREEN C10PSFG
 ENDURA4 PARTS KITS C10KIT
 ENDURA4 LTWT TRAINER C10TR
 ENDURA4 LTWT ZDP-189 C10PGRE
 EQUILIBRIUM C166P
 HARPY C08S
 JUNIOR C150GP
 LIL' MATRIARCH C162SBK
 LIONSPY C157GTIP
 MANIX2 C101GP2/C101GPS2/C101GS2
 MANIX2 BLACK BLADE-C101GPBBK2/
 C101GPSBBK2
 MANIX2 LTWT BLACK C101PBK2
 MANIX2 LTWT BLUE- C101PBL2/C101PSBL2
 MANIX2 XL C95GP2

MANIX2 XL BLACK BLADE C95GPBBK2
 MATRIARCH2 LTWT C12SBK2
 MATRIARCH2 LTWT WITH EMERSON OPENER
 C12SBK2W
 MEMORY C155TIP
 MILITARY MODEL C36GPE/C36GPSE / MILITARY
 MODEL W/ BLACK BLADE C36GPBK/C36GPSBK
 MILITARY MODEL CAMO C36GPCMO
 MILITARY MODEL CAMO W/ BLACK BLADE
 C36GPCMOBK

MILITARY MODEL TITANIUM C36TIP / MILITARY
 MODEL FLUTED TITANIUM C36TIFP
 NATIVE LTWT C41PBK/C41PSBK
 NATIVE LTWT W/ BLACK BLADE C41PSBBK
 NATIVE LTWT PINK C41PPN
 NATIVES G-10 C41GP5
 NATIVES FLUTED TITANIUM C41TIFP5
 NAVAJA C147CFP
 PARA MILITARY2 C81GP2
 PARA MILITARY2 BLACK BLADE C81GPBK2
 PARA MILITARY2 CAMO C81GPCMO2
 PARA MILITARY2 CAMO BLACK BLADE
 C81GPCMOBK2
 PERSISTENCE C136GP
 P'KAL C103GP / P'KAL TRAINER C103TR
 POLICE MODEL C07P / C07PS / C07S
 POLICE MODEL G-10 C07GP3/ C07GS3
 RESCUE LTWT 79MM BLACK OR ORANGE C45SBK/
 C45SOR / RESCUE3 LTWT C14SBK3
 RESILIENCE C142GP
 SAGE1 C123CFP / SAGE2 C123TIP / SAGE3
 C123GPBL / SAGE4 C123WDP /
 SCHEMPP TUFF C151GTIP
 SOUTHARD FOLDER C156GPBN
 STARMATE C55GP
 STRETCH LTWT C90PBK
 STRETCH LTWT ZDP-189 C90PGRE
 SZABO FOLDER C146CFP
 TENACIOUS C122GP/C122GPS/C122GS
 TENACIOUS BLACK BLADE C122GBBK/
 C122GBBKPS
 TECHNO C158TIP
 VALLOTTON SUB-HILT FOLDER C149GP
 ULIZE C161GP
 YOJIMBO2 C85GP2

KEYCHAIN KNIVES

LADYBUG3 LTWT LBK3P/LBK3S
 LADYBUG3 LTWT FOLIAGE GREEN LFGP3/LFGS3
 LADYBUG3 LTWT ZDP-189 LGREP3
 LADYBUG3 LTWT PURPLE LPRP3
 LADYBUG- LSSP3/LSSS3
 LADYBUG TATTOO LSSP3T
 LADYBUG3 SALT LTWT LYL3/LYLS3
 LADYBUG3 SALT HAWKBILL LTWT LYLS3HB
 MANBUG G-10 MGGYP
 MANBUG LTWT MBKP/MBKS
 MANBUG LTWT ZDP-189 MGREP

ETHNIC SERIES

CHINESE FOLDER C65CFP
 FILIP DE LEUJW C167GP
 NAVAJA C147CFP
 NILAKKA C164GPBN
 PUUKKO FIXED BLADE FB28GPBN

SLIPITS & SLIP JOINTS

BUG C133P
 GRASSHOPPER C138P
 HONEYBEE C137P
 KIWI C75P3
 PINGO C163PBK
 SQUEAK C154PBK / C154PPN
 UK PENKNIFE LTWT LEAF BLADE C94PBK
 UK PENKNIFE LTWT DROP-POINT BLADE C94PBK3

SALT SERIES

ATLANTIC C89SYL/C89SBK
 DRAGONFLY2 LTWT SALT C28PYL2/C28SYL2
 JUMPMMASTER SALT FB24SBK
 LADYBUG3 SALT LTWT LYL3/LYLS3
 LADYBUG3 SALT HAWKBILL LTWT LYLS3HB
 PACIFIC SALT C91SYL/C91PYL /C91SBK/C91PBK/
 C91PBBK
 SALT1 C88SYL/C88PYL /C88SBK/C88PBK
 SAVER SALT C118SYL/C118SBK
 TASMAN SALT C106SYL/C106PYL /C106SBK/
 C106PBK
 WARRIOR FB25PSBK
 WARRIOR BLACK BLADE FB25PSBBK
 WHALE BLADE RESCUE BWRH1

FIXED BLADES

BUSCHCRAFT FB26GP
 ENUFF LEAF BLADE FB31PBK
 ENUFF CLIP POINT BLADE FB31CPBK
 ENUFF SHEEPFOOT BLADE FB31SBK
 MORAN UPSWEPT FB01P
 MORAN DROP POINT FB02P
 MORAN DROP POINT BLACK BLADE FB02PBB
 PUUKKO FB28GPBN
 PYGMY WARRIOR FB29GPSBBK
 SCHEMPP ROCK FB20FPBK
 SOUTH FORK FB30GP
 STREET BEAT FB15P
 STREET BOWIE FB04PBB
 TEMPERANCE2 FB05P2

SPRINT RUNS

CALY3 GREY C113GPGY
 CALYPSO BROWN C54GPBN
 GODDARD LTWT C16POD
 LUM TANTO FB03PBRG

RESTRICTED ITEMS

AUTONOMY C165GSBBK
 EMBASSY C121P/C121S
 EMBASSY BLACK BLADE C121BKP/C121BKPS/
 C121BKS

SHARPENERS

3x8 ULTRA FINE BENCHSTONE 306UF
 BENCH STONE FINE 302F
 BENCH STONE MEDIUM 302M
 BENCH STONE ULTRA-FINE 302UF
 CERAMIC FILES 400F set / 400F1R, 400F1SP,
 400F1S, 400F1T
 DIAMOND TRIANGLES 204D
 DOBLESTUFF 303MF
 FINE TRIANGLE STONE 204F1
 GOLDEN STONE 308F
 MEDIUM POCKET STONE 305M1
 MEDIUM TRIANGLE STONE 204M1
 POCKET STONE FINE 303F
 POCKET STONE MEDIUM 303M
 SLIP STONE 307F
 TRIANGLE SHARPMAKER 204MF
 TRIANGLE SHARPMAKER DVD 204DVD
 ULTRA FINE TRIANGLE STONE 204UF1

ACCESSORIES

BALIYO BLACK YCN100
 BALIYO GREY YCN101
 BALIYO INK REFILL YCNR
 BALIYO RED/WHITE/BLUE YUS100
 BALIYO BLUE/GREEN YUS101
 FISHER SPACE PEN REFILL YUSR
 DRAGONFLY WOODEN KNIFE KIT WDKIT1
 G-CLIP-GCLIP
 KNIFE STANDS SMALL CT02
 KNIFE STANDS LARGE CT03
 MOLLE ADAPTER-MOL1
 ROUND PEWTER BEAD BEAD2
 ROUND PEWTER BEAD W/ LANYARD BEAD2LY
 SPYDERCO FLASH DRIVES USBBK/ USBPK/
 USBRD/USBYL
 SPYDERCO LAPEL PIN-BUGPIN
 SPYDERPAC LARGE SP1
 SPYDERPAC SMALL SP2
 SQUARE PEWTER BEAD BEAD1 / SQUARE
 PEWTER BEAD W/LANYARD BEAD1LY
 ZIP POUCH LARGE C12C
 ZIP POUCH SMALL- C18C

BYRD KNIFE

BYRD TERN SLIPIT BY23GP
 CARA CARA2 BY03P2/BY03PS2
 CARA CARA2 LTWT BY03PBK2/BY03PSBK2
 CARA CARA2 G-10 BY03GP2
 CARA CARA2 RESCUE LTWT BY17SBK2
 CROSSBILL BY07P/BY07PS
 FLIGHT BY05P/BY05PS
 HAWKBILL BYRD LTWT BY22SBK
 MEADOWLARK2 BY04P2/BY04PS2
 MEADOWLARK2 LTWT BY04PBK2/BY04PSBK2
 MEADOWLARK2 G-10 BY04GP2
 MEADOWLARK RESCUE LTWT BY19SBK2
 ROBIN2 BY10P2/BY10S2
 ROBIN2 LTWT BY10P2/BY10S2
 ROBIN2 G-10 BY10GP2
 WINGS SLIPIT BY21GP&S



50 204D DIAMOND TRIANGLES	57 BUGPIN SPYDERCO LAPEL PIN	56 C11KT PARTS KITS	14 C36GCM08K MILITARY MODEL CAMO W/ BLACK BLADE	18 C90BK STRETCH LTWT	21 C123GBL SAGE3	26 C153G DES HORN FOLDER	43 FB20F SCHEMPP ROCK	30 MGY MANBUG G-10
50 204DV TRIANGLE SHARPMAKER DVD	NEW! 41 BWRH1 WHALE RESCUE BLADE H-1	NEW! 7 C11TD DELICA4 TITANIUM DAMASCUS	14 C36TI MILITARY MODEL TITANIUM	18 C90GR STRETCH LTWT ZDP-189	21 C123WD SAGE4	34 C154BK SQUEAK BLACK SLIPIT	40 FB28K JUMPMASTER	NEW! 30 MGRE MANBUG LTWT ZDP-189
50 204F TRIANGLE STONE FINE	3 C07 POLICE MODEL	7 C11TR DELICA4 LTWT TRAINER	14 C36TIF MILITARY MODEL FLUTED TITANIUM	38 C91 PACIFIC SALT LIGHTWEIGHT YELLOW OR BLACK	24 C129G CAT	NEW! 34 C154PN SQUEAK PINK SLIPIT	40 FB25BK WARRIOR	56 MOL-1 MOLLE ADAPTER
50 204M TRIANGLE STONE MEDIUM	3 C07G POLICE MODEL G-10	54 C12C ZIP POUCH LARGE	16 C41BK NATIVE LTWT	38 C918BK PACIFIC SALT LIGHTWEIGHT BLACK BLADE	24 C130G CHICAGO	27 C155TI MEMORY	40 FB25BK WARRIOR BLACK BLADE	54 SP1 SPYDERPAC LARGE
49 204MF TRIANGLE SHARPMAKER	8 C08 HARPY	8 C12G CIVILIAN	16 C418BK NATIVE LTWT W/ BLACK BLADE	NEW! 35 C948K UK PENKNIFE LTWT LEAF SLIPIT	35 C133 BUG	NEW! 28 C156BN SOUTHARD FOLDER	44 FB26G BUSCHCRAFT	54 SP2 SPYDERPAC SMALL
50 204UF TRIANGLE STONE ULTRA FINE	5 C10 ENDURA4	NEW! 9 C12BK MATRIARCH2 LTWT	16 C41G NATIVES G-10	NEW! 35 C948K-3 UK PENKNIFE LTWT DROP-POINT SLIPIT	24 C134CF BRADLEY FOLDER	28 C157GTI LIONSPLY	NEW! 33 FB28GBN PUUKKO	57 USB SPYDERCO FLASH DRIVES
51 302F FINE BENCH STONE	5 C10BK ENDURA4 LTWT	9 C12BKW MATRIARCH2 LTWT WITH EMERSON OPENER	16 C41PN NATIVE LTWT PINK	19 C95GP MANIX2 XL	23 C136G PERSISTENCE	29 C158TI TECHNO	44 FB29GBBK PYGY WARRIOR	NEW! 57 WOKT11 DRAGONFLY WOODEN KNIFE KIT
51 302M MEDIUM BENCH STONE	5 C108BK ENDURA4 LTWT BLACK BLADE	NEW! 10 C14BK RESCUES3 LTWT	16 C41TIF NATIVES5 FLUTED TITANIUM	NEW! 19 C956GBK MANIX2 XL BLACK BLADE	35 C137 HONEYBEE	29 C159GF AIR	45 FB30G SOUTH FORK	55 YCN100 BALIYO BLACK
51 302UF ULTRA-FINE BENCH STONE	NEW! 4 C10F ENDURA4 LTWT FLAT GROUND COLORS (BLACK)	54 C18C ZIP POUCH SMALL	10 C45 RESCUE LTWT 79MM BLACK OR ORANGE	NEW! 19 C101BK MANIX2 LTWT BLACK	35 C138 GRASSHOPPER	NEW! 30 C161G ULIZE	NEW! 45 FB31BK ENUFF LEAF BLADE	55 YCN101 BALIYO GREY
52 303F FINE STONE	5 C10FG ENDURA4 LTWT FOLIAGE GREEN	12 C28 DRAGONFLY	NEW! 17 C55G STARMATE	19 C101BL MANIX2 LTWT BLUE	24 C141 BALANCE	NEW! 9 C162BK LIL' MATRIARCH LIGHTWEIGHT	NEW! 45 FB31CBK ENUFF CLIP POINT BLADE	55 YCNR BALIYO INK REFILL
52 303M MEDIUM STONE	5 C106RE ENDURA4 LTWT ZDP-189	12 C28BK DRAGONFLY2 LTWT	32 C65CF CHINESE FOLDER	18 C101G MANIX2	23 C142G RESILIENCE	NEW! 35 C163BK PINGO	NEW! 45 FB31SBK ENUFF SHEEPFOOT BLADE	55 YUS100 BALIYO RED/WHITE/BLUE
52 303MF DOUBLESTUFF	5 C106YW ENDURA4 LTWT EMERSON OPENER	12 C28FG DRAGONFLY G-10	17 C66BK CENTOFANTE 3	18 C101GBBK MANIX2 BLACK BLADE	20 C144G CALY 3.5	NEW! 33 C164GBN NILAKKA	56 GCLIP G-CLIP	55 YUS101 BALIYO BLUE/GREEN
52 305M1 MEDIUM POCKET STONE	56 C10KT PARTS KITS	12 C28GR DRAGONFLY2 LTWT ZDP-189	35 C75 KIVI SLIPJOINT	20 C103G P'KAL	NEW! 20 C144CFE CALY 3.5 CARBON FIBER	NEW! 25 C166 EQUILIBRIUM	31 LBK LADYBUG3 LTWT	55 YUSR FISHER SPACE PEN REFILL
51 306UF 3x8 ULTRA FINE BENCHSTONE	5 C10TR ENDURA4 LTWT TRAINER	12 C28PT DRAGONFLY TATTOO	11 C79 ASSIST LTWT ORANGE/BLACK/BLACK BLADE	20 C103TR P'KAL TRAINER	NEW! 25 C146CF SZABO FOLDER	54 CT02 KNIFE STANDS SMALL	31 LFG LADYBUG3 LTWT FOLIAGE GREEN	47 C121 EMBASSY
52 307F SLIP STONE	7 C11 DELICA4	37 C28YL DRAGONFLY2 LTWT SALT	15 C81G PARA MILITARY2	38 C106 TASMAN SALT LIGHTWEIGHT YELLOW OR BLACK	32 C147CF NAVAJA	54 CT03 KNIFE STANDS LARGE	31 LGR LADYBUG3 LTWT ZDP-189	47 C1218B EMBASSY BLACK BLADE
53 308F GOLDEN STONE	6 C11BK DELICA4 LTWT	13 C29 CRICKET	15 C81GBK PARA MILITARY2 BLACK BLADE	20 C113CFE CALY3 CARBON FIBER	23 C148G AMBITIOUS	42 FB01 MORAN UPSWEPT	31 LPR LADYBUG3 LTWT PURPLE	NEW! 47 C165GBBK AUTONOMY
53 400F CERAMIC FILES	6 C118BK DELICA4 LTWT BLACK BLADE	NEW! 13 C29GF CRICKET NISHUJIN GLASS FIBER	15 C81GCMO PARA MILITARY2 CAMO	39 C118 SAVER SALT LIGHTWEIGHT YELLOW OR BLACK	25 C149G VALLOTTON SUB-HILT FOLDER	42 FB02 MORAN DROP POINT	31 LSS LADYBUG	46 C160D GODDARD LTWT
NEW! 57 BEAD1 SQUARE PEWTER BEAD	NEW! 6 C11F DELICA4 LTWT FLAT GROUND COLORS (BLACK)	NEW! 13 C29T CRICKET TATTOO	15 C81GCM08K PARA MILITARY2 CAMO BLACK BLADE	23 C122G TENACIOUS	NEW! 26 C150G JUNIOR	42 FB02BB MORAN DROP POINT BLACK BLADE	31 LSST LADYBUG TATTOO	46 C54GBN CALYPSO BROWN
NEW! 57 BEAD1LY SQUARE PEWTER BEAD W/ LANYARD	7 C11FG DELICA4 LTWT FOLIAGE GREEN	14 C36G MILITARY MODEL	17 C85G YOJIMBO2	23 C122GBBK TENACIOUS BLACK BLADE	NEW! 27 C151GTI SCHEMPP TUFF	NEW! 43 FB048B STREET BOWIE	37 LYL LADYBUG3 LTWT SALT	46 C113GGY CALY3 GREY G-10
NEW! 57 BEAD2 ROUND PEWTER BEAD	7 C116RE DELICA4 LTWT ZDP-189	14 C36GBK MILITARY MODEL W/ BLACK BLADE	38 C88 SALT1 LIGHTWEIGHT YELLOW OR BLACK	21 C123CF SAGE1	26 C152CF CHAPARRAL	42 FB05 TEMPERANCE2	37 LYLHB LADYBUG3 LTWT SALT HAWKBILL	46 FB038RG LUM TANTO BURGUNDY
NEW! 57 BEAD2LY ROUND PEWTER BEAD W/ LANYARD	7 C116YW DELICA4 LTWT EMERSON OPENER	14 C36GCMO MILITARY MODEL CAMO	39 C89 ATLANTIC SALT LIGHTWEIGHT YELLOW OR BLACK	21 C123TI SAGE2	NEW! 26 C152TI CHAPARRAL TITANIUM	43 FB15 STREET BEAT	30 MBK MANBUG LTWT	

BYRD KNIVES

BALIYO

RESTRICTED KNIVES

SPRINT RUN KNIVES

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